

HINGES AND STAYS

#### **Institutional Hinges**



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Door Bumpers	Door Stops

#### **Furniture Hinges**



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#### Flap Stays



Donora-stop	Stopn
Flap Stay with Catch	Short
Fall-ex®	

Stopmatic S															.9	).10	)2	,
Short Arm															.9	1.10	ЭЗ	5

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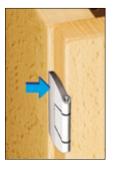
#### Aximat® 300 Single Pivot Hinge Series **Advantages**

HXFELE

- · Hinges have integrated door catch, no additional door catches required
- · Uses fewer screws than a more traditional 5-knuckle hinge
- Easy 3D adjustability no "brute force" bending (adjusting) required
- Can handle doors up to 600 mm (23 5/8") wide

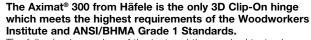
#### Applications

• Schools, retail environments, healthcare & laboratory furniture, offices, lockers, garage storage cabinets, etc.





**During overlay** (side to side) adjustment, the knuckle moves with the door, so that there is no unsightly gap between the door's edge and knuckle.



The following is a review of the test and the required test values:

#### **Durability - Hinge Operating Life Test**

- Test door shall weigh 18 kg (40 lbs.)
- Cycle Test; door is opened and closed 100,000 times
- · After Cycle test is complete, vertical sag of door can not exceed .76 mm (1/32")

#### Security - Hinge Load Test

- Using a new set of hinges, measure door position without weight applied
- Add 72 kg (160 lbs.) to door and operate through one cycle (opening/closing)
- Remove weight and measure any sag
- Vertical sag of door can not exceed .76 mm (1/32")
- Horizontal sag of door can not exceed .76 mm (1/32")

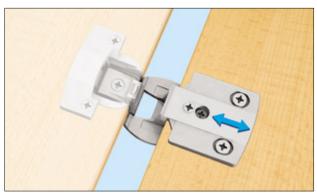
#### To put this test into perspective:

A heavy door weighing 18 kg (40 lbs.) can be opened and closed 13 times per day, 365 days per year, (withstand some occasional abuse) and operate trouble-free for over 20 years.

Test results from an independent testing laboratory are available upon request.



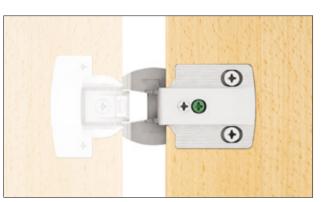
Door overlay (side to side) adjustment is on the base plate as opposed to the door component. This offers continuous adjustment in both directions +1/-2 mm.



Depth adjustment is achieved with oblong holes ± 1 mm. This allows for application of door seals or to correct distortion of door.



Height adjustment (up and down) is on the door component rather than base plate. This means only the door moves and not the knuckle. This is particularly important on rows of cabinets when knuckles are back to back as they will stay in alignment.



The important "Safety Screw" does not effect the adjustments. It can be pre-installed in the shop so it's not overlooked at the job site, avoiding expensive call backs.



#### Aximat® 300 Single Pivot Hinge

- Sleek sophisticated design, only 5 mm (3/16") of knuckle is visible
- Hinge arm component available with pre-installed expanding dowels for 5 mm holes, or for screw attachment
- Hinge cup component available in screw-mount or dowel-mount
- Arm and cup clip-together, no tools required
- For side panel thickness 19 mm (3/4")
- For door thicknesses up to 21 mm (13/16")
- Integrated catch keeps doors closed, no additional magnetic catches required
- For single cabinets and storage walls
- Available in Twin mounted version, 2 doors can be mounted on a single hinge on a single side panel

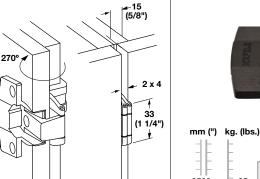
#### Note

#6 wood screws for hinge attachment are not included.





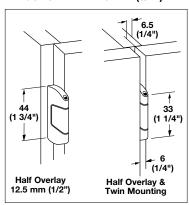




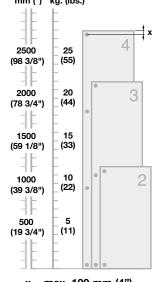
Side by Side Mounting

Door overlay 15 mm + knuckle 4 mm = 19 mm (3/4")

Full Overlay 19 mm (3/4")



Door overlay 6.5 mm + knuckle 6 mm = 12.5 mm (1/2")



x = max. 100 mm (4")Recommended number of Hinges

- Door widths up to 600 mm (23 5/8")
- Door width should not exceed height





3D adjustment

#### **Drilling pattern for Drilling pattern** side panel for cup 45 Pilot hole for #8 wood Pilot hole Position of for #6 wood the safety screw, for #8 Depth screw **1**2.5 18.5 13 mm wood Cup

• Screw-mounted

Material: Zinc

Finish/Color	Item No.
matt nickel	344.06.800
black	344.06.850

#### Cup for 8 mm holes

Dowel-mounted

Material: Zinc

Finish/Color	Item No.
matt nickel	344.06.810
black	344.06.860



#### Arm

• With pre-mounted expanding dowels for 5 mm holes

Material: Zinc

Finish/Color	Overlay	Opening angle	Item No.
matt nickel	Full	270°	344.06.900
black	Full	270°	344.06.950
matt nickel	Half	240°	344.06.901
matt nickel	Twin	180°	344.06.902

#### Note

Twin-mounted version requires 2 cups



#### Arm

Without screws

Material: Zinc

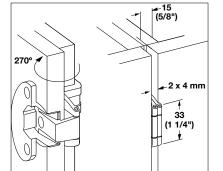
Finish/Color	Opening angle	Item No.
matt nickel	270°	344.06.910
black	270°	344.06.960

#### Aximat® 200 Single Pivot Hinge

- For full overlay or inset doors
- Hinge cup component available in screw-mount or dowel-mount
- Arm and cup screw-mount together
- Door overlay (side to side) adjustment +3 mm
- Height adjustment ± 2 mm
- Inset version offers ± 2 mm of depth adjustment
- For side panel thickness 19 mm (3/4")
- For door thicknesses up to 21 mm (13/16")
- Integrated catch keeps doors closed, no additional magnetic catches required
- For single cabinets and storage walls
- Tested in accordance with ANSI/BHMA Grade 1 standards



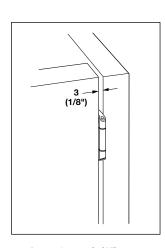




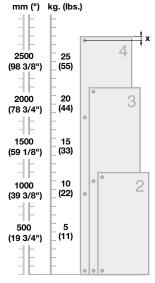


Side by Side Mounting

# Door overlay 15 mm + knuckle 4 mm = 19 mm (3/4")



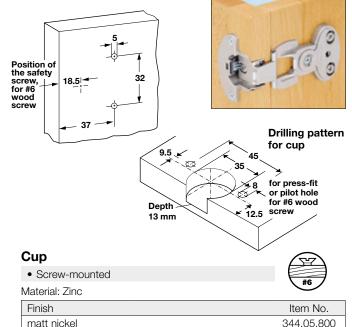
Inset 3 mm (1/8") gap between door and side panel



x = max. 100 mm (4")

# Recommended number of Hinges

- Door widths up to 600 mm (23 5/8")
- Door width should not exceed height



#### Cup for 8 mm holes

Dowel-mounted

Material: Zinc

Finish	Item No.
matt nickel	344.05.810

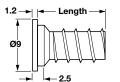


# ArmWithout screws

Material: Zinc: Finish: matt nickel

Overlay	Opening angle	Item No.
Full	270°	344.05.910
Inset	180°	344.05.914







#### Varianta Euro Screw

• For hinge arm attachment

Material: Steel; Finish: nickel-plated

Length	Item No.
7/16"	013.20.716
5/8"	013.20.743

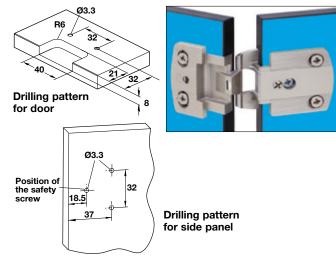
#### Note

Attachment screws are not included. A #6 flat head wood screw is used for safety screw and hinge cup attachment. For hinge arm attachment to side panel, see Varianta Euro screws.

Dimensions in mm

#### Aximat® 300 Thin Panel Hinge

- Specifically designed for thin panels such as Phenolic material
- Sleek sophisticated design, only 5 mm (3/16") of knuckle is visible
- 3D adjustment
- During overlay (side to side) adjustment, the knuckle moves with the door preventing a gap between door's edge and knuckle
- Door overlay (side to side) adjustment is on the arm component as opposed to the cup component; offering continuous adjustment of +1 /-2 mm in both directions
- Depth adjustment of ± 1 mm is achieved with oblong holes
- Height adjustment (up and down) of ± 2 mm is on the door component
- The "Safety Screw" can be pre-installed at any time as it does not effect the adjustments
- Integrated catch keeps doors closed, no additional magnetic catches required
- Tested in accordance with ANSI/BHMA Grade 1 standards



#### **Thin Panel**

• Screw-mounted

Material: Zinc; Finish: matt nickel

Door overlay	Item No.
3.5 + knuckle 6 = 9.5 (3/8")	344.75.760
7 + knuckle 6 = 13 (1/2")	344.75.770

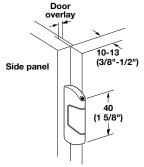
#### **Supplied With**

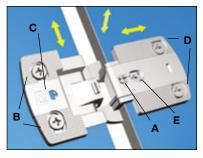
Special non-corroding screws

When inserting screws into Phenolic material, they may corrode because of the material's internal properties.

Screw holes should be slightly tapered in Phenolic material to assure a tight fit.







Door overlay

(1 5/8")

Side panel

Door Overlay Adjustment Turn screw A to adjust the overlay in both directions. Height Adjustment Loosen screws B. Activate the height adjustment by pushing with screwdriver into window C moving tab away, adjust ±2 mm by turning screwdriver. Re-tighten screws.

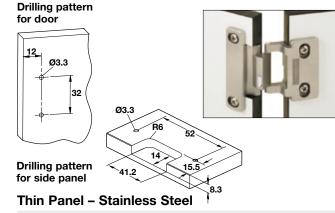
**Depth Adjustment** Loosen special screws **D** and **E**, adjust manually in the prolonged hole.

Security screw E can be installed at any time, 3D adjustment is still available.

• Meets 720 hour salt spray test

Opening angle: 24

- Door overlay (side to side) adjustment of -1 mm with oblong holes
- Height adjustment (up and down) of ± 2 mm with oblong holes
- Stands up to corrosion, harsh chemicals, and inclement weather



10-13 (3/8"-1/2")

Material: 316 Stainless Steel

Screw-mounted

Door overlay Item No. 3.5 + knuckle 6 = 9.5 (3/8)344.75.051

#### **Supplied With**

4 stainless steel mounting screws



#### **Aximat®**

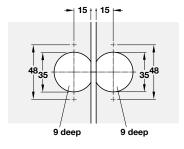
- For free-swinging or guided folding doors
- Minimum door thickness of 13 mm (1/2")
- Same drilling pattern for both leaves

HAFELE

- Gap range is adjustable from 0 10 mm (3/8")
- Factory supplied with pre-set 3 mm (1/8") gap
  Adjustable pivot point
- · Constant spring tension is maintained during all adjustments











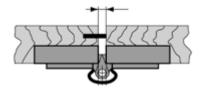


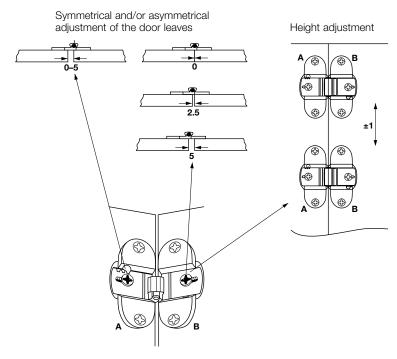
#### For Folding Doors

Material: Zinc

Finish	Item No.
nickel	343.91.600

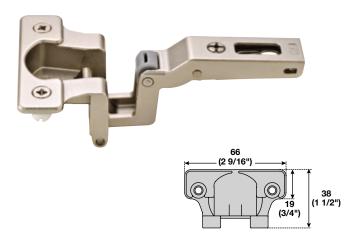
To hold the door leaves flat, install a support.







- 270° opening angle with a type 2 mounting plate
- Side adjustment -3 mm to +3 mm
- Height adjustment ± 2 mm
  Depth adjustment +2.8 mm with a type 2 mounting plate
- Tested in accordance with ANSI/BHMA Grade 1 standards
- Maximum door thickness: 20 mm (3/16")
- Hinges are self-closing; magnetic catches are not required



#### **Single Pivot Hinge**

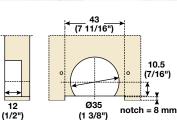
Material: Steel; Finish: nickel plated

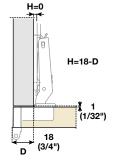
Model	Mounting	Item No.
CMP3A99	screw	329.58.600
CMR3A99	dowel	329.58.610

#### Full overlay with recessed knuckle application







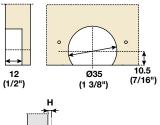


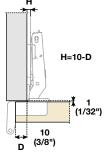
Formula to determine baseplate: D=overlay H=baseplate

#### Partial overlay with external knuckle application





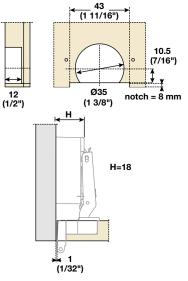




#### Application with inset door





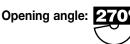


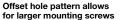
Dimensions in mm Inches are approximate

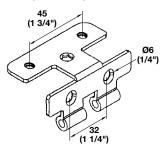
FC **9.9** 

#### Five-Knuckle Hinge - Grade 1

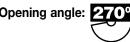
- ANSI/BHMA A-156.9-2001 Grade 1 approved
- Universal usage on 3/4" & 13/16" materials
- 14 gauge steel
- Hinge knuckles broached for precision pin alignment and smooth operation
- Hinge leaves punched after forming for precision alignment
- "Easy Hang" feature requires one person operation for hanging large doors
- Pre-mounted 5 mm Euro Screws
- Universal drill pattern consistent with Aximat® and concealed hinges
- Standard drilling equipment can be used
- Standard 37 mm set back and 32 mm system drilling







354.65.400



#### (9/16") 21 (13/16") 17.5 10 1 (11/16") (3/8") (1/4") powder-coated matt nickel (1 7/16") Ø6 45 (2 3/4") 45 (13/16") (1 3/4") $(1 \ 3/4")$ (1 3/4")

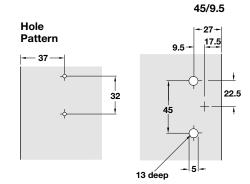
(1/4")

#### Advantage 5 K

Material: Steel, powder-coated or plated

laterial: Steel, powder-coated or plated	
Finish	Item No.
powder-coated matt black	354.65.300
powder-coated dull chrome	354.65.200
powder-coated pearl	354.65.700
plated brushed nickel	354.65.410

#### **Press-fit Drilling diagram**





#### Stainless Steel Advantage 5 K

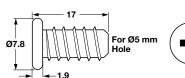
Material: 304 Stainless Steel

Item No.
354.65.000

#### Supplied With

Screws





#### **Special Varianta Screw**

Material: Steel

Finish	Item No.
nickel-plated	013.27.702

#### **Order Supplied With**

5000 pcs.



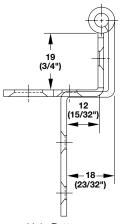
#### Five-Knuckle Hinge - Grade 1

- Industry Standard 2 3/4" five-knuckle hinge
- Durable .090" steel
- Hospital tips and corners for safety
- 270° opening angle
- Non-removable knurled pin
- Tumbled to remove sharp edges
- Tested in accordance with ANSI/BHMA

#### Opening angle: 270°







Hole Pattern:

32 mm centers

37 mm setback



#### • For 3/4" door thickness

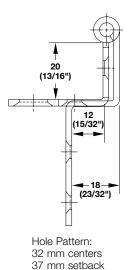
Material: Steel

Finish	Item No.
powder-coated chrome	354.65.220
powder-coated black	354.65.320
dull chrome plated	354.65.420

#### Note

Screws not included. Hinges require #8 Wood Screws or 5 mm with 7.8 mm head Euro screws





• For 13/16" door thickness

Material: Steel

Finish/Color	Item No.
powder-coated chrome	354.65.221
powder-coated black	354.65.321
dull chrome plated	354.65.421
stainless steel	354.65.021

Screws not included. Hinges require #8 Wood Screws or 5 mm with 7.8 mm head Euro screws

#### Opening Angle - What are your options?

#### **04**°

- Often used on an end panel when you are against a wall or another cabinet to restrict the opening
- For increased reduction of opening angle
- Many pocket door systems use this hinge
- It is also commonly used for thick door applications with narrow stiles
- Use where appliances or where cabinet depths limit opening angle
- Angle reduction clips reduce further to 86°

#### 94° Thick Door

- For thick doors with narrow stiles
- Less concern of drilling through coping detail
- Possible tab distance 3 9 on square edged door; larger tabs on door with front edge detail
- Doors up to 35 mm (1 1/4") thick
- Overlays up to 24 mm (15/16")

#### 105°

- Shallow cup, 8 mm deep
- Used for unusually thin door applications 10 mm (3/8")
- Non-dowelled
- Gap between door: .2 mm on a 10 mm (3/8") door
   2.3 mm on a 19 mm (3/4") door

#### 110°

 The standard opening angle for a concealed hinge and is the most commonly used

#### 120°

- Often used in kitchen applications, it allows for greater access into the cabinet
- Commercial specs

#### 155°

- Zero protrusion on full overlay (0, 2 mm mounting plates)
- Commonly used with pull-out/roll-out shelves
- Available in thin and thick door applications
- Available in Soft Close/Silentia

#### 165°

- · Allows for the most access into the cabinet
- These are also referred to as Wide Angle Hinges
- Zero protrusion on full overlay with max. 2 mm mounting plates



Place the hinge in the pre-bored holes.



Close the cover with finger pressure until it snaps locking it closed.

## Closing Method – What are your options? Self-Closing

 The standard hinge for the industry, the spring in the hinge arm holds the door shut

#### Free-Swinging

- · Does not have an internal spring
- Typically used with touch latches partial opening

#### Silentia

- This type of hinge will keep the door from slamming and provide a nice soft closing action
- It is important to note that this type of hinge requires a deeper than normal hole in the door, precise drilling depth for optimal performance

#### **PUSH**

- This type of hinge combined with the proper latch, will allow the door to open automatically when it is pressed
- The spring is reversed to push the door completely open, rather than hold it shut
- It must always be used in combination with a PUSH latch
- Touch latch

#### Mounting Method - What are your options? Screw

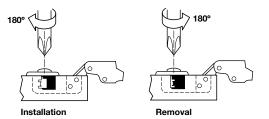
 Drill a 35 mm hole in your door and then attach the hinge with 2 – #6 wood screws

#### **Dowel**

- Drill a 35 mm hole and 2 8 mm holes, this is the most common application in the industry
- The hinge would then be pressed into the door using a hinge machine or rubber mallet
- The dowels are not removable once they are inserted
- The hinge can only be removed by backing the screws out of the dowels

#### Rapido

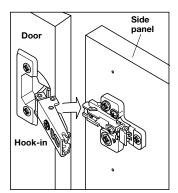
- Drill a 35 mm hole and 2 8 mm holes
- The hinge is attached by turning 2 locking dowels 1/2 turn (180°) with hand screwdriver
- Requires a Pozi Drive #2 screwdriver



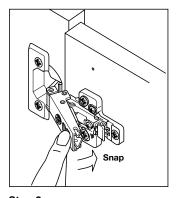
#### Logica

- This is a completely tool-less method of attachment
- Drill a standard 35 mm hole and (2) 8 mm holes
- The hinge is attached by special expansion dowels in the 8 mm holes that spread apart when the cover cap is snapped down
- Thinnest lid profile in the market

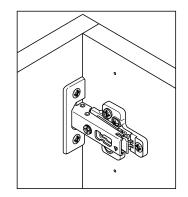


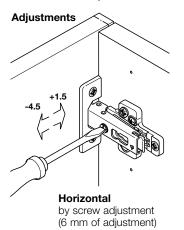


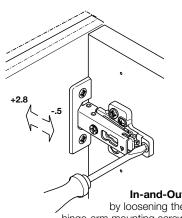
Step 1 Unique compensated adjustment. No gap increase between door and panel.



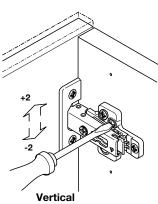
Step 2 Rotate cam adjustment screw on baseplate.



