

Titebond®

Doweling L.V.

- For use with automatic doweling equipment
- Very low viscosity for better flow
- Excellent flow characteristics
- Fast setting



APPLICATION GUIDELINES

Application temperature: Above 45°F.

Assembly time after glue application: 0-5 minutes (70°F/50% RH)

Methods of application: Compatible with most European-made automatic doweling machines. See your machine's owner manual for details.

Cleanup: Damp cloth while glue is wet. Scrape off and sand dried excess.

BOND STRENGTH ASTM D-905 (On Hard Maple)

Temperature	Strength psi	% wood failure
Room Temperature	2,711	32
150°F Overnight	1,890	0

LIMITATIONS

Titebond Doweling Glue L.V. is specifically formulated for use with European-made doweling equipment. Because of its extreme low viscosity, it is not well suited for other assembly applications. THIS PRODUCT SHOULD BE USED AS SUPPLIED AND NOT DILUTED. Not recommended for exterior use or where moisture is likely. Do not use when temperature, glue or materials are below 45°F. This product is NOT freeze/thaw stable. Read MSDS before use. NOTE: STIR PRODUCT BEFORE USE TO ENSURE UNIFORMITY. KEEP FROM FREEZING.

Size	Item No.
5 gallons	003.15.092

Doweling Glue

- For use with American-made doweling equipment
- Excellent strength
- Fast setting
- Low viscosity for better flow
- Dries translucent



APPLICATION GUIDELINES

Application temperature: Above 50°F.

Assembly time after glue application: 0-5 minutes (70°F/50% RH)

Methods of application: Compatible with most American-made doweling machines. See your machines manual for details.

Cleanup: Damp cloth while glue is wet. Scrape off and sand dried excess.

LIMITATIONS

Titebond Doweling Glue is specifically formulated for use with American-made doweling equipment. Because of its low viscosity it is not well suited for other assembly applications. This product may be used as supplied or diluted with water by as much as 5% to improve flow. Not recommended for exterior use or where moisture is likely. Do not use when temperature, glue or materials are below 50°F. Freezing may not affect the function of the product but may cause it to thicken. Read MSDS before use.

NOTE: STIR PRODUCT BEFORE USE TO ENSURE UNIFORMITY. KEEP FROM FREEZING.

Size	Item No.
5 gallons	003.15.132