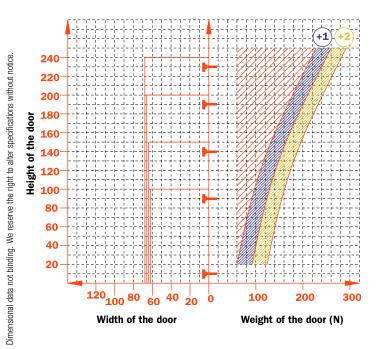


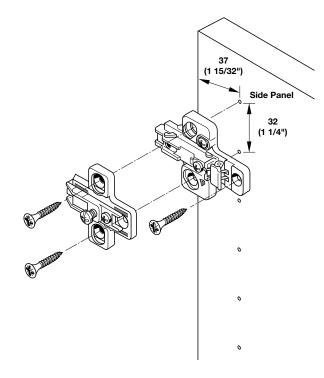


In-and-Out by loosening the hinge-arm mounting screw or via cam adjustment (3.3 mm of adjustment)



via slots in the mounting plate or cam adjustment (4 mm of adjustment)







#### Salice Guide

- Mounting method: Screw-mount, Press-fit, Quick-mount Rapido, Tool-less - Logica®
- Self-closing and free-swinging hinges availableUse with any Salice mounting plate

	Opening Angle	Door Thickness	Tab	Page Number
Concealed Hinges 35 mm Cup	94°	16 - 25 mm (5/8" - 1")	3 - 8 mm	9.16
	105°	10 - 20 mm (3/8" - 13/16") - For thin doors	3 - 6 mm	9.17–9.18
	110°	16 - 22 mm (5/8" - 7/8")	3 - 6 mm	9.19–9.20
	120°	16 - 22 mm (5/8" - 7/8")	3 - 6 mm	9.21
Thin Door Hinges	155°	10 - 22 mm (3/8" - 7/8") - For 0 protrusion	3 - 8 mm	9.17
Wide Angle Hinge	165°	16 - 28 mm (5/8" - 1 1/8")	3 - 8 mm	9.27
Thick Door Hinges	94°	16 - 33 mm (5/8" - 1 5/16")	3 - 15 mm (40 mm cup)	9.28
	<i>ν</i>	16 - 35 mm (5/8" - 1 13/8")	3 - 9 mm	9.29
		16 - 35 mm (5/8" - 1 13/8")	3 - 9 mm	9.28
Special Application Hinges	70° 120°	see catalog page	see catalog page	9.33–9.35, 9.37
Push Hinges	110°	16 - 22 mm (5/8" - 7/8")	3 - 6 mm	9.37
	165°	16 - 28 mm (5/8" - 1 1/8")	3 - 8 mm	9.37
Face Frame Hinges	106°	16 - 19 mm (5/8" - 3/4")	2.5 mm	9.62-9.63



#### Salice - Guide

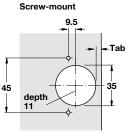
• Use with any Salice hinge

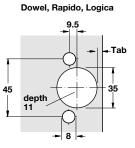
Mounting method					Height					Page Number	
		0	1	2	3	4	6	9	12	18	
Wing Plates	wood screw	•		•	•		•	•	•	•	9.40-9.43
, i	pre-mounted euroscrew or expandable dowel	•		•	•		•	•	•	•	9.41–9.43
Face Frame Plates	wood screw		•	•		•					9.40, 9.44
In Line Plates	wood screw	•									9.44
و حاد	euroscrews			•	•						9.44
Face Frame Inset	wood screw or pre-mounted euroscrew	•			•		•	•	•		9.44

	Mounting method	Page Number
Wing Plates	wood screw	9.45
	wood screw	9.45
	wood screw	9.45











Max. door offset at 95°

Side panel straight arm and smallest available mounting plate.

#### 200 Series

- Door thickness 16 to 35 mm (5/8" 1 3/8")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 8 mm

Material: Cup: Steel: Hinge arm: Steel: Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
94°	Self-close	Screw	Full		C2PBA99	329.31.500
94°	Self-close	Screw	Half		C2PBG99	329.31.502
94°	Self-close	Screw	Inset		C2PBP99	329.31.503
94°	Self-close	Dowel	Full		C2RBA99	329.31.510
94°	Self-close	Dowel	Half		C2RBG99	329.31.512
94°	Self-close	Dowel	Inset		C2RBP99	329.31.513
94°	Free-swinging	Screw	Full		C2PAA99	329.31.000
94°	Free-swinging	Screw	Half		C2PAG99	329.31.002
94°	Free-swinging	Screw	Inset		C2PAP99	329.31.003
94°	Free-swinging	Dowel	Full		C2RAA99	329.31.010
94°	Free-swinging	Dowel	Half		C2RAG99	329.31.012
94°	Free-swinging	Dowel	Inset		C2RAP99	329.31.013
94°	Self-close	Rapido	Full		C27BA99	329.31.520
94°	Self-close	Rapido	Half		C27BG99	329.31.522
94°	Self-close	Rapido	Inset		C27BP99	329.31.523
94°	Self-close	Logica	Full		C2JBA99	329.31.530
94°	Self-close	Logica	Half		C2JBG99	329.31.532
94°	Self-close	Logica	Inset		C2JBP99	329.31.533

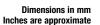
#### Trim Caps

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

Mounting plates	pages 9.40-9.45



FC **9.16** 

# HAFELE

#### **Salice**

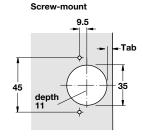


#### **Thin Door Hinges**

- For doors with deep profiles
- Shallow cup depth 8 mm
- Door thickness 10 to 20 mm (3/8" 13/16")
- Tab: 3 6 mm

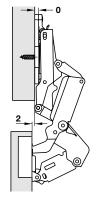
Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated

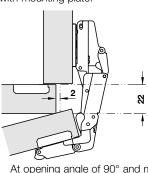




Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
105°	Self-close	Screw	Full		C1P6A99	329.28.500
105°	Self-close	Screw	Half		C1P6G99	329.28.502

#### Full overlay mounting with mounting plate.







At opening angle of 90° and mounting plate height = 0 mm, the door swings out laterally 2 mm when opened.

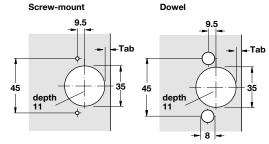
#### With Zero Protrusion

- For cabinets with pull-out shelves
- Door thickness 10 to 22 mm (3/8" 7/8")
- Tab: 3 8 mm

Dimensional data not binding. We reserve the right to alter specifications without notice.

• Zero protrusion with 155° hinge and maximum 2 mm mounting plate





Material: Cup: Zinc, die-cast; Hinge arm: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
155°	Self-close	Screw	Full		C2PMA99	329.27.500
155°	Self-close	Dowel	Full		C2RMA99	329.27.510



#### **Trim Caps**

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

pages 9.40-9.45 Mounting plates

soft&silent

- Best choice for wood doors (lighter) and doors with profile edges
- Door thickness 15 to 20 mm (9/16" 13/16")
- Side panel thickness from 10 mm (3/8")
- Tab: 3 6 mm
- Door protrusion 7.3 mm (based on full onlay with 0 plate)



# Dowel Screw-mount 45 depth 12

#### 100 Series Silentia

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated



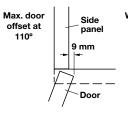
Opening Angle	Mounting	Overlay	Hinge Arm	Model	Item No.
105°	Screw	Full		C1P6AD9	329.28.400
105°	Screw	1/2"		C1P6DD9	329.28.401
105°	Screw	Half		C1P6GD9	329.28.402
105°	Screw	Inset		C1P6PD9	329.28.403
105°	Dowel	Full		C1R6AD9	329.28.410
105°	Dowel	1/2"		C1R6DD9	329.28.411
105°	Dowel	Half		C1R6GD9	329.28.412
105°	Dowel	Inset		C1R6PD9	329.28.413
105°	Rapido	Full		C176AD9	329.28.320
105°	Rapido	1/2"		C176DD9	329.28.321
105°	Rapido	Half		C176GD9	329.28.323
105°	Rapido	Inset		C176PD9	329.28.324
105°	Logica	Full		C1J6AD9	329.28.430
105°	Logica	1/2"		C1J6DD9	329.28.431
105°	Logica	Half		C1J6GD9	329.28.432
105°	Logica	Inset		C1J6PD9	329.28.433

Mounting plates pages 9.40-9.45



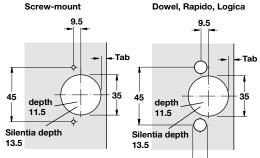
- Door thickness 16 to 26 mm (5/8" 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm





With straight arm and type 2 mounting plate





#### 200 Series

Material: Cup: Steel: Hinge arm: Steel: Finish: nickel-plated

Material: Cup: Steel	; Hinge arm: Steel; Finish	: nickel-plated				→ 8 →
Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-close	Screw	Full		C2P6A99	329.17.507
110°	Self-close	Screw	1/2"		C2P6D99	329.17.510
110°	Self-close	Screw	Half		C2P6G99	329.17.516
110°	Self-close	Screw	Inset		C2P6P99	329.17.520
110°	Silentia Soft-close	Screw	Full		C7P6AD9	329.17.400
110°	Silentia Soft-close	Screw	1/2"		C7P6DD9	329.17.401
110°	Silentia Soft-close	Screw	Half		C7P6GD9	329.17.402
110°	Silentia Soft-close	Screw	Inset		C7P6PD9	329.17.403
110°	Self-close	Dowel	Full		C2R6A99	329.17.552
110°	Self-close	Dowel	1/2"		C2R6D99	329.17.562
110°	Self-close	Dowel	Half		C2R6G99	329.17.561
110°	Self-close	Dowel	Inset		C2R6P99	329.17.570
110°	Silentia Soft-close	Dowel	Full		C7R6AD9	329.17.410
110°	Silentia Soft-close	Dowel	1/2"		C7R6DD9	329.17.411
110°	Silentia Soft-close	Dowel	Half		C7R6GD9	329.17.412
110°	Silentia Soft-close	Dowel	Inset		C7R6PD9	329.17.413
110°	Free swinging	Screw	Full		C2P4A99	329.16.500
110°	Free swinging	Screw	Half		C2P4G99	329.16.519
110°	Free swinging	Screw	Inset		C2P4P99	329.16.520
110°	Free swinging	Dowel	Full		C2R4A99	329.16.555
110°	Free swinging	Dowel	Half		C2R4G99	329.16.564
				· · · · · · · · · · · · · · · · · · ·		

#### **Trim Caps**

Dimensional data not binding. We reserve the right to alter specifications without notice.

• For hinge arm

Material: Plastic

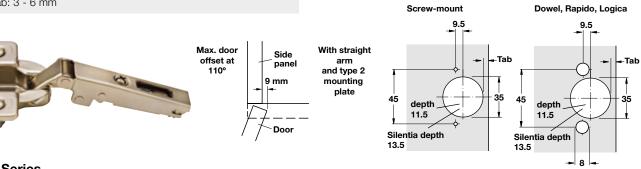
Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

pages 9.40-9.45 Mounting plates



- Door thickness 16 to 26 mm (5/8" 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm





#### 200 Series

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-close	Rapido	Full		C276A99	329.17.580
110°	Self-close	Rapido	1/2"		C276D99	329.17.583
110°	Self-close	Rapido	Half		C276G99	329.17.581
110°	Self-close	Rapido	Inset		C276P99	329.17.582
110°	Silentia Soft Close	Rapido	Full		C776AD9	329.17.420
110°	Silentia Soft Close	Rapido	1/2"		C776DD9	329.17.421
110°	Silentia Soft Close	Rapido	Half		C776GD9	329.17.422
110°	Free-swinging	Rapido	Full		C274A99	329.16.580
110°	Free-swinging	Rapido	Half		C274G99	329.16.581
110°	Free-swinging	Rapido	Inset		C274P99	329.16.582
110°	Silentia Soft Close	Logica	Full		C7J6AD9	329.17.430
110°	Silentia Soft Close	Logica	1/2"		C7J6DD9	329.17.431
110°	Silentia Soft Close	Logica	Half		C7J6GD9	329.17.432
110°	Silentia Soft Close	Logica	Inset		C7J6PD9	329.17.433
110°	Self-close	Logica	Full		C2J6A99	329.17.350
110°	Self-close	Logica	1/2"		C2J6D99	329.17.351
110°	Self-close	Logica	Half		C2J6G99	329.17.352
110°	Self-close	Logica	Inset		C2J6P99	329.17.353

#### **Trim Caps**

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

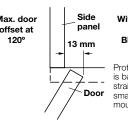
	0.10.0.1=
Mounting plates	pages 9.40–9.45
Modifiling plates	pages 5.46 5.46



- Door thickness 16 to 26 mm (5/8" 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm

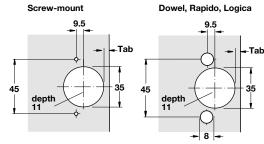






With straight arm
BP = 0 mm

Protrusion shown is based on straight arm and smallest available mounting plate.



#### 200 Series

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
120°	Self-close	Screw	Full		C2P9A99	329.03.503
120°	Self-close	Screw	Half		C2P9G99	329.03.512
120°	Self-close	Dowel	Full		C2R9A99	329.03.558
120°	Self-close	Dowel	1/2"		C2R9D99	329.03.568
120°	Self-close	Dowel	Half		C2R9G99	329.03.567
120°	Self-close	Rapido	Full		C279A99	329.03.580
120°	Self-close	Rapido	Half		C279G99	329.03.582
120°	Free-swinging	Rapido	Full		C278A99	329.02.580
120°	Self-close	Logica	Full		C2J9A99	329.03.590
120°	Self-close	Logica	1/2"		C2J9D99	329.03.591
120°	Self-close	Logica	Half		C2J9G99	329.03.592



#### **Trim Caps**

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

Mounting plates pages 9.40–9.45

Dimensions in mm Inches are approximate

#### **Titanium Finish**

The new titanium finish perfectly integrates the hinge into the design of the cabinet conveying style and warmth while incorporating modern functionality. It's rich dark finish complements cabinets with darker interiors. In addition, corrosion resistance is greatly enhanced in comparison to nickel-plated finishes.

In keeping with today's trends, this elegant titanium finish is available on the standard hinge series as well as the Silentia, soft close products at an affordable cost.

Please contact Häfele for detailed test data on the superior corrosion resistance of the Titanium finish.



#### Silentia Soft Close - Dowel Mount







Full Overlay	1/2" Overlay	Half Overlay	Inset Overlay
329.28.414	329.28.451	329.28.416	329.28.417







Blind Corner	Inset Overlay	45° Corner	Zero Protrusion
329.11.430	329.11.450	329.25.457	329.27.414

#### **Self Close - Dowel Mount**











Full Overlay	1/2" Overlay	Half Overlay	Inset Overlay	Pie-cut Corner
329.17.559	329.17.568	329.17.569	329.17.579	329.19.640

#### **Hinge Mounting Plates**





Wood Screw	Euro Screw
329.71.582	329.71.562

#### **Face Frame Mounting Plates**





1 mm	4 mm	
329.64.571	329.64.574	

#### **Cover Caps**



329.32.509

#### Flange Cover Caps



329.32.539

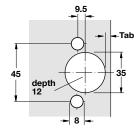
Euro Screws 013.19.731



- Door thickness 15 to 20 mm (9/16" 13/16")
- Side panel thickness from 10 mm (3/8")
- Tab: 3 6 mm
- Door protrusion 7.3 mm (based on full overlay with 0 plate)

## soft&silent





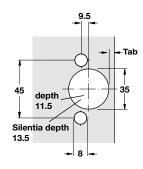
#### 100 Series

Material: Cup: Steel; Hinge arm: Steel; Finish: titanium

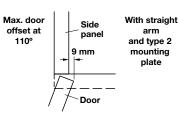
Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
105°	Silentia Soft-close	Dowel	Full		C1R6AD6	329.28.414
105°	Silentia Soft-close	Dowel	1/2"		C1R6DD6	329.28.451
105°	Silentia Soft-close	Dowel	Half		C1R6GD6	329.28.416
105°	Silentia Soft-close	Dowel	Inset		C1R6PD6	329.28.417

- Door thickness 16 to 26 mm (5/8" 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm

# soft&silent







#### 200 Series

Material: Cup: Steel; Hinge arm: Steel; Finish: titanium

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-close	Dowel	Full		C2R6A66	329.17.559
110°	Self-close	Dowel	1/2"		C2R6D66	329.17.568
110°	Self-close	Dowel	Half		C2R6G66	329.17.569
110°	Self-close	Dowel	Inset		C2R6P66	329.17.579
110°	Silentia Soft-close	Dowel	Inset		C7R6PD6	329.17.453

Mounting plates page 9.26

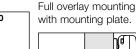
Dimensions in mm Inches are approximate 9

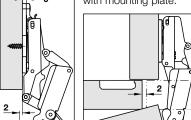


- With integrated soft close
   Door thickness: for 155° 16 to 22 mm (5/8" to 7/8") for 165° 16 to 25 mm (5/8" to 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 8 mm
- · Zero protrusion on full overlay

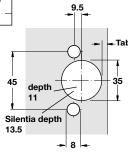


## soft&silent





At opening angle of 90° and mounting plate height = 0 mm, the door swings out laterally 2 mm when opened.



#### **Wide Angle**

Material: Cup: Zinc, die-cast; Hinge arm: Steel; Finish: titanium

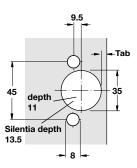
Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
155°	Silentia Soft close	Dowel	Full		C2RMAD6	329.27.414

#### **Special Application**

- Door thickness 16 to 35 mm (5/8" to 1 3/8")
- For 45° corner application
- Tab: 3 8 mm; 3 6 mm Silentia

soft&silent

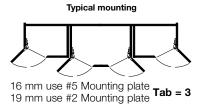


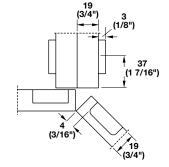


9

Material: Steel; Finish: titanium

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Silentia Soft Close	Dowel	Inset		C7R6MD6AC	329.25.457





Mounting plates page 9.26

45

depth 11

A min. 2 mm

#### Salice - Special Application



#### **Pie-cut Corner Hinge**

- Door thickness 16 to 22 mm (5/8" to 7/8")
- 11 mm deep zinc die-cast cup
- Cup diameter 35 mm
- Opening angle of first door 70°
- Tab: 3 6 mm
- Maximum door thickness 23 mm

Material: Cup: Steel; Finish: titanium

Opening Angle	Closing Method	Mounting	Model	Item No.
70°	Self-close	Dowel	C2RYA66	329.19.640

The maximum

space required to

accommodate the

hinge is 71 mm with

16 mm thick doors.

With thicker doors

the amount of space

required is reduced.

- Door thickness 16 to 26 mm (5/8" to 1")
- Tab: 3 8 mm self close; 3 6 mm Silentia



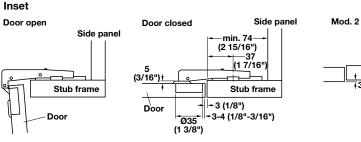


# depth Silentia depth

#### **Blind Corner Hinges**

Material: Steel; Finish: titanium

Opening Angle	Closing Method	Mounting	Overlay	Model	Item No.
110°	Silentia Soft-close	Dowel	Inset	C7R6ND6AC	329.11.430
110°	Silentia Soft-close	Dowel	Overlay	C7R6ND6AM	329.11.450



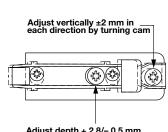


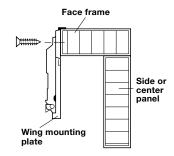
Mounting plates page 9.26

Dimensions in mm Inches are approximate 9

# HAFELE

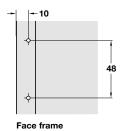
#### Salice - Mounting Plates





Adjust depth + 2.8/- 0.5 mm by turning cam.





#### Clip Face Frame

- Screw-mounted
- · Spring lever
- Double cam
- Independent and depth vertical adjustment

Material: Zinc, die-cast; Finish: titanium

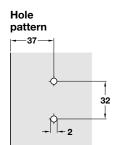
Reinforcement	Overlay	Model	Item No.
1	3/4"	BAU3R16	329.64.571
4	1/2"	BAU3R46	329.64.574

Automatic Adjustment Response feature: a slight turn of the depth adjustment cam or vertical cam quickly positions hinge - eliminating need for manual positioning by loosening screws.







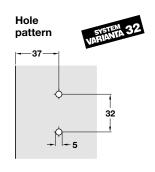


- Screw-mounted
- · Spring lever
- · With independent vertical and depth adjustment

Material: Steel, Zinc; Finish: titanium

Reinforcement	Model	Item No.
2	BAR3R26	329.71.582





#### Clip

- Screw-mounted in system holes
- · Spring lever
- Pre-installed 11 mm Euro screws
- · With independent vertical and depth adjustment

Material: Steel, Zinc; Finish: titanium

Reinforcement	Model	Item No.
2	BARGR26/16	329.71.562

#### **Euro Screws**

Material: Steel; Finish: titanium

	Item No.
14.5 x 5 mm	013.19.731

#### **Cover Caps**

Material: Steel; Finish: titanium

Model	Item No.
S2BX83H6	329.32.509

#### Flange Cover Caps

Material: Steel; Finish: titanium

Model	Item No.
S2XX85H6	329.32.539

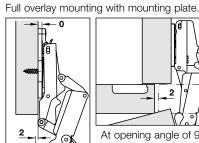


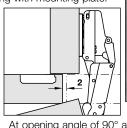
- With integrated soft close
   Door thickness: for 155° 16 to 22 mm (5/8" to 7/8") for 165° 16 to 25 mm (5/8" to 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 8 mm
- Zero protrusion on full overlay





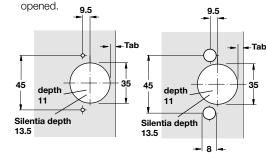
Material: Cup: Zinc, die-cast; Hinge arm: Steel; Finish: nickel-plated





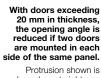


At opening angle of 90° and mounting plate height = 0 mm, the door swings out laterally 2 mm when

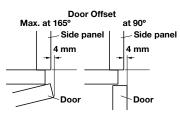


Raised Head	depth 11 Silentia depth 13.5	35 45 Silen 13.5	depth 35
	Hinge Arm	Model	Item No.

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
155°	Silentia Soft close	Screw	Full		C2PMAD9	329.27.400
155°	Silentia Soft close	Screw	1/2"		C2PMDD9	329.27.401
155°	Silentia Soft close	Screw	Half		C2PMGD9	329.27.402
155°	Silentia Soft close	Dowel	Full		C2RMAD9	329.27.410
155°	Silentia Soft close	Dowel	1/2"		C2RMDD9	329.27.411
155°	Silentia Soft close	Dowel	Half		C2RMGD9	329.27.412
165°	Self- close	Screw	Full		C2PFA99	329.07.609
165°	Self-close	Screw	Half		C2PFG99	329.07.618
165°	Self-close	Screw	Inset		C2PFP99	329.07.620
165°	Self-close	Dowel	Full		C2RFA99	329.07.654
165°	Self-close	Dowel	Half		C2RFG99	329.07.663
165°	Self-close	Dowel	Inset		C2RFP99	329.07.670
165°	Self-close	Rapido	Full		C27FA99	329.07.680
165°	Self-close	Rapido	Half		C27FG99	329.07.681
165°	Self-close	Logica	Full		C2JFA99	329.07.690
165°	Self-close	Logica	Half		C2JFG99	329.07.692
165°	Self-close	Logica	Inset		C2JFP99	329.07.693



based on straight arm and smallest available mounting plate.



pages 9.40-9.45 Mounting plates

Dimensions in mm Inches are approximate

- Door thickness 16 to 35 mm (5/8" to 1 1/4")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 9 mm



# Screw-mount Dowel, Rapido, Logica 9.5 9.5 45 depth 11.5 Silentia depth 15.5 Silentia depth 15.5

#### Thick Door Hinges - 35 mm cup

Material: Cup: Zinc, die-cast; Hinge arm: Steel

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
94°	Self-closing	Screw	Full		C2PBA99	329.31.500
94°	Self-closing	Screw	Half		C2PBG99	329.31.502
94°	Self-closing	Screw	Inset		C2PBP99	329.31.503
94°	Self-closing	Dowel	Full		C2RBA99	329.31.510
94°	Self-closing	Dowel	Half		C2RBG99	329.31.512
94°	Self-closing	Dowel	Inset		C2RBP99	329.31.513
94°	Silentia Soft Close	Dowel	Full		C2RBAD9	329.31.210
94°	Silentia Soft Close	Dowel	Half		C2RBGD9	329.31.212
94°	Silentia Soft Close	Dowel	Inset		C2RBPD9	329.31.213





#### Thick Door Hinges - 35 mm cup

Material: Cup: Zinc, die-cast; Hinge arm: Steel

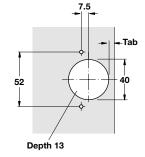
Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
155°	Self-closing	Screw	Full		C2PDA99	329.46.500
155°	Self-closing	Screw	Half		C2PDG99	329.46.502
155°	Self-closing	Dowel	Full		C2RDA99	329.46.510
155°	Self-closing	Dowel	Half		C2RDG99	329.46.512
155°	Silentia Soft Close	Dowel	Full		C2RDAD9	329.46.210
155°	Silentia Soft Close	Dowel	Half		C2RDGD9	329.46.212

Mounting plates	pages 9.40-9.45

Dimensions in mm Inches are approximate

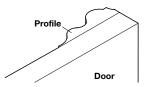
9

- Side panel thickness from 16 mm (5/8")
- Tab: 3 15 mm
- 1 9/16" doors possible in overlay applications
- Call technical support for minimum reveal specs











#### **Thick Door Hinges**

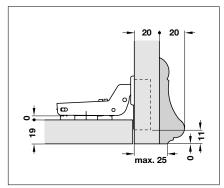
Material: Cup: Zinc, die-cast; Hinge arm: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
94°	Self-closing	Screw	Full		CFA7A99	329.05.605
94°	Self-closing	Screw	Half		CFA7G99	329.05.614
94°	Self-closing	Screw	Inset		CFA7P99	329.05.632
94°	Free-swinging	Screw	Full		CFA5A99	329.04.608
94°	Free-swinging	Screw	Half		CFA5G99	329.04.617
94°	Free-swinging	Screw	Inset		CFA5P99	329.04.635

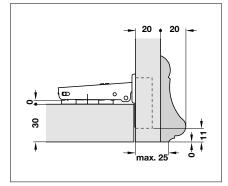
Mounting plates pages 9.40-9.45



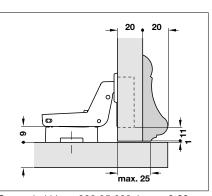
Mounting examples for profiled doors with thick door hinge.



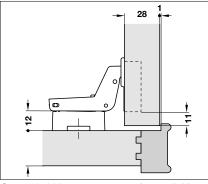
Concealed hinge 329.05.614 / page 9.29 Mounting Plate 329.71.500 / page 9.41



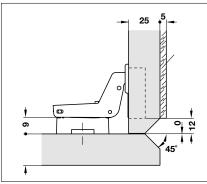
Concealed hinge 329.05.605 / page 9.29 Mounting Plate 329.71.500 / page 9.41



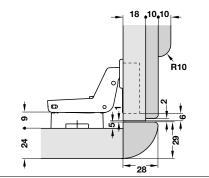
Concealed hinge 329.05.632 / page 9.29 Mounting Plate 329.71.508 / page 9.41



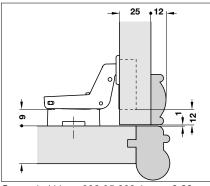
Concealed hinge 329.05.632 / page 9.29 Mounting Plate 329.71.509 / page 9.41



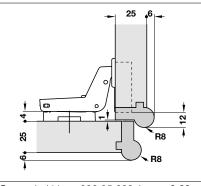
Concealed hinge 329.05.632 / page 9.29 Mounting Plate 329.71.508 / page 9.41



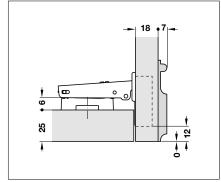
Concealed hinge 329.05.632 / page 9.29 Mounting Plate 329.71.508 / page 9.41



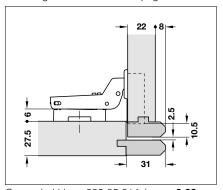
Concealed hinge 329.05.632 / page **9.29** Mounting Plate 329.71.508 / page 9.41



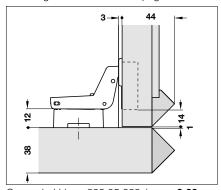
Concealed hinge 329.05.632 / page **9.29** Mounting Plate 329.71.503 / page 9.41



Concealed hinge 329.05.605 / page 9.29 Mounting Plate 329.71.506 / page 9.41



Concealed hinge 329.05.614 / page 9.29 Mounting Plate 329.71.506 / page 9.41



Concealed hinge 329.05.632 / page 9.29 Mounting Plate 329.71.509 / page 9.41



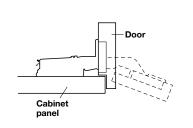
#### Salice - Special Application

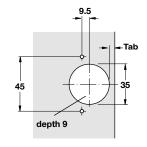


#### **Lipped Door Hinge**

- Designed especially for lipped doors
- Cup depth of only 9 mm
- Tab: 3 18 mm
- Can be used for miter doors
- For thick doors or doors with mouldings or with large radius edges, please refer to special application page

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated







Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-close	Screw	Full		CBP2A99	329.26.500

Mounting plate backset distance (X) varies according to door thickness.

door thickness	16 (5/8")	19 (3/4")	22 (7/8")
backset distance for mounting plates (X)	31 (1 1/4")	28 (1 1/8")	25 (1")

Mounting plate type varies according to door thickness.

0	•		
door thickness	16 (5/8")	19 (3/4")	22 (7/8")
mounting plate type	6	2.3	0
side adjustment	1 (1/32")	1 (1/32")	1 (1/32")



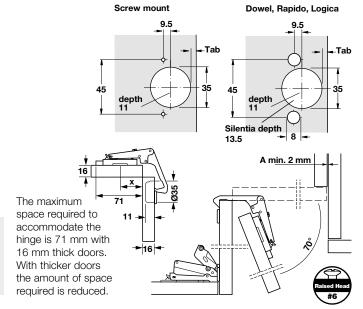
#### **Pie-cut Corner Hinge**

- Door thickness 16 to 22 mm (5/8" to 7/8")
- 11 mm deep zinc die-cast cup
- Cup diameter 35 mm
- Opening angle of first door 70°
- Tab: 3 6 mm

Dimensional data not binding. We reserve the right to alter specifications without notice

• Maximum door thickness 23 mm

Material: Cup: Steel; Finish: nickel-plated



Opening Angle	Closing Method	Mounting	Model	Item No.			
70°	Self-close	Screw	C2PYA99	329.19.600			
70°	Self-close	Dowel	C2RYA99	329.19.610			
70°	Self-close	Rapido	C27YA99	329.19.620			



#### Trim Caps

• For hinge arm

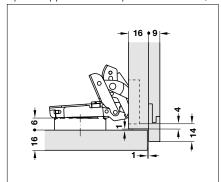
Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

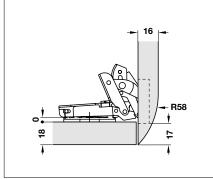
Mounting plates pages 9.40-9.45



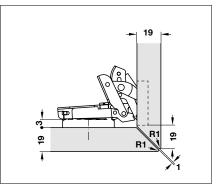
Special application examples with rounded, rebated and profiled door.



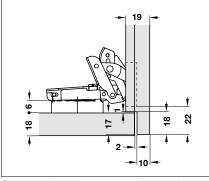
Concealed hinge 329.26.500 / page **9.31** Mounting plate 329.71.506 / page **9.41** 



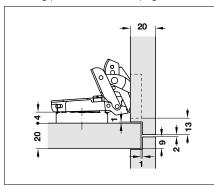
Concealed hinge 329.26.500 / page **9.31** Mounting plate 329.71.500 / page **9.41** 



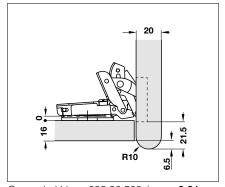
Concealed hinge 329.26.500 / page **9.31** Mounting plate 329.71.503 / page **9.41** 



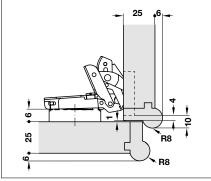
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.506 / page 9.41



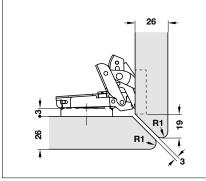
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.503 / page 9.36



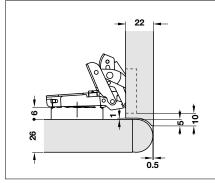
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.500 / page 9.41



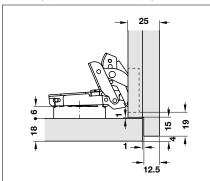
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.506 / page 9.41



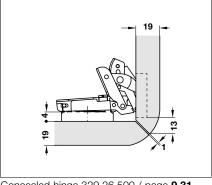
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.503 / page 9.41



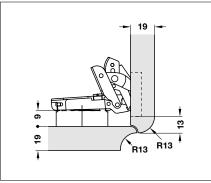
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.506 / page 9.41



Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.506 / page 9.41



Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.503 / page 9.41



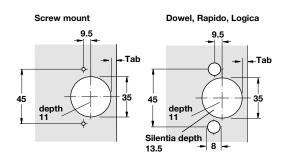
Concealed hinge 329.26.500 / page 9.31 Mounting plate 329.71.508 / page 9.41



#### Salice - Special Application

- Door thickness 16 to 26 mm (5/8" to 1")
- Tab: 3 8 mm self close; 3 6 mm Silentia





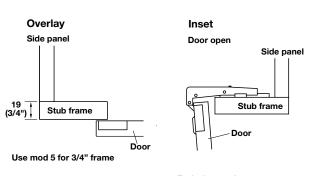


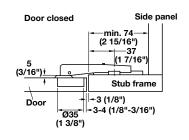
# Raised Head

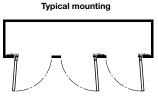
#### **Blind Corner Hinges**

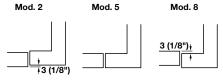
Material: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Model	Item No.
94°	Self-close	Screw	Inset	C2PBN99AC	329.11.506
110°	Silentia Soft-close	Screw	Inset	C7P6ND9AC	329.11.400
94°	Self-close	Dowel	Inset	C2RBN99AC	329.31.515
110°	Self-close	Dowel	Overlay	C2R6N99AM	329.35.510
110°	Silentia Soft-close	Dowel	Inset	C7R6ND9AC	329.11.410
110°	Silentia Soft-close	Dowel	Overlay	C7R6ND9AM	329.35.410
94°	Self-close	Rapido	Inset	C277N99AC	329.11.580









Single-side mounting (corner or center panel frame) installation diagrams with mounting plate models **2**, **5**, **8** 

#### Trim Caps

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

Mounting plates pages 9.40–9.45

Dimensions in mm Inches are approximate

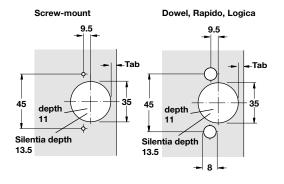
#### **Concealed Hinges**

#### Salice - Special Application

- Door thickness 16 to 35 mm (5/8" to 1 3/8")
- For 45° corner application
- Tab: 3 8 mm; 3 6 mm Silentia









#### +45° Corner Hinges

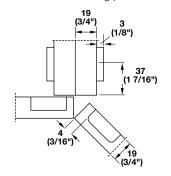
Material: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Model	Item No.
94°	Self-close	Screw	Overlay	C2PBM99AC	329.96.507
110°	Silentia Soft Close	Screw	Overlay	C7P6MD9AC	329.25.407
94°	Self-close	Dowel	Overlay	C2RBM99AC	329.96.517
110°	Silentia Soft Close	Dowel	Overlay	C7R6MD9AC	329.25.417

#### Typical mounting



16 mm use #5 Mounting plate **Tab = 3** 19 mm use #2 Mounting plate



#### **Trim Caps**

• For hinge arm

Material: Plastic

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

Mounting plates	pages 9.40-9.45

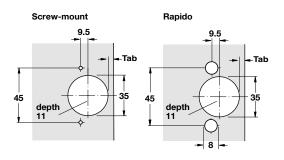
19 mm Overlay

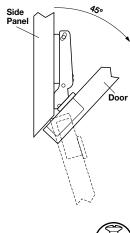
## **Concealed Hinges**

#### Salice - Special Application

- Door thickness 16 to 26 mm (5/8" to 1")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm







#### -45° Corner Hinges

Material: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
120°	Self-closing	Screw	Full		C2P7H99	329.09.514
120°	Self-closing	Rapido	Full		C277H99	329.09.590

#### **Trim Caps**

• For hinge arm

Material: Plastic

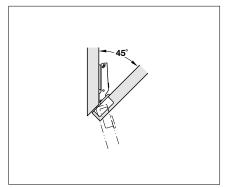
Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

Dimensional data not binding. We reserve the right to alter specifications without notice.

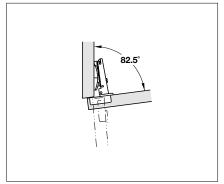
pages 9.40-9.45 Mounting plates



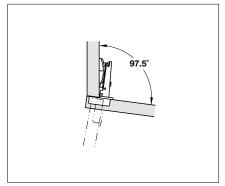
Mounting solutions with special corner mountings (examples)



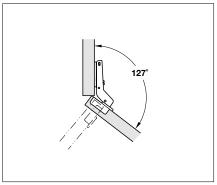
Concealed hinge 329.09.514 / page **9.35** Mounting plate 329.71.500 / page **9.41** 



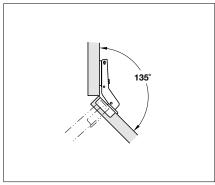
Concealed hinge 329.28.500 / page **9.17** Mounting plate 329.84.110 / page **9.45** 



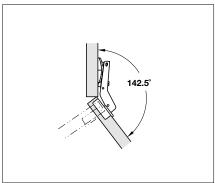
Concealed hinge 329.28.500 / page **9.17** Mounting plate 329.84.110 / page **9.45** 



Concealed hinge 329.09.505 / page **9.34** Mounting plate 329.84.110 / page **9.40** 



Concealed hinge 329.09.505 / page **9.34** Mounting plate 329.71.500 / page **9.41** 



Concealed hinge 329.09.505 / page **9.34** Mounting plate 329.84.110 / page **9.45** 



The PUSH-System has been developed to meet the market trend of handle-less furniture. It consists of a series of self-opening hinges and release devices that can easily be mounted to your furniture.

- Door thickness 16 to 23 mm (5/8" 7/8") for 110°
  Door thickness 16 to 28 mm (5/8" 1 1/8") for 165°
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm for 110°
- Tab: 3 8 mm for 165°
- Allows for a very "clean" design appearance
- Reverse-spring hinges help "PUSH" the door open

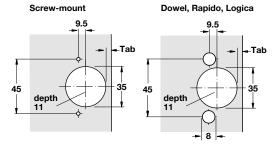


# **PUSH System**

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated







C2RSP99

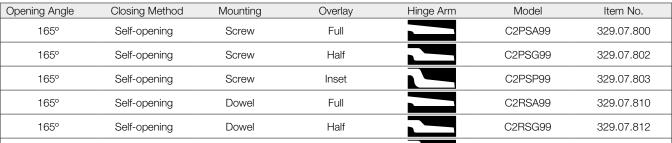


· ·	•	•				
Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-opening	Screw	Full		C2PPA99	329.17.800
110°	Self-opening	Screw	Half		C2PPG99	329.17.802
110°	Self-opening	Screw	Inset		C2PPP99	329.17.803
110°	Self-opening	Dowel	Full		C2RPA99	329.17.810
110°	Self-opening	Dowel	Half		C2RPG99	329.17.812
110°	Self-opening	Dowel	Inset		C2RPP99	329.17.813



# **PUSH System**

Material: Cup: Steel; Hinge arm: Steel; Finish: nickel-plated



Inset

Mounting plates	pages 9.40-9.45
Push latches and catches	pages 9.38-9.39

Self-opening

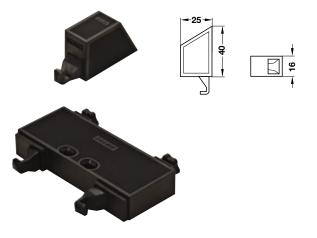
Dowel

Dimensions in mm Inches are approximate

329.07.813

165°

- For doors taller than 1600 mm (63"), 2 push latches are recommended
- Aim hooks toward hinges
- Depth adjustment -1/+2.5 mm by screw
- Lateral adjustment +/- 2 mm by elongated mounting holes







# **PUSH Latch**

Without adjustment

Material: Plastic

Color	Model	Item No.
black	DP3SN3R	329.44.301
beige	DP3SNBR	329.44.401

# **Supplied With**

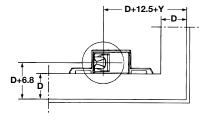
Mounting screws
Cover caps

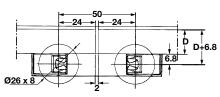
# **PUSH Latch**

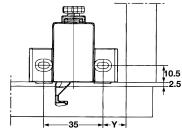
· With adjustment

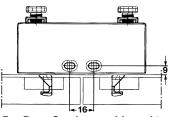
Material: Plastic

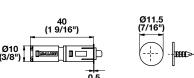
Туре	Color	Model	Item No.
single	black	DP4SN3	329.44.371
single	beige	DP4SNB	329.44.471
double	black	DP5SN3	329.44.391
double	beige	DP5SNB	329.44.491

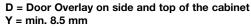












# **Magnetic PUSH Latch**

With catch

Adjustable

Material: Plastic; Catch: Steel

Color	Model	Item No.
white	DPMB289	356.06.401

# Magnetic PUSH Latch Adapter

(5/16")

32 10 Min. (1 1/4") (3/8") Without lip
 Material: Plastic

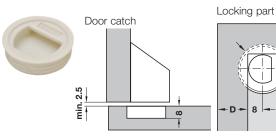
Color	Model	Item No.
white	DP84SNBR	356.06.420

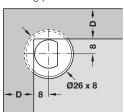
9

• For doors taller than 1600 mm (63"), 2 push latches are recommended

HAFELE

# Fitting overlay door





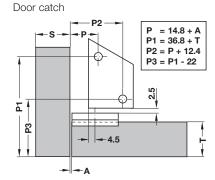
# **Press-fit Catch**

• For overlay doors

Material: Plastic

Color	Model	Item No.
black	DP29SN3	329.44.332
beige	DP29SNB	329.44.432





# **Screw-mount Catch**

• For inset doors

• With positioning aid

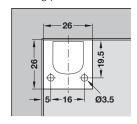
Material: Plastic

Color	Model	Item No.
black	DP29SN3I	329.44.330



# Fitting inset doors

Locking part



# **Screw-mount Catch**



• Without positioning aid

Material: Plastic

Color	Model	Item No.
black	DP29SN3R	329.44.331
beige	DP29SNBR	329.44.431



Dimensional data not binding. We reserve the right to alter specifications without notice.

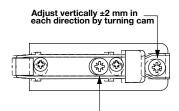
# **Installation and Positioning Tool**

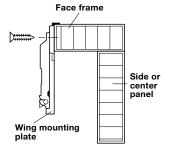
• For catches

Material: Plastic

Color	Model	Item No.
orange	DP50SNO	329.44.990

Vertical & depth adjustments made with Pozi drive #2.





Adjust depth + 2.8/- 0.5 mm

# by turning cam.

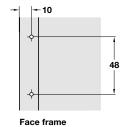
# **Clip Face Frame**

- Screw-mounted
- Spring lever
- · Vertical adjustment

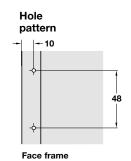
Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Overlay	Model	Item No.
1	3/4"	BAU3E19	329.64.631
4	1/2"	BAU3E49	329.64.640











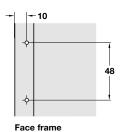
- Screw-mounted
- Spring lever
- Vertical adjustment

Material: Steel; Finish: nickel-plated

Reinforcement	Overlay	Model	Item No.
1	3/4"	BAU3L19	329.64.531
4	1/2"	BAU3L49	329.64.540







# Clip Face Frame

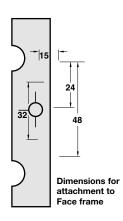
- Screw-mounted
- Spring lever
- Double cam
- Independent and depth vertical adjustment

Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Overlay	Model	Item No.
1	3/4"	BAU3R19	329.64.551
4	1/2"	BAU3R49	329.64.554

# Hole pattern

Face frame



# **Clip Face Frame**

- For inset application
- Spring lever
- 2 cam adjustment
- To be used with half overlay hinge
- Independent vertical adjustment

Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Model	Item No.
12	BAL3R59	329.67.030

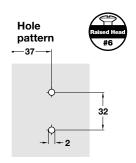
Dimensions in mm Inches are approximate

9

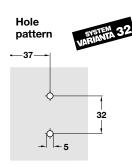


Automatic Adjustment Response feature: a slight turn of the depth adjustment cam or vertical cam quickly positions hinge – eliminating need for manual positioning by loosening screws.









# Clip

- Screw-mounted
- Spring lever
- · With independent vertical and depth adjustment

Material: Steel, Zinc; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BAR3R09	329.71.500
2	BAR3R29	329.71.502
3	BAR3R39	329.71.503
6	BAR3R69	329.71.506
9	BAR3R99	329.71.508
12	BAR3RC9	329.71.509

# Clip

- Screw-mounted in system holes
- Spring lever
- Pre-installed 11 mm Euro screws
- With independent vertical and depth adjustment

Material: Steel, Zinc; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BARGR09/16	329.71.510
2	BARGR29/16	329.71.512
3	BARGR39/16	329.71.513
6	BARGR69/16	329.71.516
9	BARGR99/16	329.71.518
12	BARGRC9/16	329.71.519

# Clip

- For center/common panels
- With pre-installed 7.5 mm Euro screws

Material: Steel, Zinc; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BARGR09/20	329.71.530
3	BARGR39/20	329.71.533

# Clip

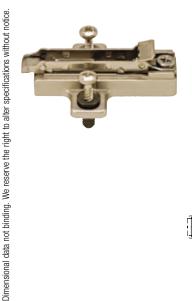
- Mounted in system holes with expandable 5 mm dowels
- Spring lever
- With independent vertical and depth adjustment

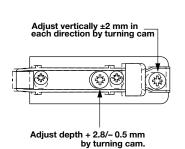
Material: Steel, Zinc; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BAR4R09/16	329.71.520
2	BAR4R29/16	329.71.522
3	BAR4R39/16	329.71.523
6	BAR4R69/16	329.71.526

# Note

Vertical & depth adjustments made with Pozi drive #2.





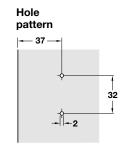
32

Hole

pattern

Automatic Adjustment Response feature: a slight turn of the depth adjustment cam or vertical cam quickly positions hinge - eliminating need for manual positioning by loosening screws.







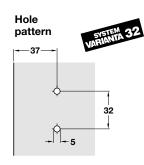
# Clip

- Screw-mounted
- Spring lever
- With vertical adjustment

Material: Steel; Finish: nickel-plated

	·	
Reinforcement	Model	Item No.
0	BAR3L09F	329.68.000
3	BAR3L39F	329.68.003
6	BAR3L69F	329.68.006





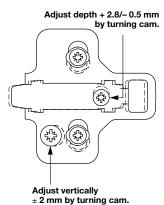
# Clip

- Screw-mounted in system holes
- Spring lever
- Pre-installed euro mounting screws
- 11 mm length for single-side mounting
- With vertical adjustment

Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BARGL09F/16	329.69.010
3	BARGL39F/16	329.69.013
6	BARGL69F/16	329.69.016

Vertical and depth adjustments made with Pozi drive #2.

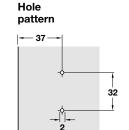




• Depth adjustment with cam screw +2.8/-0.5 mm







# Clip

- Screw-mounted
- Spring level
- With vertical adjustment (oblong holes)

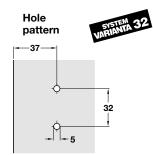
Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BAV3L09F	329.62.520
3	BAV3L39F	329.73.503
6	BAV3L69F	329.73.506

Material: Zinc; Finish: nickel-plated

	•	
Reinforcement	Model	Item No.
9	BAV3E99F	329.62.691
12	BAV3EC9F	329.85.012
18	BAV3EV9F	329.85.018





# Clip

- Screw-mounted
- · Spring lever
- Pre-installed mounting screws
- 11 mm length for single-side mounting
- With vertical adjustment (oblong holes)

Material: Steel; Finish: nickel-plated

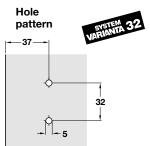
Reinforcement	Model	Item No.
0	BAVGL09F/16	329.73.510
3	BAVGL39F/16	329.85.043
6	BAVGL69F/16	329.73.516

• 7.5 mm length for single-side mounting

Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BAVGL09F/20	329.73.520





# Clip

- Screw-mounted in system holes
- Spring lever
- Pre-installed mounting screws
- 11 mm length for single-side mounting
- With vertical adjustment (oblong holes)

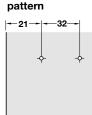
Material: Zinc die-cast; Finish: nickel-plated

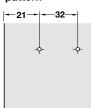
Reinforcement	Model	Item No.
0	BAVGE09F/16	329.63.527
3	BAVGE39F/16	329.63.750
6	BAVGE69F/16	329.63.787
9	BAVGE99F/16	329.63.796
12	BAVGEC9F/16	329.85.032
18	BAVGEV9F/16	329.85.038

# HAFELE

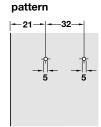
# Salice - Mounting Plates

# Hole



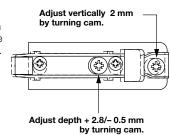


# Hole





Vertical and depth adjustments made with Pozi drive #2.



# Clip

 Screw-mounted with wood screws • With independent vertical adjustment

Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BAP3R09	329.67.040
3	BAP3R39	329.67.043
9	BAP3R99	329.67.048

# **Supplied With**

Screws

# Clip

- Pre-installed euro mounting screws
- 11 mm length for single-side mounting
- Spring lever
- Screw-mounted in system holes
- With independent vertical adjustment

Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
2	BAPGR29/16	329.67.002
3	BAPGR39/16	329.67.003

# **Face Frame Inset Assembly**

- Used with mounting plate above for a complete assembly
- Offers an appropriate mounting plate thickness for the variety of cabinet construction
- Eliminates the need to "build up" to match the face frame interspace

Material: Steel; Finish: nickel-plated

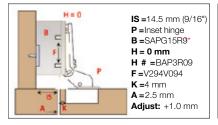
Model		Item No.
for wood screws	SAPG15R9	329.67.061
with pre-mounted euro screws	SAPG15R9/16	329.67.071

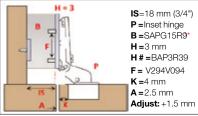
# M4 Screw, 10 mm

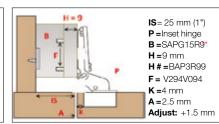
Item No.
022.35.109

# **Order Supplied With**

100 pcs.







IS - Interspace (from side to frame edge)

B - Lower base

F - M4 screw

H - Top plate height

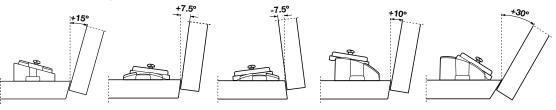
K - Edge bore distance

A - Gap

# **Concealed Hinges**

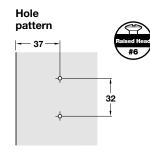
# Salice - Mounting Plates

HAFELE



An almost infinite variety of angled door applications is possible when used in conjunction with Salice hinges found on pages 9.16-9.21, 9.27-9.37.





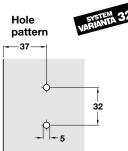
# Slide-on

- Screw-mounted
- Pre-installed hinge-arm retaining screws
- With independent vertical adjustment

Material: Zinc, die-cast; Finish: nickel-plated

	-	
Reinforcement	Model	Item No.
0	B2R3E09/15	329.80.626
3	B2R3E39/15	329.80.653
9	B2R3E99/15	329.80.680





Hole

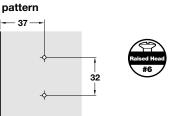
# Slide-on

- Screw-mounted in system holes
- Pre-installed hinge-arm retaining screws
- Pre-installed fastening screws
- 11 mm length for single-side mounting
- · With independent vertical adjustment

Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Model	Item No.
0	B2RGE09/17	329.81.721
3	B2RGE39/17	329.81.758
6	B2RGE69/17	329.84.006
9	B2RGE99/17	329.81.785





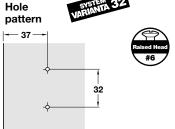
# Slide-on

- Screw-moun
- Pre-installed hinge-arm retaining screws
- With vertical adjustment (oblong holes)

Material: Zinc, die-cast; Finish: nickel-plated

Type	Model	Item No.
15°	B2V3BW9/15	329.84.100





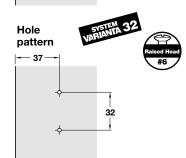
# Slide-on

- Screw-mount
- Pre-installed hinge-arm retaining screws
- With vertical adjustment (oblong holes)

Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Type	Model	Item No.
variable	+/- 7.5°	B2V3BW9R/15	329.84.110





# Slide-on

- Screw-mount
- Pre-installed hinge-arm retaining screws
- With vertical adjustment (oblong holes)

Material: Zinc, die-cast; Finish: nickel-plated

Reinforcement	Type	Model	Item No.
variable	+10/+ 30°	B2V3BW9S/15	329.84.120

Dimensions in mm Inches are approximate 9











# **Depth Gauge**

- Used to verify the correct drilling depth for the Silentia series (13.5 mm)
- 35 mm diameter

Material: Plastic

Model	Item No.
D7A6ACYSN	001.89.140

# **Stop Device**

- For hinges with a 94° opening and a 35 mm cup
  Limits the opening to 86°

Material: Steel

Model	Item No.
S2A637XF	329.24.500

# **Cover Caps**

Material: Steel

Model	Item No.
S2BX83H9	329.32.500

# **Flange Cover Caps**

Material: Steel

Model	Item No.
S2XX85H9	329.32.530

# **Replacement Dowels for Hinges**

Material: Plastic

Model	Item No.
S2R660XY	329.00.093

# **Replacement Screws for Dowels**

Material: Steel

Model	Item No.
V284X114	329.00.084



# **Features**

- A hinge system for all door applications
- With 3 soft close settings, invisibly integrated in hinge arm
- Mounting door to cabinet without tools using clip system
- Optimized lever movement and kinematics for easy opening of door and minimum gap dimensions
- 3-dimensional, continuous adjustment facility for door via eccentric (side adjustment) or special tech (depth and height adjustment): Side adjustment: ± 2 mm

Depth adjustment: from -2/+ 3 mm

Height adjustment: ± 2.5 mm depending on the mounting plate





# Adjustment facility of soft close

# For large and heavy doors

The damping effect is increased by turning the adjustment lever to the right by 90°



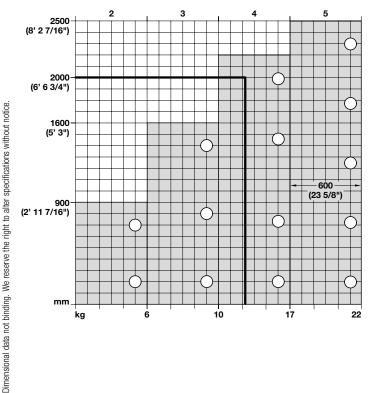
# For standard doors

Adjustment lever in the horizontal position - factory setting



# For small and lightweight doors

A more genetle damping effect is achieved by turning the adjustmnent lever to the left by  $90^{\circ}$ 



# Number of concealed hinges per door

The number of concealed hinges per door depends on: Door width, height, weight and material

The values in the diagram are sample measurements and refer to a standard door width of 600 mm (23 5/8").

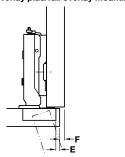
Determine the number of hinges by trial mounting, in case of doubt.

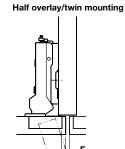
According to the example diagram, four concealed hinges should be mounted with a door height of 2 m (6'  $6\,3/4$ ") x 600 mm (23 5/8") and a door weight of 13 kg (29 lbs.).

The reveal (F) is the distance required between the door and the side wall or between 2 doors to allow sufficient space for opening the door. The required reveal (F) depends on the door thickness.



Full overlay plus/full overlay mounting





Inset mounting

# Minimum Reveal

# 110°

Door	Distance to cup <b>E</b>							
Thickness	3	4	5	6	7			
16	.6	.6	.6	.6	.6			
17	.6	.6	.6	.6	.6			
18	.7	.7	.7	.7	.7			
19	.9	.9	.9	.9	.9			
20	1.1	1.1	1.1	1.1	1.1			
21	1.4	1.3	1.3	1.3	1.3			
22	1.6	1.6	1.6	1.5	1.5			
24	2.4	2.1	2.1	2.1	2			
	Minimum reveal <b>F</b>							

# 120°

Door	Dist	Distance to cup <b>E</b>						
Thickness	3	4	5	6	7			
24	6.4	5.4	4.4	3.4	2.4			
22	3	2	1.5	1.5	1.5			
21	1.4	1.3	1.3	1.3	1.3			
20	1.1	1.1	1.1	1.1	1.1			
19	.9	.9	.9	.9	.9			
18	.7	.7	.7	.7	.7			
17	1	1	1	1	1.5			
16	1	1	1	1	1			
	Minimum reveal <b>F</b>							

30°/45° angle hinge

Door	Dist	Distance to cup <b>E</b>							
Thickness	3	4	5	6	7				
16	.6	.6	.6	.6	.6				
17	.6	.6	.6	.6	.6				
18	.7	.7	.7	.7	.7				
19	.9	.9	.9	.9	.9				
20	1.1	1.1	1.1	1.1	1.1				
21	1.4	1.3	1.3	1.3	1.3				
22	1.6	1.6	1.6	1.5	1.5				
24	2.4	2.1	2.1	2.1	2				
	Minimum reveal F								

# Note

Minimum gap for doors with radius edges (r = 1 mm) with factory setting.

# 160°

Do	or	Distance to cup <b>E</b>								
Thi	ckness	3	4	5	6	7	8	9		
29		.2	.2	.2	.2	.2	.2*	.2*		
30		.2	.2	.2*	.2*	.2*				
31		.2*	.2*	.2*	.2*					
32		.2*	.2*							
	Minimum reveal <b>F</b>									

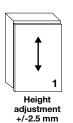
# Note

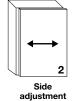
Minimum reveal F:

No minimum gap is required for door thickness 16 to 28 mm.

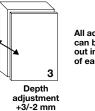
We recommend trial mounting from a door thickness of 29 mm and above.

29-32 \*require reduction clip

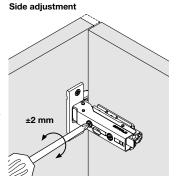




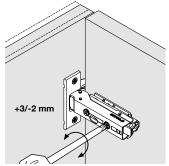
+/-2 mm



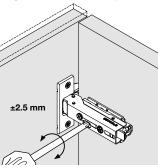
All adjustments can be carried out independently of each other



Depth adjustment via worm gear



Height adjustment via base plate



Dimensions in mm



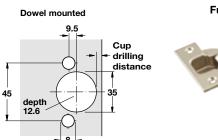
- Soft close or self close
- A hinge system for all door applications
- 3 soft close settings, invisibly integrated in hinge arm
- Screw or dowel mounted
- 3-dimensional, continuous adjustment facility for door via eccentric (side adjustment) or special tech (depth and height adjustment): Side adjustment ± 2 mm

Depth adjustment from -2/+ 3 mm

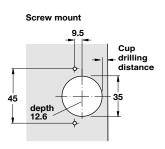
Height adjustment ± 2.5 mm depending on the mounting plate

## Note

Dimensions in drawings and tables are calculated using factory settings and for mounting plate height 2 mm (3/32").









# Half overlay







Opening angle: 110°





# **Full Overlay Plus**

• For large door overlay up to 24 mm

Material: Steel; Finish: nickel-plated

Version	Hinge Arm			S	Screw		Dowel	
soft close				348.	31.800	) (	348.31	.810
self close				348.	31.600	) (	348.31	.610
Door Overlay	15	16	17	18	19	20	21	22*
0 baseplate				3	4	5	6	7
2 baseplate		3	4	5	6	7		

E - cup drilling distance

# Note

Door overlay over 24 mm possible, with side adjustment by ±2 mm.

# **Full Overlay Mounting**

Material: Steel; Finish: nickel-plated

Version	Hinge Arm			S	Screw		Dowel		
soft close				348.31.801			348.31.811		
self close	<b>—</b>			348.31.601			348.31.611		
D 0 1									
Door Overlay	12	13	14	15	16	17	18	19	
0 baseplate				3	4	5	6	7	
2 baseplate		3	4	5	6	7			
E - cup drilling distance									

# Half Overlay/Twin Mounting

Material: Steel; Finish: nickel-plated

Version	Hinge Arm			S	Screw		Dowel	
soft close				348.	31.802	2 (	348.31	.812
self close				348.	31.602	2 (	348.31	.612
Door Overlay	5.5	6.5	7.5	8.5	9.5	10.5	11.5	12.5
0 baseplate				3	4	5	6	7
2 baseplate		3	4	5	6	7		
E - cup drilling distance								

# **Inset Mounting**

Material: Steel; Finish: nickel-plated

Version	Hinge Arm	Screw	Dowel
soft close		348.31.803	348.31.813
self close		348.31.603	348.31.613

Door Overlay	-4	-3	-2	-1	0			
0 baseplate				3	4			
2 baseplate		3	4	5	6			
E - cup drilling distance								

Mounting plates and cover caps

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Dimensions in mm Inches are approximate



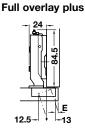
- Soft close or self close
- A hinge system for all door applications
- 3 soft close settings, invisibly integrated in hinge arm
- Screw or dowel mounted
- 3-dimensional, continuous adjustment facility for door via eccentric (side adjustment) or special tech (depth and height adjustment): Side adjustment ± 2 mm

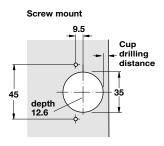
Depth adjustment from -2/+ 3 mm

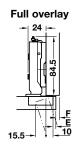
Height adjustment ± 2.5 mm depending on the mounting plate

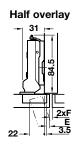
Dimensions in drawings and tables are calculated using factory settings and for mounting plate height 2 mm (3/32").

# **Dowel mounted** Cup drilling distance 45 depth









# soft&silent

Opening angle: 120



# **Full Overlay Plus**

• For large door overlay up to 24 mm

Material: Steel; Finish: nickel-plated

Version	Hinge Arm	Screw	Dowel	Impresso
soft close		348.36.800	348.36.810	348.36.730
self close		348.36.600	348.36.610	348.36.530

Door Overlay	15	16	17	18	19	20	21	22*
0 baseplate				3	4	5	6	7
2 baseplate		3	4	5	6	7		
F - cup drilling distance								

# Note

Door overlay over 24 mm possible, with side adjustment by ±2 mm.

# **Full Overlay Mounting**

Material: Steel; Finish: nickel-plated

	,									
Version	Hinge	e Arm	S	Screw		Dowel		Impresso		
soft close			348	348.36.801 348.36.811			11 (	348.36.731		
self close	self close		348	.36.60	1 34	8.36.6	11 (	348.36	.531	
Door Overl	ay	12	13	14	15	16	17	18	19	
0 hasanlat	Δ				3	1	5	6	7	

Door Overlay	12	13	14	15	16	17	18	19		
0 baseplate				3	4	5	6	7		
2 baseplate		3	4	5	6	7				
E - cup drilling distance										

# Half Overlay/Twin Mounting

Material: Steel; Finish: nickel-plated

		•		
Version	Hinge Arm	Screw	Dowel	Impresso
soft close		348.36.802	348.36.812	348.36.732
self close		348.36.602	348.36.612	348.36.532

Door Overlay	5.5	6.5	7.5	8.5	9.5	10.5	11.5	12.5	
0 baseplate				3	4	5	6	7	
2 baseplate		3	4	5	6	7			
E - cup drilling distance									

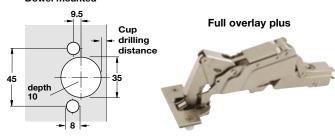


- Soft close or self close
- Screw or dowel mounted
- Door thickness up to 32 mm (1 1/4")
- Shallow cup drilling depth: 10 mm (3/8")
- Accommodates overlays up to 25.4 mm (1")

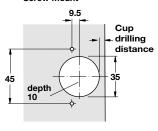
## Note

Dimensions in drawings and tables are calculated using factory settings and for mounting plate height 2 mm (3/32").

# Dowel mounted



## Screw mount



# Full overlay/Inset



# soft&silent

Opening angle: 16





# **Full Overlay Plus**

- For large door overlay up to 24 mm
- For door thickness up to 32 mm (for door thicknesses over 29 mm, a trial fitting is recommended)

Material: Steel; Finish: nickel-plated

Version		Hinge Arm				Screw				Dowel		
soft close				•	348.32.800			0	348	.32.8	10	
self close				348.32.600			0	348	.32.6	10		
	1			1								
Door Overlay	15	16	17	18	19	20	21	22	23	24	25	
0 baseplate		3				5	6	7	8	9	10	
2 baseplate		3	4	5	6	7	8	9	10			

E - cup drilling distance

# **Full Overlay/Inset Mounting**

Material: Steel; Finish: nickel-plated

Version		Hinge Arm				Screw				Dowel		
soft close				4	3	348.32.801			348	.32.8	311	
self close		<u> </u>			3	348.32.601				.32.6	511	
Door Overlay	12	13	14	15	16	16 17 18 19				21	22	
0 baseplate				3	4	5	6	7	8	9	10	
2 baseplate		3	4	5	6 7 8 9 10							
E - cup drilling distance												

For inset mounting use 19 mm mounting plate. Set mounting plate back by door thickness + 1.5 mm.

# **Half Overlay**



# **Half Overlay**

Material: Steel; Finish: nickel-plated

Version		Hinge Arm				Screw			Dowel		
soft close						348.32.802			348	.32.8	312
self close		<u> </u>		_	3	348.32.602			348	.32.6	312
Door Overlay	5.5	6.5	7.5	8.5	9.5 10.5 11.5 12.5			12.5	13.5	14.5	15.5
0 baseplate				3	4 5 6 7			7	8	9	10
2 baseplate		3	4	5	6 7 8 9			10			
E - cup drilling distance											

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# **Opening Angle Restraint**

- For use with Tiomos 160° hinges
- Prevents the door from butting against front panels or walls with corner mounting

Material: Plastic; Color: black

(	Opening Angle	Item No.
-	120°	348.40.011

Mounting plates and cover caps

Dimensions in mm Inches are approximate



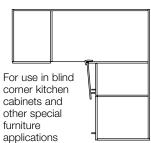
- Soft close or self close
- Screw or dowel mounted
- For blind corner applications
- For door thickness up to 24 mm (61/64"); for door thickness over 24 mm (61/64"), a trial mounting is recommended

Dimensions in drawings and tables are calculated using factory settings and for mounting plate height 3 mm (1/8").



**Blind Corner Hinge, Inset** 

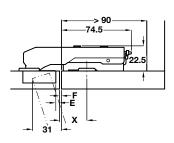






# **Dowel mounted**

# Cup drilling distance 45 depth 12.6



# Cross plate Inline plate -0-<del>-</del>

Material: Steel; Hinge Arm: Zinc Alloy; Finish: nickel-plated

**Table for Cross Plate** 

Version

soft close

self close

Dim V	Drilling Distance E								
Dim <b>X</b>	4	5	6	7					
28	1	0							
27	2	1	0						
26	3	2	1	0					
	Door reveal <b>F</b>								

**Table for Inline Plate** 

Screw

348.37.800

348.37.600

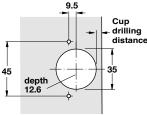
Dowel

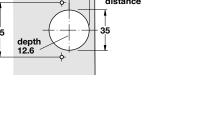
348.37.810

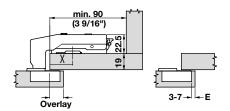
348.37.610

Dim X	Drilling Distance E			E
אווווע	4	5	6	7
11	1	0		
10	2	1	0	
9	3	2	1	0
Door reveal <b>F</b>				

# Screw mount







# **Blind Corner Hinge, Overlay**

Material: Steel; Hinge Arm: Zinc Alloy; Finish: nickel-plated

Version	Screw	Dowel
soft close	348.37.820	348.37.830
self close	348.37.620	348.37.630

Dim <b>X</b>	Drilling Distance E				
DIMI	3	4	5	6	7
30	18	19	20	21	22
29	17	18	19	20	21
28	16	17	18	19	20
27	15	16	17	18	19
28	14	15	16	17	18
		Do	or ov	erlay	

Dim <b>X</b>	Drilling Distance <b>E</b>				
	3	4	5	6	7
13	18	19	20	21	22
12	17	18	19	20	21
11	16	17	18	19	20
10	15	16	17	18	19
9	14	15	16	17	18
	Door overlay				

Mounting plates and cover caps	page 9.55

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# HAFELE

# **Grass TIOMOS**

• For corner applications

**Dowel mounted** 

 For door thickness up to 24 mm (61/64"); for door thickness over 22 mm (7/8") and above, a trial mounting is recommended

> Cup drilling distance

# soft&silent

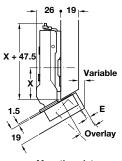
Opening angle: 110°







Yan a



Mounting plate height 0 mm

# +30° Corner Hinge/Overlay

- Screw mount
- Soft close

Material: Steel; Hinge Arm: Zinc Alloy

Finish	Item No.
nickel-plated	348.35.801

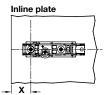
# **Table for Cross Plate**

Dim <b>X</b>	Distance to cup <b>E</b>
34	0
33	2

# **Table for Inline Plate**

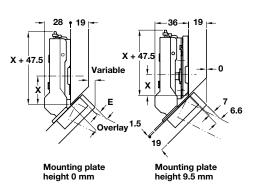
Dim <b>X</b>	Distance to cup <b>E</b>
17	0
16	2





# Dowel mounted





Mounting plates and cover caps

page 9.55

# +45° Corner Hinge/Overlay

• Screw or dowel mounted

Material: Steel; Hinge Arm: Zinc Alloy; Finish: nickel-plated

Version	Screw	Dowel
soft close	348.35.805	348.35.815
self close	348.35.605	348.35.615

# Table for Cross Plate

Dim <b>X</b>	Distance to cup <b>E</b>	
30.5	0	
28.5	2	

# **Table for Inline Plate**

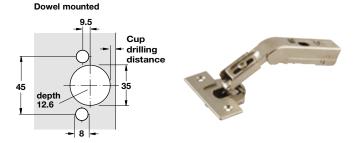
Dim <b>X</b>	Distance to cup <b>E</b>
13.5	0
11.5	2

Dimensions in mm Inches are approximate

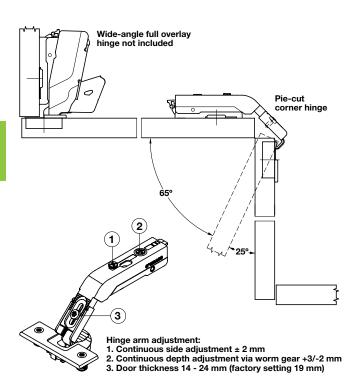


- With full-cup drill hole
- For connecting two folding doors
  For door thickness 14-22 mm
- Low cup drilling depth: 11.8 mm (15/32")
- Only available in self close
- 3-dimensional adjustment with appropriate mounting plate
- Use along with Tiomos 160°

Dimensions in drawings and tables are calculated using factory settings and for mounting plate distance 0 mm.



# Screw mount 9.5 Cup drilling distance 45 depth



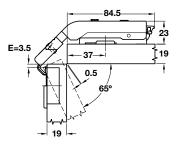


# **PCC Pie-Cut Corner Hinge**

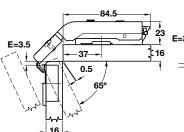
Material: Zinc Alloy; Finish: nickel-plated

Version	Item No.
screw	348.29.600
dowel	348.29.650

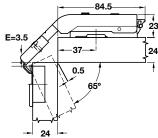
# E = Distance to cup



19 mm door thickness Mounting plate height 0 mm



16 mm door thickness Mounting plate height 0 mm



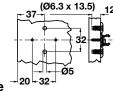
24 mm door thickness Mounting plate height 0 mm

Mounting	plates and	cover	caps
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# HAFELE

# **Grass TIOMOS**





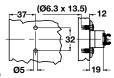
# Wing Baseplate

- 4 point fixing
- Height adjustment via worm gear

Material: Steel; Finish: nickel-plated

Flat Head	
<b>#7</b>	
_	

Height	Wood Screw	Pre-mounted Euro
0	348.38.511	348.38.521
2	348.38.512	348.38.522
3	348.38.513	348.38.523
3.5	348.38.514	348.38.524





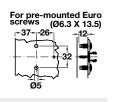
# Wing Baseplate

- Pre-mounted Euro screws
- Height adjustment via worm gear

Material: Steel, zinc; Finish: nickel-plated

Height	Item No.
9.5	348.39.505
19	348.39.508





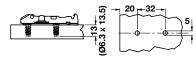
# Wing Baseplate

- 3 point fixing
- · Height adjustment via elongated holes

Material: Steel; Finish: nickel-plated



	Height	Wood Screw	Pre-mounted Euro
7	0	348.38.612	348.38.551
•	2	348.38.613	348.38.552
	3	348.38.583	348.38.553
	3.5	348.38.584	348.38.554





# Straight Baseplate

- 2 point fixing
- Pre-mounted Euro screws
- · Height adjustment via worm gear

Material: Steel; Finish: nickel-plated

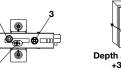
Reinforcement	Item No.
0	348.38.630
2	348.38.632
3	348.38.633





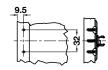
Height adjustment worm gear ±2 mm elongated holes ±2.5 mm

Side adjustment









# worm gear



elongated holes



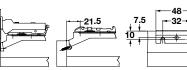
Height adjustment via worm gear or elongated holes

**Face Frame Adapter Baseplate** 

Material: Steel; Finish: nickel-plated

	Height	Worm Gear	Elongated Holes
ska –	1.5	348.38.571	348.38.641
	3.5	348.38.573	348.38.643
	4.5	348.38.574	348.38.644
	5	348.38.575	348.38.645





# **Face Frame Adapter Baseplate**

- 3 point fixing
- Height adjustment via worm gear

Material: Steel; Finish: nickel-plated

Height	Item No.
0	348.38.660

Requires a 9.5 mm crank hinge (half-overlay)

# for hinge arm





# **Cover Caps**

Material: Steel; Finish: nickel-plated

Version	Item No.
for hinge arm	348.40.000
for hinge cup	348.40.001

# **Concealed Hinges**

# Clip-on Hinge

# Which hinge type? Given the factors:

HXFELE

- What is the desired opening angle?
- Is there a face frame?
- If not, what is the side panel thickness?
- Door thickness, size and weight
- How will the hinge be mounted to the door (screw-mount or press-fit)?
- Mounting plate thickness
- Tab
- Self-close or soft-close

Use the following formula to determine overlay:

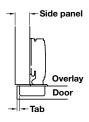
# Hinge type minus mounting plate type plus tab = overlay

# Sample Calculations

# Hinge type 14

Side panel mounting for overlay doors.

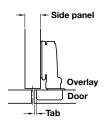
# (A) Full Overlay



# Hinge type 4

Center panel/twin mounting for overlay doors.

(B) Half Overlay

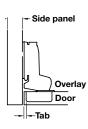


(for twin mounting)

# Hinge type -4

Side panel mounting for inset doors.

# (C) Inset



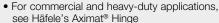
16 mm (5/8")	Hinge		Mounting		Tab		Total
Material	Type		Plate				Overlay
Full overlay (A)	14	-	0	+	4	=	16
Half overlay (B)	4	-	0	+	4	=	8
Incot (C)	-1		2		1	_	-2 (2 mm gan)

19 mm (3/4")	Hinge		Mounting		Tab		Total
Material	Type		Plate				Overlay
Full overlay (A)	14	-	0	+	6	=	18
Half overlay (B)	4	-	0	+	6	=	10
Inset (C)	-4	-	4	+	6	=	-2 (2 mm gap)

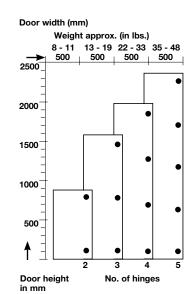
If there is no mounting plate with the required reinforcement, then the tab or side adjustment must be altered. The hinge arm can be adjusted to decrease the overlay up to 4 mm or to increase the overlay 1 mm.

# How many hinges per door?

There is no hard and fast rule which applies. When determining the number of hinges needed, the main factors to consider are door size and weight. A trial mounting is advisable in case of any doubt, such as with doors supporting mirrors, or unusually wide doors. Avoid disproportionate door width/weight ratios. Use this table for standard, conventional-material doors. When in doubt, always allow for an extra hinge.



- Use a Pozi drive #2 screwdriver for adjusting all hinges
- Keep hinges as close to top and bottom of door as possible

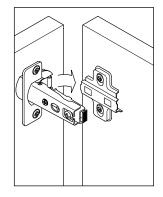


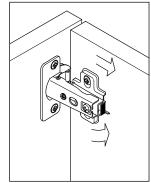


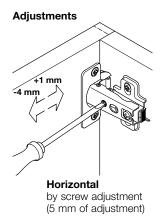


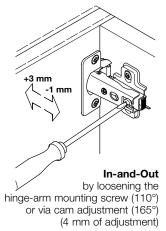
# Clip-on Hinge

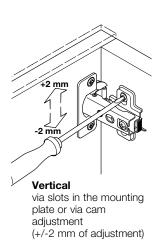
- All-metal
- Durable pivot bearing
- Cup designed for automated insertion
- Self-closing or soft-closing with oil damper in arm
- Three-way adjustable











# **Concealed Hinges**

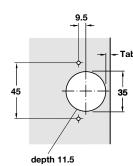
# Clip-on

- Door thickness 14 20 mm (9/16"-13/16")
- Side panel thickness from 16 mm (5/8")
- Self-closing and soft-closing
- Tab: 3 7 mm









# **Clip Hinge**

• Screw-mounted

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Hinge type	Self-Close	Soft-Close
Full overlay		14	315.03.500	315.00.703
Half overlay		4	315.03.501	315.00.704
Inset mounting		-4	315.03.502	315.00.705

# 45 35 depth 11.5

# **Clip Hinge**

• Press-fit, 45/9.5 hole pattern

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Hinge type	Self-Close	Soft-Close
Full overlay		14	315.03.510	315.00.713
Half overlay		4	315.03.511	315.00.714
Inset mounting		-4	315.03.512	315.00.715

# Full overlay mounting

H=14+K-D

9

DK	3	4	5	6	7
0	17	18	19	20	21
2	15	16	17	18	19
4	13	14	15	16	17

# Half overlay mounting/twin mounting

H=4+K-D

D <sub>K</sub>	3	4	5	6	7
0	7	8	9	10	11
2	5	6	7	8	9
4	3	4	5	6	7

# Inset mounting

H=4+K+D

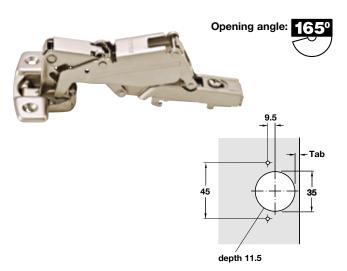
DK	3	4	5	6	7
0	1	0	-1	-2	-3
2	3	2	1	0	-1
4	5	4	3	2	1

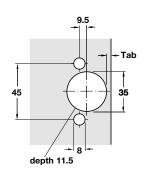
9



# Clip-on

- Side panel thickness from 16 mm (5/8")
- Self-close and soft-close with oil damper in arm







# **Wide Angle Hinge**

- Screw-mount
- Door thickness 14 to 26 mm (9/16"-1")
- For inset applications: max. door thickness 19 mm (3/4")
  Tab: 3 7 mm

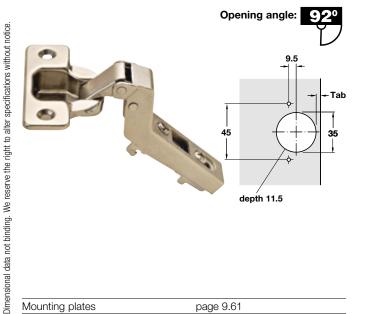
Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Hinge type	Self-Close	Soft-Close
Full overlay		14	315.02.500	315.02.700
Half overlay		4	315.04.501	315.02.701
Inset mounting		-4	315.04.502	315.02.702

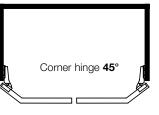
- Press-fit, 45/9.5 hole pattern
- Self-close

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Hinge type	Item No.
Full overlay		14	315.04.510
Half overlay		4	315.04.511



# Sample installations





# 45° Corner Hinge

- Screw-mount
- Door thickness 14 to 20 mm (9/16"-13/16")
- Tab: 4 − 7 mm

Material: Steel; Finish: nickel-plated

Mounting	Hinge Arm	Self-Close	Soft-Close
Overlay	45° angle	315.05.511	315.01.711

Mounting plates page 9.61

# **Blind Corner Hinge**

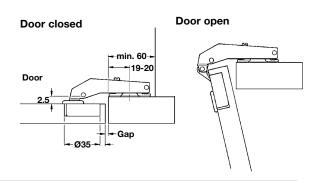
- Door thickness 16 to 20 mm (5/8"-13/16")
- Self-close or soft close with oil damper in arm
- Tab: 4 5 mm





Material: Steel; Finish: nickel-plated

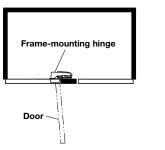
	•
Closing	Item No.
self-close	315.05.540
soft-close	315.01.740

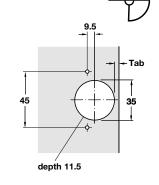


Opening angle:

Item No.

311.66.511





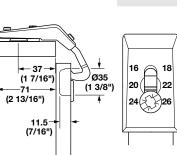
Opening angle:

# **Pie-cut Corner Hinge**

- Cup diameter 35 mm; Depth: 11.3 mm
- Opening angle of first door 60°
- Self-closing
- Tab: 4 5 mm





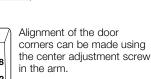


**-** 16

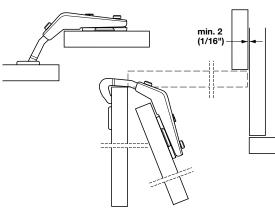
(5/8")

45

11.3 deep



The maximum space required to accommodate the hinge is 71 mm with 16 mm thick doors. With thicker doors the amount of space required is reduced.



# **Mounting Plate**

- Door thickness: 19 mm
- With vertical cam adjustment; wood screw mounted

Material: Steel

Height	Item No.
0	311.72.560

Mounting plates	page 9.61	

Dimensions in mm Inches are approximate

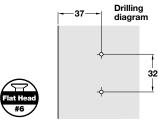
16± (5/8")



# **Mounting Plates**

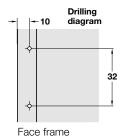
• Can only be used with Clip-on Hinges











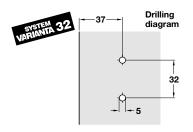
# **Flanged**

- One piece, screw-mounted
- Edge spacing 37 mm
- With vertical adjustment (via slots)

Material: Steel; Finish: nickel-plated

Height	Item No.
0	315.98.520
2	315.98.522
4	315.98.524



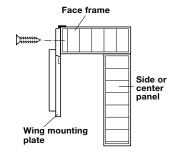


# **Face Frame**

- Screw-mounted
- · Vertical cam adjustment

Material: Steel; Finish: nickel-plated

Mounting	Height	Item No.
5/8" overlay	0	315.99.500
1/2" overlay	3	315.99.503



# **Flanged**

- One piece, screw-mounted in series drilled holes
- With pre-installed euro mounting screws
- 10 mm length for single-side mounting
- Edge spacing 37 mm
- With vertical adjustment (via slots)

Material: Steel; Finish: nickel-plated

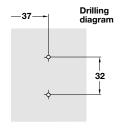
Height	Item No.
0	315.98.530
2	315.98.532
4	315.98.534

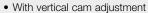


reserve the right to alter specifications without notice.

Wel

Dimensional data not binding.

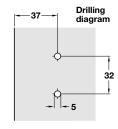




Material: Steel; Finish: nickel-plated

Height	Item No.
0	315.98.500
2	315.98.502
4	315.98.504





- With pre-installed euro mounting screws
- 10 mm length for single-side mounting
- With vertical cam adjustment

Material: Steel; Finish: nickel-plated

Height	Item No.
0	315.98.510
2	315.98.512
4	315.98.514

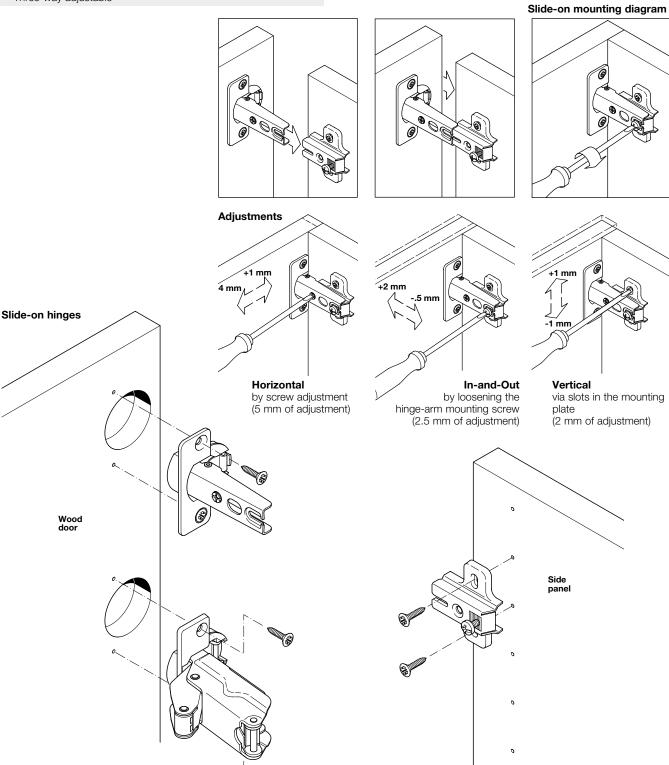
• 8 mm length screws for shared panels

Height	Item No.
0	315.98.580



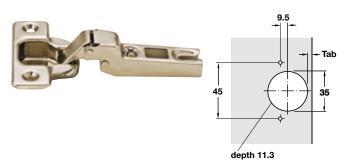
# **A-Series Slide-on**

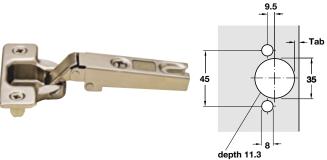
- All-metal
- Durable pivot bearing
- Steel moving partsCup designed for automated insertion
- Self-closing
- Three-way adjustable



# **A-Series**

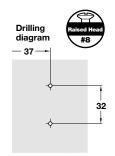
- Door thickness 14 to 26 mm (9/16"-1")
- Side panel thickness from 16 mm (5/8")
- Self-closing
- Tab: 3 7 mm



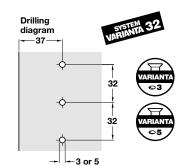












# Opening angle: 110°

# Slide-On

• Screw-mounted

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm		Hinge type	Item No.
Full overlay		straight	13	311.90.520
Half overlay		8 mm crank	5	311.90.521
Inset mounting		17 mm crank	-4	311.90.522

# Slide-On

• Press-fit, 45/9.5 hole pattern

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm		Hinge type	Item No.
Full overlay		straight	13	311.90.560
Inset mounting		17 mm crank	-4	311.90.562

# **Trim Caps**

- For hinge arm
- With Häfele logo

Material: Steel

Finish	Item No.
nickel-plated	311.65.700

# **Flanged Mounting Plates**

- In one-piece, screw-mounted
- Pre-installed hinge-arm retaining screw
- With vertical adjustment (via slots) Edge spacing 37 mm

Material: Steel; Finish: nickel-plated matt

Reinforcement	VP type	Item No.
-2	-2	311.98.505
0	0	311.98.500
2	2	311.98.502
4	4	311.98.504

# **Flanged Mounting Plates**

- In one-piece, screw-mounted in series-drilled holes
- Pre-installed hinge-arm retaining screw
- Pre-installed mounting screws
- With vertical adjustment (via slots) Edge spacing 37 mm

Material: Steel; Finish: nickel-plated matt

Reinforcement	VP type	Item No.
-2	-2	311.98.515
0	0	311.98.510
2	2	311.98.512
4	4	311.98.514

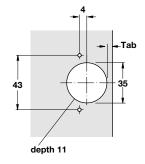
Dimensions in mm Inches are approximate 9



# S-Series

- Pivot pin for hinge arm is steel, sealed against corrosion
- S-Series hinges will only work with S-Series mounting plates
  Door thickness 15 to 20 mm (9/16" 13/16")
- Side panel thickness from 16 mm (5/8")
- Tab: 3 5 mm

# Opening angle:



# **Stainless Steel Hinge**

- Screw mount
- Self-closing

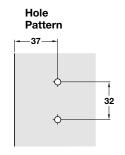
Material: 304 Stainless Steel, polished

Mounting	Hinge arm		Hinge type	Item No.
Full overlay		straight	16	327.20.000
Half overlay		9 mm crank	6	327.20.002

**Supplied With** 

Stainless Steel screws





# Mounting Plate, flanged

• Screw-mount

Material: 304 Stainless Steel, polished

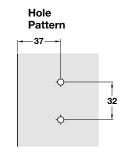
Reinforcement	Hinge type	Item No.
2	2	327.30.000

**Supplied With** 

Stainless Steel screws



9



# Mounting Plate, flanged

• Screw-mount, with vertical adjustment

Material: 304 Stainless Steel, polished

Reinforcement	Hinge type	Item No.
2	2	327.30.030

# **Supplied With**

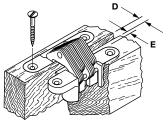
Stainless Steel screws





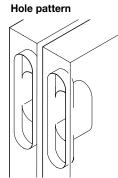


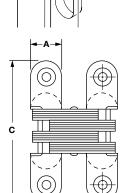


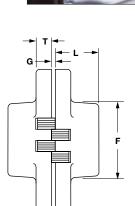


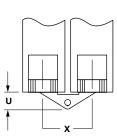
# **Soss Invisible Hinges**

Material: Case: Zinc, die-cast; Linkage: Steel









Waterial. Case. Zine, die east, Ernage. Geer								
Finish				Iter	n No.			
satin brass	341.07.518	341.07.527	341.07.536	341.07.545	341.07.554	341.07.563	341.07.572	341.07.581
satin chrome	341.07.718	341.07.727	341.07.736	341.07.745	341.07.754	341.07.763	341.07.772	341.07.781
Wood thickness	13 - 18 (1/2"-11/16")	19 - 25 (3/4"-1")	19 - 25 (3/4"-1")	2 6 - 28 (1"-1 1/8")	29 - 31 (1 1/8"-1 1/4")	35 - 44 (1 3/8"-1 3/4")	45 - 50 (1 3/4"-2")	51 + (2"+)
Dimension								
Α	9.5	12.7	12.7	15.9	19.1	25.4	28.6	34.9
В	7.5	9.1	9.1	11.5	13.5	18.3	22.2	27.0
С	42.9	44.5	60.3	69.9	95.3	117.5	117.5	139.7
D	2.8	2.8	2.8	3.6	4.0	5.6	9.5	12.7
E	2.4	3.2	3.2	4.0	4.8	6.4	6.4	7.1
F	22.2	19.1	31.8	34.1	52.4	65.9	61.9	74.6
G	0.8	0.8	1.6	1.2	1.2	1.6	1.6	1.6
L	11.5	18.3	18.3	23.0	27.4	36.5	41.7	49.2
Т	5.6	4.8	6.4	7.1	9.5	11.9	10.3	11.9
U	4.8	6.4	6.4	7.9	10.3	14.3	13.5	17.5
X	17.1	21.8	21.8	27.4	32.5	43.7	50.8	61.9

# **Supplied With**

Dimensional data not binding. We reserve the right to alter specifications without notice.

Mounting screws

# **Soss Wood Router Guide**

L x W x H: 12" x 3" x 5/8"

Guide	#101	#203	#204	#208	#212	#216	#218	#220
Bit Size	1/4"	3/8"	3/8"	3/8"	3/8"	1/2"	1/2"	1/2"
Item No.	002.13.810	002.13.811	002.13.812	002.13.813	002.13.814	002.13.815	002.13.816	002.13.817

Opening angle: 180°

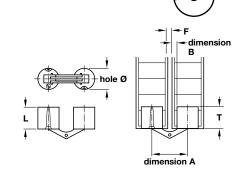




# **Z**ysa Hinges

- Can be used left or right
- Tighten the tensioning screw to ensure a secure grip in wood
- Additional holding power for exceptionally high loads is achieved by installing a wood screw through exposed end
- Drilling must be extremely accurate

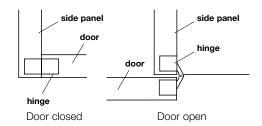
Material: Brass, matt



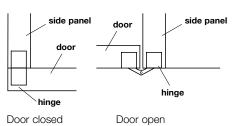


Wood thickness	Screw Ø	L	Hole Ø	Т	А	В	F	Item No.
17 – 22	3	13.5	12	13.5	20	2.2	3.5	341.21.520
20 – 26	3.5	15.5	14	15.5	23	3	3	341.21.530
22 – 28	3.5	16.5	16	16.5	25	3	3	341.21.540

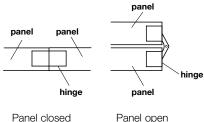
# Butting, inset door:



# Butting, overlay door:

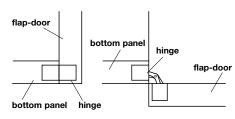


# Joining two panels:



Panel open

# **Butting overlay doors:**



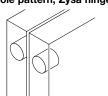
Flap-door closed

Flap-door open

# Typical folding door installation:

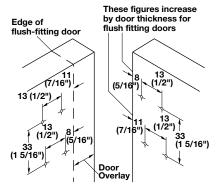


# Hole pattern, Zysa hinges

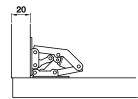




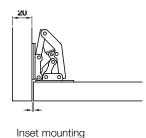




# Sample installations



Overlay mounting







# **Easy Mount**

- Door thickness: 16 20 mm (5/8" 3/4")
- Side panel thickness: 16 22 mm (5/8" 7/8")
- Horizontal adjustment, oblong holes
- Screw-mounted, self-closing

Material: Steel

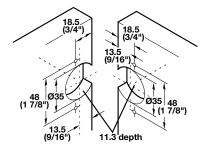
Finish	Item No.
zinc-plated	343.33.920





# Max. opening angle: 78



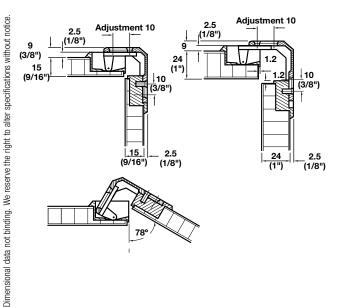


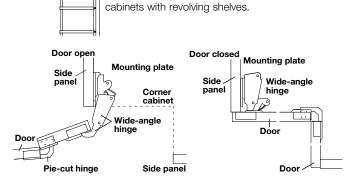
# **A-Series Pie-cut Corner Hinge**

- Screw-mounted
- With two 35 mm cup holes
- Door thickness variable: 15 24 mm
- Hole size: 35 mm diameter, depth 11 mm
- Meets all design requirements for three-way adjustability, quick mounting, concealed installation and sturdy construction
- · Adjustable to allow a small air circulation gap

Material: Zinc, die-cast

Finish	Item No.
nickel-plated	343.90.710





Specially designed for kitchen corner



- 2 eccentric cam adjustments
- Vertical adjustment ± 2.5 mm (1/8")
- In and out cam adjustment: -0.5 mm (1/64") +2.5 mm (1/8")
- Horizontal cam adjustment: ±1.5 mm (1/16")









# **Face Frame**

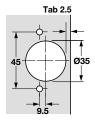
- Without mounting plate
- Attaches directly to Face Frame

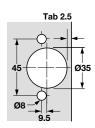
Material: Steel; Finish: nickel-plated

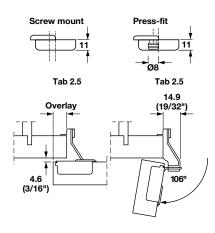




Overlay	Model	Screw-mount	Model	Press-fit with 8 mm dowels
6 (1/4")	CSP3Y99	343.60.500	CSR3Y99	343.60.510
10 (3/8")	CSP3999	343.60.502	CSR3999	343.60.512
13 (1/2")	CSP3799	343.61.500	CSR3799	343.61.510
19 (3/4")	CSP3499	343.61.503	CSR3499	343.61.513
32 (1 1/4")	CSP3A99N	343.88.600	CSR3A99N	343.88.610

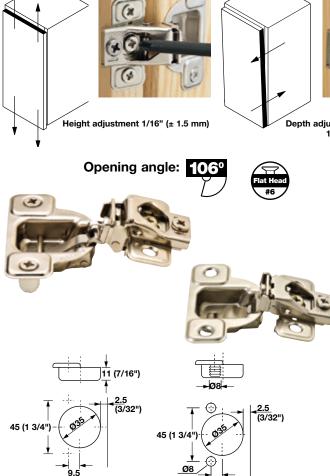






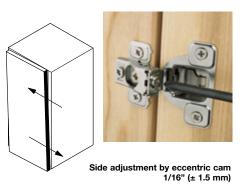


- Stamped steel
- Cup depth 11 mm (7/16")
- Opening angle 106°
- Tab fixed at 2.5 mm (3/32")
- Zero door protrusion
- Self-closing







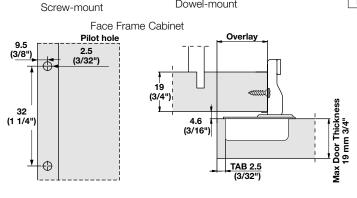


# **Face Frame**

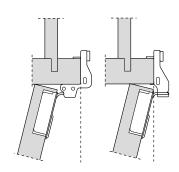
• 3-way adjustment with wing plate

Material: Steel; Finish: nickel-plated

Overlay	Mounting	Model	Item No.
1/2"	Screw	CSP3799XR	343.62.500
1/2"	Dowel	CSR3799XR	343.62.510
9/16"	Screw	CSP3699XR	343.62.501
9/16"	Dowel	CSR3699XR	343.62.511
5/8"	Screw	CSP3599XR	343.62.502
5/8"	Dowel	CSR3599XR	343.62.512
3/4"	Screw	CSP3499XR	343.62.503
3/4"	Dowel	CSR3499XR	343.62.513
1"	Screw	CSP3299NR	343.62.504
1"	Dowel	CSR3299NR	343.62.514
1 1/4"	Screw	CSP3A99NR	343.62.506
1 1/4"	Dowel	CSR3A99NR	343.62.516
1 5/16"	Screw	CSP3B99NR	343.62.508
1 5/16"	Dowel	CSR3B99NR	343.62.518
1 3/8"	Screw	CSP3C99NR	343.62.520
1 3/8"	Dowel	CSR3C99NR	343.62.530
1 7/16"	Screw	CSP3D99NR	343.62.522
1 7/16"	Dowel	CSR3D99NR	343.62.532



(3/8") Dowel-mount



• Zero door protrusion

Dimensions in mm Inches are approximate

(3/8")



# Salice Excentra

- Technology that delivers soft closing doors that respond with a smooth steady motion
- Perfect door alignment is simple to achieve with 2 automatic cam adjustments
- Features an 11 mm cup depth to accommodate narrow door profiles
- Increased range of side adjustment insures small, consistent gaps between doors
- The easy to use activation switch allows for closing speed options
- Tab 2.5 mm for 1/2", 2.5 4.0 mm for 1 1/4"







# With Integrated Soft Close

Overlay: 1/2"

	Finish	Mounting	Model No.	Item No.
	nickel- plated	screw-on	CUP37D9	343.61.520
		with dowels	CUR37D9	343.61.521
	tit a sais sea	screw-on	CUP37D6	343.61.524
L	titanium	with dowels	CUR37D6	343.61.525

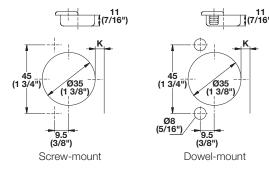




# With Integrated Soft Close

Overlay: 1-1/4"

Finish	Mounting	Model No.	Item No.
nickel-	screw-on	CUP3AD9	343.61.522
plated	with dowels	CUR3AD9	343.61.523
titanium	screw-on	CUP3AD6	343.61.526
litariium	with dowels	CUR3AD6	343.61.527



Possible "K" = 2.5 mm - 4.0 mm \*K of 4 mm for 1-1/4" overlay only

# **Silentia With Motion Control Switch**



Set dampening effect to "OFF" by sliding the switch to O



Set dampening effect to "ON" by sliding the switch to I

# **Adjustment**



Cam Depth - 1/64" (- 0.5 mm) + 3/32" (+ 2.5 mm)



Cam Side (-1.8 mm) +

CU\_37D9 - 1/16" 3/32" (+ 2.5 mm) CU\_3AD9 - 3/32" (-2.0 mm) +1/8" (+ 3.0 mm)



Dimensional data not binding. We reserve the right to alter specifications without notice.

Height + 3 mm (+ 1/8") - 3 mm (- 1/8")

# **Concealed Hinges**

# **Grass TEC Face Frame - Soft Close**

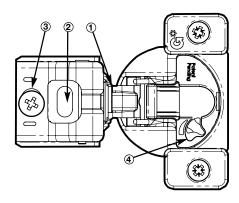
HAFELE

- Each hinge is adjustable to fit any door and close to any pressure
- Made in USA

1. Side adjustment Rotate cam adjustment screw ± 1.5 mm (1/16")

- 2. Height adjustment Loosen screw, align door, tighten screw ± 2 mm (3/32")
- 3. Depth adjustment Rotate cam screw out 2.5 mm (3/32") / in .5 mm (1/32")
- 4. Soft close tension Light, medium and strong settings

soft&silent









This is the "Light" setting for the Soft Close mechanism. Set here for light or small doors with very little closing pressure.



2 Medium



This is the "Medium" setting for the Soft Close mechanism. Set here for average size doors with normal closing pressure.



www.hafele.com™

3 Strong



This is the "Strong" setting for the Soft Close mechanism. Set here for larger or heavier doors with a strong closing pressure. (Factory setting)

To reset the Soft Close, move the adjustment switch to "Strong" then to the desired position. Close the door and the Soft Close will be reset.

We reserve the right to alter specifications without notice. Dimensional data not binding.

Dimensions in mm Inches are approximate

FC 9.71

# HAFELE

# **Grass TEC Face Frame - Soft Close**

- Soft close mechanism is pre-mounted in the hinge cup
- Adjustment switch to regulate closing action
- One-piece hinge and base plate
- 3-dimensional adjustment
- Cam side and depth adjustment
- Front locating tabs position hinge on face frame
- Cup drilling depth: 10.7 mm (7/16")
  Overlay: 6 25 mm (1/4" 1")





Opening angle: 108°

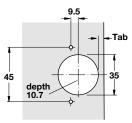




# **Side Mount**

Dowel moul	nt		
Overlay	Door Clearance	Arm Clearance	Item No.
12.7 (1/2")	3.5 (1/8")	11 (7/16")	348.90.000

# Screw mount





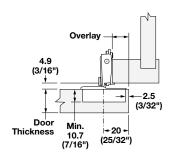


# **Wrap Around**

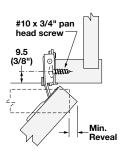
Overlay	Door Clearance	Arm Clearance	Dowel	Screw
6 (1/4")	11 (7/6")	14.5 (9/16")	348.90.020	348.90.010
11 (7/16")	5.1 (13/64")	11 (7/16")	348.90.021	348.90.011
12.7 (1/2")	3.5 (1/8")	11 (7/16")	348.90.022	348.90.012
19 (3/4")	0	11 (7/16")	348.90.023	348.90.013
25 (1")	0	11 (7/16")	348.90.024	348.90.014

Flat head screw is for hinge cup; Pan head screw is for base plate.

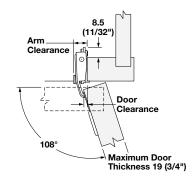
# Door closed



# Minimum reveal



# Door open - clearance



Door Thickness	Minimum Reveal
16 (5/8")	4.2 (5/32")
17.5 (11/16")	5.4 (7/32")
19 (3/4")	6.7 (1/4")



#### **Grass TEC Face Frame - Soft Close**

- Soft close mechanism is pre-mounted in the hinge cup
- Adjustment switch to regulate closing action
- One-piece hinge and base plate
- 3-dimensional adjustment
- Cam side and depth adjustment
- Front locating tabs position hinge on face frame
  Cup drilling depth: 10.7 mm (7/16")
  Overlay: 32 38 mm (1 1/4" 1 1/2")



# Opening angle: 108°





Screw mount

9.5



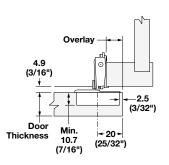
#### **Wrap Around**

Overlay	Door Clearance	Arm Clearance	Dowel	Screw
32 (1 1/4")	0	10 (13/32")	348.90.025	348.90.015
35 (1 3/8")	0	10 (13/32")	348.90.027	348.90.017
38 (1 1/2")	0	10 (13/32")	348.90.028	348.90.018

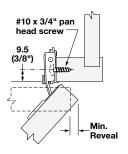
#### Note

Flat head screw is for hinge cup; Pan head screw is for base plate.

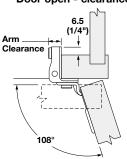
#### Door closed



#### Minimum reveal



## Door open - clearance



Door Thickness	Minimum Reveal
16 (5/8")	4.2 (5/32")
17.5 (11/16")	5.4 (7/32")
19 (3/4")	6.7 (1/4")

Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.

#### **A-Series Face Frame**

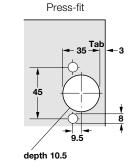


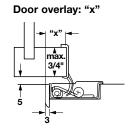
45

depth 10.5



Screw-mount







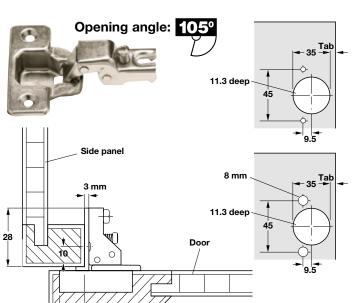


#### **Self-closing**

- Door thickness 14 to 26 mm (9/16"-1")
- Cup depth: 10.5 mm
- Self-closing
- Tab fixed at 3 mm

Material: Steel; Finish: nickel-plated

	· ·	
Mounting	Door overlay (x)	Item No.
screw-mount	1/2"	311.95.501
press-fit	1/2"	311.95.561





#### Screw-mount, Self-closing

- Door thickness 14 to 26 mm (9/16"-1")
- Tab: 3 6 mm
- Corresponding mounting plates sold separately (see below)

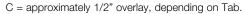
Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Item No.
half overlay		311.94.500

#### Press-fit, 45/9.5 hole pattern, Self-closing

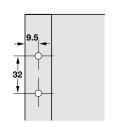
Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Item No.
half overlay		311.94.560





<- C →



#### Wing Mounting Plate

- Screw-mounted
- With pre-installed hinge arm mounting screw

Material: Steel; Finish: nickel-plated

Туре	Item No.
0	311.98.580



#### 1/2" Door Overlay







#### **Face Frame**





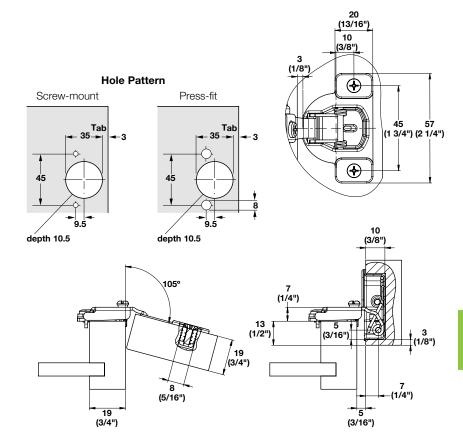
- With 3-way adjustment
- Maximum door thickness: 19 mm (3/4")
- Drilling depth: 10.5 mmTab fixed at 3 mm
- Self-closing

Material: Steel; Finish: nickel-plated

Mounting	Door overlay	Item No.
screw	1/2"	343.40.510
dowel	1/2"	343.40.550
screw	1 1/4"	343.40.511
dowel	1 1/4"	343.40.560

#### 1 1/4" Door Overlay





Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.

• Soft tip prevents door marring

HAFELE

- Adjustable piston accommodates various door sizes and overlays
- Easily mounted with one #6 x 5/8" screw
- Integrated locating tab provides consistent spacing and quick mounting
- Only one Smove required for most doors



Left mounting: Hinge side of door



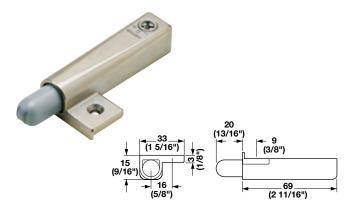
Right mounting: Hinge side of door

#### **Super SMOVE**

- For use with compact face frame hinges
- For overlays of 3/4" or less, position the Smove horizontally; for overlays of 1" or more, position the Smove vertically
- For standard doors with 2-3 hinges

#### Material: Zinc and Plastic

Mounting	Model	Item No.
right side	DOUROG	356.33.550
left side	DOULOG	356.33.551



# 20 (13/16") - 9 (3/8") 15 (9/16") \_\_\_69\_\_ (2 11/16") (5/8")(5/8")

#### **Super SMOVE**

- For use on frameless or face frame applications
- Unhanded

#### Material: Zinc and Plastic

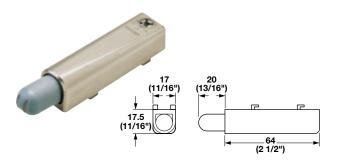
Door Type	Model	Item No.
standard (2-3 hinges)	DOLHSNG	329.45.510
heavy (3-4 hinges)	DOL8SNG	329.45.511

Heavy doors such as pantry doors.

# HAFELE

#### **Salice**

- For frameless cabinets
- Can not be used with Logica or Rapido hinges







#### **Mounting Plate Adapter for Smoveholder**

- For 1/2" overlay hinges
- With steel mounting plate

Material: Zinc, die-cast

Model	Item No.
D2VX59	329.45.912





#### **Mounting Plate Adapter for Smoveholder**

- For half overlay hinges
- With steel mounting plate

Material: Zinc, die-cast

Model	Item No.
D2VX99	329.45.914



Loosen one screw on the mounting plate



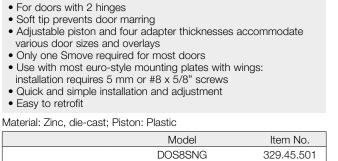
Insert the adapter for the Smoveholder



Re-tighten the screw for the mounting plate



Apply the Smoveholder to the adapter







#### **Mounting Plate Adapter for Smoveholder**

Smoveholder with integrated SMOVE

Material: Zinc, die-cast

· Easy to retrofit

For mounting plate	Model	Item No.
steel	D2VX09	329.45.910
die-cast	DARX09	329.45.911





#### **Mounting Plate Adapter for Smoveholder**

- For inset hinges
- · With steel mounting plate

Material: Zinc, die-cast

Model	Item No.
D2VXP9	329.45.916



Rotate the screw toward the plus sign to decrease closing speed, or to the minus sign to increase closing speed

# HXFELE

#### **Salice**

- Quiet door/drawer closure
- As the door/drawer opens, pressure is then released allowing the adapter to move forward to receive the door/drawer again
- Use with hinges on pages 9.16-9.21, 9.27-9.37
- For doors over 1600 mm (63") it is suggested to use two SMOVE, one to be inserted into the upper part and the second into the lower part of the cabinet side opposite the hinges



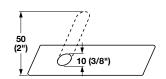


For recess mounting

For surface mounting

# 11

11



#### **SMOVE**

- · Light resistance
- With pre-attached grommet
- Mount into the cabinet side opposite the hinges
- For optimal performance, we suggest mounting in the center of the side panel
- To be used for doors from 450 mm (17 23/32") to 600 mm (23 5/8")

#### Material: Plastic

Color	Model	Item No.
beige	D005SNB	356.11.400
light brown	D005SNQ	356.11.100

#### **SMOVE**

- Medium resistance
- With pre-attached grommet
- Mount approximately into the center of the top or the base panel of the cabinet
- It is suggested to use the test block to verify the optimum positioning of this SMOVE before assembly

#### Material: Plastic

Color	Model	Item No.
beige	D006SNB	356.11.410
light brown	D006SNQ	356.11.110

# SMOVE

- · Heavy resistance
- With pre-attached grommet
- Mount into the top or the base panel of the cabinet on the hinged side
- A drilling distance of 27 mm (1 1/16") from the cabinet side is suggested

#### Material: Plastic

Color	Model	Item No.
beige	D008SNB	356.11.420
light brown	D008SNQ	356.11.120

#### 10 mm twist drill bit HSS

Material: Steel

Item No.
001.41.293

#### **Order Supplied With**

10 pcs.





# HAFELE

#### Salice

- Adapters allow surface mounting, making on-site installation easy
- Order appropriate SMOVE from page 9.71

#### SMOVE Installation instructions for adhesive adapters:

- 1. Clean and de-grease the cabinet surface where the adapter is to be installed using denatured alcohol or an acetone based cleaner.
- 2. Remove the protective strip from the adhesive.
- 3. Place the adapter in position and apply a firm pressure for about one minute.
- 4. Insert SMOVE into the adapter.
- 5. Allow a period of 12 hours to elapse before using.

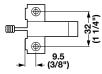


Screw-mount

Material: Plastic

Color

beige





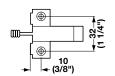
#### For double doors with lip

Screw-mount

Material: Plastic

Color	Model	Item No.
beige	D070SNBN	356.11.480
light brown	D070SNQN	356.11.180





Item No.

356.11.470

#### For face-frame doors with lip

- Screw-mount
- For 343.60, 343.61, and 343.88 series face-frame hinges

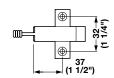
#### Material: Plastic

Color	Model	Item No.
beige	D067SNBN	356.11.490

Model

D066SNBN





#### For overlay doors with lip

Screw-mount

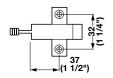
Material: Plastic

We reserve the right to alter specifications without notice.

Dimensional data not binding.

Color	Model	Item No.
beige	D064SNBN	356.11.460





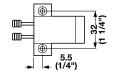
#### For overlay or inset doors without lip

Screw-mount

Material: Plastic

Color	Model	Item No.
beige	D064SNBR	356.11.462





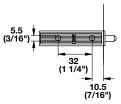
#### For inset double doors without lip

- Screw-mount
- Can be used for pocket doors

Material: Plastic

Color	Model	Item No.
beige	D070SNBR	356.11.481





#### For frameless or inset doors without lip

• Screw-mount

Material: Steel, zinc

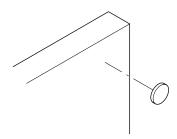
Model	Item No.
D076XX9R	356.11.592

## **Door Bumpers**

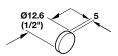
- Quick setting, synthetic rubber-based adhesive
- Manufactured with UV inhibitors to prevent yellowing over time
- UL 94 HB Approved (polyurethane bumpers)

HAFELE









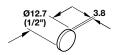
#### Silent Bumper 2

• Designed for use with face frame

Material: 100% Polyurethane, transparent

Item No.	Packing
356.25.480	5,000 pcs.
356.25.485	1,000 pcs.





#### Silent Bumper

• Softer material and 2-stage impact reduces physical force of impact by more than half

Material: 100% Polyurethane, transparent

Item No.	Packing
356.25.450	5,000 pcs.
356.25.455	1,000 pcs.





#### **Bumper**

Material: 100% Polyurethane, transparent

Item No.	Packing
356.25.444	11,424 pcs.
356.25.445	1,734 pcs.





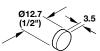
#### **Bumper**

Material: 100% Polyurethane, transparent

Item No.	Packing
356.21.428	5,040 pcs.
356.21.425	1,350 pcs.

# 9





#### Bumper

Material: 100% Polyurethane, transparent

Item No.	Packing
356.25.400	5,000 pcs.
356.25.405	1,000 pcs.



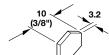


#### **Bumper**

Material: 100% Polyurethane, transparent

Item No.	Packing
356.25.410	5,082 pcs.
356.25.415	1,210 pcs.





#### **Bumper**

Material: Foam

Color	Item No.
brown	356.25.121

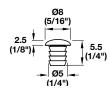
#### **Order Supplied With**

1080 pcs.

# **Door Bumpers**



HAFELE



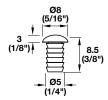
#### **Door Bumper**

• Press-fit

Material: Plastic, transparent

Item No.
356.16.025





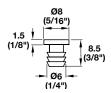
#### **Door Bumper**

• Press-fit

Material Plastic transparent

- 1	Materiai. Flastic, transparent	
		Item No.
ſ		356.17.010





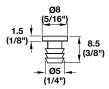
#### **Door Bumper**

• Press-fit

Material: Plastic, transparent

Item No.
356.20.421



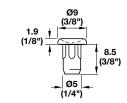


#### **Door Stop**

Material: Plastic

Color	Item No.
black	356.16.315

9



#### **Door Bumper**

• Press-fit

Material: Plastic, transparent

•
Item No.
356.18.010





#### **Door Bumper**

• Press-fit

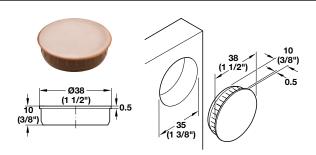
• 2 piece silent touch

Material: Plastic, transparent

Item No.
356.19.940

9

# **Bumpers and Trim Caps**



#### Trim Cap

• For hinge cup holes Ø35 mm

Material: Plastic

Color	Item No.
white	340.41.702
brown	340.41.104



HAFELE



#### **Drawer Bumper**

- Peel and stick
- Can also be attached with screws
- Protects your cabinet doors

Material: UHMW, transparent

	Item No.
	430.07.400

#### **Order Supplied With**

10 pcs.



Material: Steel; Finish: zinc-plated

Length	Thread type	Item No.
#6 x 5/8"	Full	430.07.409

#### **Order Supplied With**

100 pcs.



#### **Cabinet Bumper**

- Corrects overextended cabinet doors
- Camming action allows for fine adjustment
  Install with one #6 x 1/2" screw per bumper

Material: Nylamax

	-	
Co	lor	Item No.
tra	nsparent	356.24.030
bro	own	356.24.110
wh	ite	356.24.710

#### **Order Supplied With**

10 pcs.

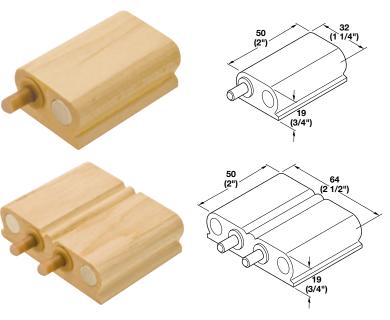


soft&silent



Specifically designed to provide Soft & Silent function on inset doors with free-swinging hinges. Typical application is high-end custom kitchen cabinets utilizing decorative free-swinging hinges.

- Utilizes Neodymium magnets and Smove shock absorbers to gently pull doors closed
- Magnets are separated by a rubber bumper, so door closes quietly
- Available for single or double-door applications
- 2 units per door are recommended; 1 on top and 1 on bottom
- Magnets are strong enough to pull in warped doors (up to 1/4" approx.)
- Can be used on Frameless or Face Frame Construction
- Free-swinging hinges must be used



Set back

approx. 3 mm (1/8")

Typical cabinet

with inset door

Door magnets

installed inside a Ø3/8" x 3/8" deep hole and glued into place.

#### For Single Doors

Wood Species: Maple

Finish	Item No.
clear coat	356.31.100
unfinished	356.31.110

#### Supplied With

L/H & R/H blocks with Smoves & magnets installed

Mounting screws 2 door magnets

2 door bumpers

#### For Double Doors

Wood Species: Maple

Finish	Item No.
clear coat	356.31.120
unfinished	356.31.130

#### Supplied With

Double block with Smoves & magnets installed

Mounting screws

2 door magnets

2 door bumpers

#### Super Glue Gel

	Item No.
2 gram tube	003.50.220
5 grams in easy to use applicator	003.50.221

#### 3/8" Forstner drill bit

· For door magnet

Item No. 001.04.110





#### Note

Easy to install keyhole slot in bottom offers approx. 1/2" of front-to-back adjustment. When proper location is established, install additional 1/2" screw via hole(s) in back.

Recommended pilot hole location for keyhole screw: 19 mm (3/4") from side panel or edge of style on face frame cabinets Set back from front edge; door thickness + 22 mm (7/8") For face frame construction, please provide your own shims

Dimensions in mm Inches are approximate



Note

Single blocks are

supplied in pairs;

For appearance

sake, they look

better if top and

bottom magnet align. They also

is closest to the hinge side.

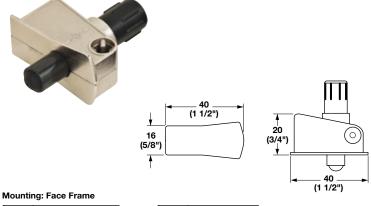
(3/4")

Door thickness

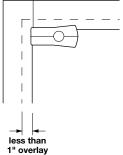
tend to work better if magnet

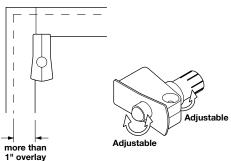
L/H and R/H.











#### **Corner Face Frame Damper**

- For use with self-closing hinges
- Prevents door slam
- Sleek, stylish design
- Mounts in the corner of the cabinet on the hinge slide
- Only one damper required for most doors
- Toeless adjustment for optimal closing speed
- Child-proof, no removable parts
- For overlay doors

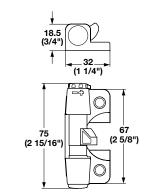
Material: Zinc and Plastic

Item No.
356.15.630

#### Note

One #8 x 1 1/4" flat head screw required

9

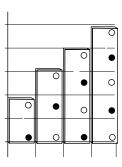


## **Damper for A-Series Hinges**

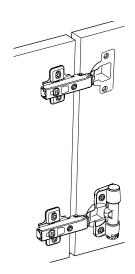
- Prevents door slam
- Attaches directly to the hinge cup
- Only one damper required for most doors
- Adjustment provides optimal closing speed
- Simple to retrofit
- For use with screw-mount hinges
- Not for use with inset hinges

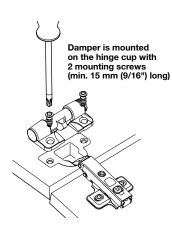
Material: Zinc and Plastic

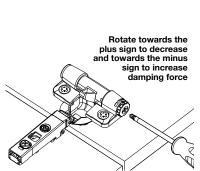
Item No.
312.07.700



Recommended number of dampers per door and positioning





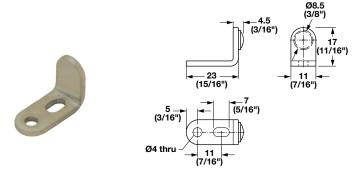


Dimensional data not binding. We reserve the right to alter specifications without notice

Adjustable damping zone and force







• For single doors

• Inset doors when self-closing concealed hinges are used

• Various door stop applications

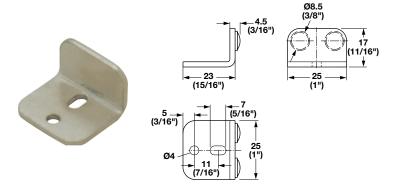
Material: Bracket: Steel

Bumper: Polyurethane, transparent

Finish	Item No.
nickel-plated	251.79.602

#### Supplied With

48 brackets 48 bumpers Polybag



- For double doors
- Inset doors when self-closing concealed hinges are used
- Various door stop applications

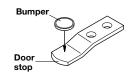
Material: Bracket: Steel

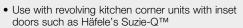
Bumper: Polyurethane, transparent

	Finish	Item No.
F	nickel-plated	251,79,604

#### **Supplied With**

48 brackets 96 bumpers Polybag





- Inset doors when self-closing concealed hinges are used
- Various inset door applications

Material: Bracket: Steel

Bumper: Polyurethane, transparent

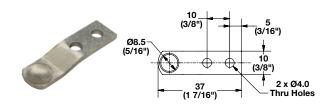
Finish	Item No.
nickel-plated	251.79.600

#### **Supplied With**

48 brackets 48 bumpers Polybag

#### Note

Bumpers do not come attached. Wood screws must be ordered separately.



Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.

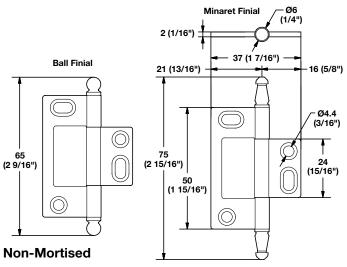


#### **ELITE**

Häfele's ELITE Decorative Butt Hinge program provides a complete assortment of hinge choices to complement your decorative hardware.

- Solid brass hinges with decorative finials
- Beautiful finishes designed to complement your handle or knob
- For inset face frame doors
- 2-way adjustable





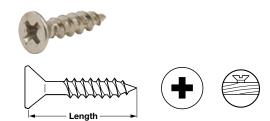


Material: Brass

Matorial. Drago			
Finish	Recommended screw finish	Minaret finial	Ball finial
antique brass	antique english	351.95.180	351.95.182
oil-rubbed bronze	black	351.95.190	351.95.192
polished chrome	zinc	351.95.280	351.95.282
black	black	351.95.380	351.95.382
satin chrome	nickel	351.95.480	351.95.482
brushed nickel	nickel	351.95.680	351.95.682
polished nickel	nickel	351.95.780	351.95.782
polished brass	bright brass	351.95.880	351.95.882
pewter	black	351.95.980	351.95.982

#### Note

Order #5 x 5/8" screws separately



#### Flat Head Countersunk Wood Screws

- Deep thread design provides maximum holding power in a variety of different woods and man-made materials
- With extra-deep Phillips Recess to help minimize bit slippage

Material: Steel, plated

Finish	Length (inches)	Item No.
antique english	#5 x 5/8"	010.77.104
black	#5 x 5/8"	010.77.304
bright brass	#5 x 5/8"	010.77.504
nickel	#5 x 5/8"	010.77.604
zinc	#5 x 5/8"	010.77.904

Order Supplied With

1000 pcs.

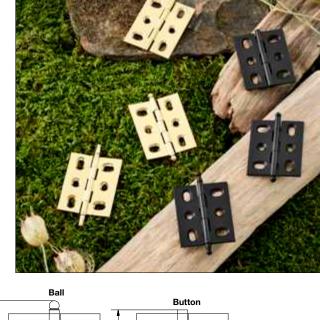
Dimensions in mm Inches are approximate Dimensional data not binding. We reserve the right to alter specifications without notice.



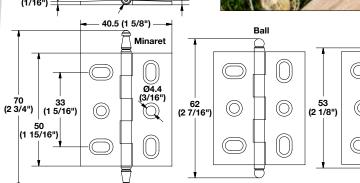
#### **ELITE**

Häfele's ELITE Decorative Butt Hinge program provides a complete assortment of hinge choices to complement your decorative hardware.

- Solid brass hinges with decorative finialsBeautiful finishes designed to complement your handle or knob
- For inset face frame doors
- Mortised on cabinet and/or door side
- 2-way adjustable







2 (1/16")

Ø4.5 (3/16")

#### Mortised

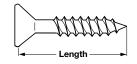
#### Material: Brass

Finish	Recommended screw finish	Minaret finial	Ball finial	Button finial
antique brass	antique english	354.17.100	354.17.120	354.17.140
oil-rubbed bronze	stat bronze	354.17.110	354.17.130	354.17.150
polished chrome	zinc	354.17.200	354.17.210	354.17.220
black	stat bronze	354.17.300	354.17.310	354.17.320
satin chrome	nickel	354.17.400	354.17.410	354.17.420
brushed nickel	nickel	354.17.600	354.17.610	354.17.620
polished nickel	nickel	354.17.700	354.17.710	354.17.720
polished brass	bright brass	354.17.800	354.17.810	354.17.820
pewter	stat bronze	354.17.900	354.17.910	354.17.920

Dimensional data not binding. We reserve the right to alter specifications without notice.

Order #6 x 5/8" screws separately









#### Flat Head Countersunk Wood Screws

- Deep thread design provides maximum holding power in a variety of different woods and man-made materials
- With extra-deep Phillips Recess to help minimize bit slippage

#### Material: Steel, plated

Finish	Length (inches)	Item No.
antique english	#6 x 5/8"	010.77.106
stat bronze	#6 x 5/8"	010.77.206
bright brass	#6 x 5/8"	010.77.506
nickel	#6 x 5/8"	010.77.606
zinc	#6 x 5/8"	010.77.906

**Order Supplied With** 1000 pcs.

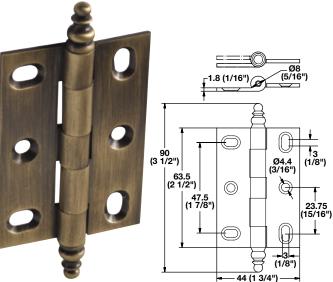
# HAFELE

#### **ELITE**

Häfele's ELITE Decorative Butt Hinge program provides a complete assortment of hinge choices to complement your decorative hardware.

- Solid brass hinges with decorative finials
- Beautiful finishes designed to complement your handle or knob
- For inset face frame doors
- Mortised on cabinet and/or door side
- 2-way adjustable
- Complements thicker and larger doors





#### Mortised

With minaret finial

Material: Brass

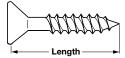
Finish	Recommended screw finish	Item No.
antique brass	antique english	354.36.100
oil-rubbed bronze	stat bronze	354.36.110
polished chrome	zinc	354.36.200
black	stat bronze	354.36.300
satin chrome	nickel	354.36.400
brushed nickel	nickel	354.36.600
polished nickel	nickel	354.36.700
polished brass	bright brass	354.36.800
pewter	stat bronze	354.36.900

#### Note

Order #6 x 5/8" screws separately

#### 9









## Flat Head Countersunk Wood Screws

- Deep thread design provides maximum holding power in a variety of different woods and man-made materials
- With extra-deep Phillips Recess to help minimize bit slippage

#### Material: Steel, plated

Finish	Length (inches)	Item No.
antique english	#6 x 5/8"	010.77.106
stat bronze	#6 x 5/8"	010.77.206
bright brass	#6 x 5/8"	010.77.506
nickel	#6 x 5/8"	010.77.606
zinc	#6 x 5/8"	010.77.906

#### **Order Supplied With**

1000 pcs.



- For inset face frame doors
- For shaker style furniture with raised panel doors
- Quick and easy mounting 2-way adjustable







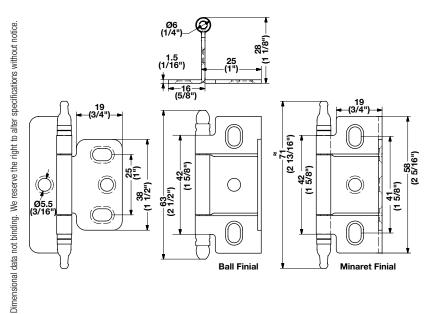
#### **Full Wrap Non-mortised**

Material: Steel

Finish	Recommended screw finish	Minaret finial	Ball finial
antique brass	antique english	351.86.100	351.86.140
dark oil-rubbed bronze	black	351.86.110	351.86.150
copper bronze	stat bronze	351.86.180	351.86.185
chrome-plated	zinc	351.86.200	351.86.220
black	black	351.86.300	351.86.320
satin chrome	nickel	351.86.400	351.86.420
matt nickel	nickel	351.86.600	351.86.620
brass-plated	brass	351.86.800	351.86.820
pewter	black	351.86.900	351.86.920

#### Note

Order #6 wood screws separately



- For inset face frame doors
- For shaker style furniture with raised panel doors
- Quick and easy mounting 2-way adjustable





## **Partial Wrap Non-mortise**

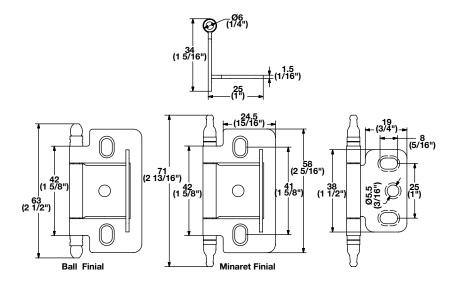




Finish	Recommended screw finish	Minaret finial	Ball finial
antique brass	antique english	351.86.120	351.86.160
dark oil-rubbed bronze	black	351.86.130	351.86.170
copper bronze	stat bronze	351.86.190	351.86.195
chrome-plated	zinc	351.86.210	351.86.230
black	black	351.86.310	351.86.330
satin chrome	nickel	351.86.410	351.86.430
matt nickel	nickel	351.86.610	351.86.630
brass-plated	brass	351.86.810	351.86.830
pewter	black	351.86.910	351.86.930

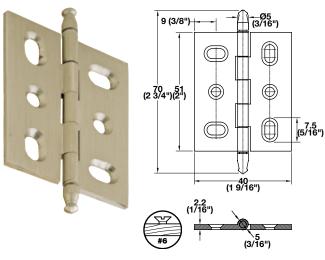
#### Note

Order #6 wood screws separately





- For inset face frame doors
- For shaker style furniture with raised panel doors
- Quick and easy mounting
- 2-way adjustable





#### **Mortised Decorative Butt Hinge**

- With minaret finial
- For inset face frame doors
- For shaker style furniture with raised panel doors
- Solid brass
- 2-way adjustable

#### Material: Brass

Finish/Color	Recommended screw finish	Item No.
antique brass	antique english	354.22.131
polished brass	brass	354.22.831
satin chrome	nickel	354.22.431
brushed-nickel	nickel	354.22.631
pewter	black	354.22.931
polished chrome	zinc	354.22.231
black	black	354.22.331
dark oil-rubbed bronze	black	354.22.141

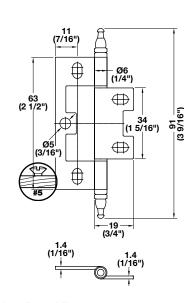
#### Note

Dimensional data not binding. We reserve the right to alter specifications without notice.

Order #6 wood screws separately







## **Non-Mortised Decorative Butt Hinge**

- With minaret finial
- For inset face frame doors
- For shaker style furniture with raised panel doors
- 2-way adjustable

#### Material: Steel

Finish/Color	Recommended screw finish	Item No.
antique brass	antique english	351.95.170
brass-plated	bright brass	351.95.570
satin chrome	nickel	351.95.470
matt nickel	nickel	351.95.670
pewter	black	351.95.970
chrome-plated	zinc	351.95.270
black	black	351.95.370
dark oil-rubbed bronze	black	351.95.175

#### Note

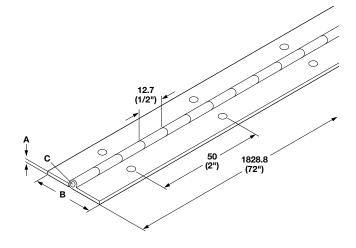
Order #5 wood screws separately



- Hinges are post-plated and free of machine oilStainless steel is 304 grade with a bright annealed (BA) finish
- BA finish provides a shiny, more decorative look
  All holes are countersunk for screws
- Hinges can be cut by the customer to desired length

Special order hinges are available in a minimum quantity of 300 ft. (steel) and 150 ft. (stainless steel)





#### Piano Hinge

• For furniture, cabinetry and marine applications

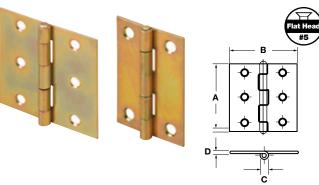
Knuckle length: 12.7 mm (1/2") Hole spacing: 50 mm (2") Length: 1828.8 mm (72")

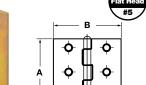
Material	Finish	Open Width (B)	Gauge (A)	Pin Diameter (C)	Item No.
steel	polished brass	27 (1 1/16")	1.02 (.04")	2.29 (.09")	351.09.513
steel	polished nickel	27 (1 1/16")	1.02 (.04")	2.29 (.09")	351.09.613
steel	polished brass	31.8 (1 1/4")	1.02 (.04")	2.29 (.09")	351.09.523
steel	polished nickel	31.8 (1 1/4")	1.02 (.04")	2.29 (.09")	351.09.623
stainless steel	stainless steel	31.8 (1 1/4")	.94 (.037")	2.54 (.1")	351.10.023
steel	polished brass	38.1 (1 1/2")	1.02 (.04")	2.29 (.09")	351.09.533
steel	polished nickel	38.1 (1 1/2")	1.02 (.04")	2.29 (.09")	351.09.633
stainless steel	stainless steel	38.1 (1 1/2")	.94 (.037")	2.54 (.1")	351.10.033
steel	polished brass	50.8 (2")	1.02 (.04")	2.29 (.09")	351.09.543
steel	polished nickel	50.8 (2")	1.02 (.04")	2.29 (.09")	351.09.643
stainless steel	stainless steel	50.8 (2")	.94 (.037")	2.54 (.1")	351.10.043

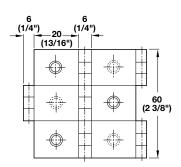
#### **Orders Supplied With**

5 pcs Screws

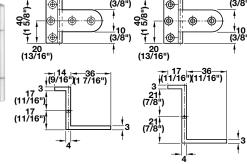






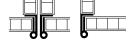








Dimensional data not binding. We reserve the right to alter specifications without notice.



#### **Hinges with Fixed Pin**

- 5 knuckles
- Knuckles (approx.) Ø5.5 mm

Material: Steel; Finish: yellow chromated

A x B (approx.)	Material thickness (D)	Holes per wing	Item No.
50 x 35 (1 15/16" x 1 3/8")	1.2	2	354.12.905
50 x 50 (1 15/16" x 1 15/16")	1.0	3	354.12.906

#### #5 x 5/8" Flat Head Screw

- Countersunk
- For use with 354.12.905 & 354.12.906

Material: Steel

Finish	Item No.
yellow galvanized	015.33.544

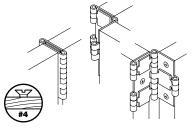
Order Supplied With 1000 pcs.

#### **Screen Hinge**

• 3-part, pivotable in both directions

Material: Brass, polished

Woo	nd thickness	Item No.
20 (	13/16")	341.20.815





#### **Neuform Cranked Hinge**

• Butt hinge for overlay doors Barrel length: 40 mm

Material: Solid Brass; Finish: nickel-plated polished

Door thickness	Side panel thickness	Item No.
15 – 16 (9/16" - 5/8")	from 14 (9/16")	307.05.705
19 – 20 (3/4" - 13/16")	from 17 (11/16")	307.04.708



#### **Cranked Hinge**

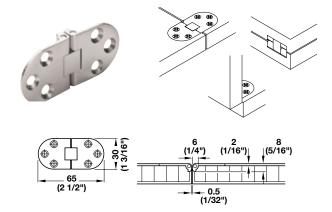
- Butting for front-hung doors
- Door thickness: 20 21 mm (13/16")
- Side panel thickness: optional

Barrel length: 50 mm

Material: Solid Brass

Finish	Left	Right
nickel-plated matt	307.01.636	307.01.627





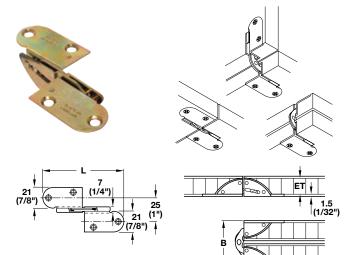


#### **Self-supporting Hinge**

- Flush-mounted
- For folding and sewing-machine tables

#### Material: Brass

Finish	Item No.
nickel-plated, polished	341.32.708
matt brass	341.32.502
polished brass	341.32.806
bronzed	341.32.100





#### **Folding Table Hinge**

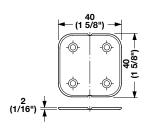
- Flush-mounted
- For panel thicknesses 19 to 22 mm internal hinge
- Distance between panels is approximately 5 mm

Material: Steel; Color: brass-plated

Material thickness	Mortise depth ET	LxB	Item No.
19	16	85 x 47	341.30.508
22	19	85 x 51	341.30.526







#### **Nylon Hinge**

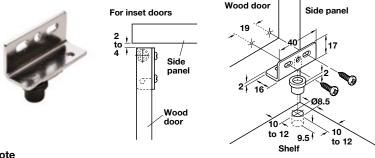
W x H: 40 x 40 mm (1 5/8" x 1 5/8")

Material: Nylon

Color	Item No.
brown	351.93.125



#### For Wood Doors and Lids



#### Simplex-wood Door Hinge

- With press-fit bushing
  Door thickness 14 19 mm (9/16" 3/4")

Material: Steel; Bushing: Plastic; Color: black

cabinet

min.

• Door thickness 2 - 21 mm (1/16" - 13/16")

Finish/Color	Item No.
chrome-plated	361.42.293
black	361.42.391

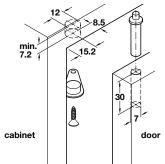
## **Supplied With**

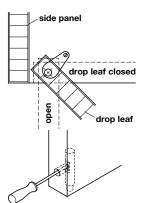
Bushings Screws

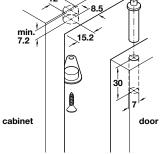
#### Note

Dimensions shown on mounting diagrams are only approximate Please conduct trial mounting to determine your exact dimensions











- Detachable Material: Plastic; Pivot: Steel
- Color Item No. black 361.22.310

• Both pins spring-loaded: no tools required for installation

#### Supplied With

**Pivot Hinge** 

2 pins

2 bushings

#### Note

reserve the right to alter specifications without notice.

₩e

Dimensional data not binding.

To detach door, insert a small screwdriver into hole located in door edge. Then, use screwdriver to lift spring-loaded pin inside lower bushing. Important Be sure to match holes in door and bushing.

To increase or reduce gap, turn tab on its pivot bearing. Once adjusted as desired, secure tab in position using a small wood screw as shown.

> Dimensions in mm Inches are approximate

door

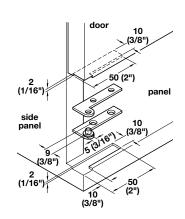
# **Pivot Hinges**



Opening angle: 180

Opening Angle:

HAFELE



side panel

4 (5/32")

18 (11/16")

4 (5/32")

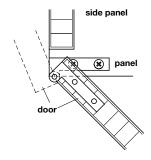
(5/32"

77 | (3 1/16")

panel

(2 3/4")

side panel

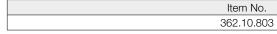


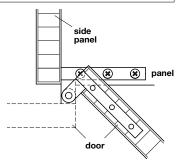
#### Corner Pivot Hinge, straight

- Screw-mounted
- Max. door opening angle 250°
- Without stop
- With outer knuckle

Length: 50 mm (1 15/16")

Material: Brass, polished



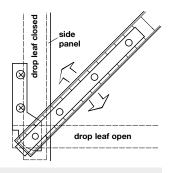


#### Corner Pivot Hinge, cranked

- Screw-mounted
- Max. door opening angle 180°
- Without stop
- With outer knuckle Length: 70 mm (2 3/4")

Material: Brass, matt

Item No.
362.01.500



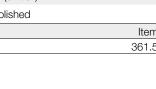
## **Desk Pivot Hinge**

- Mounts on drop leaves, screw-mounted
- With stop

Length: 150 mm (5 7/8")

Material: Brass, polished

Item No.
361.50.820

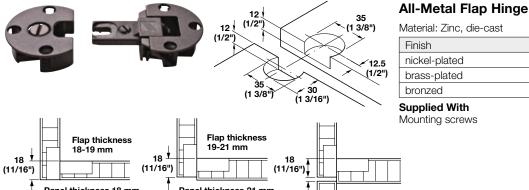




- Three-way adjustable and detachable
- The two cups can be released and detached for added shipping and installation convenience







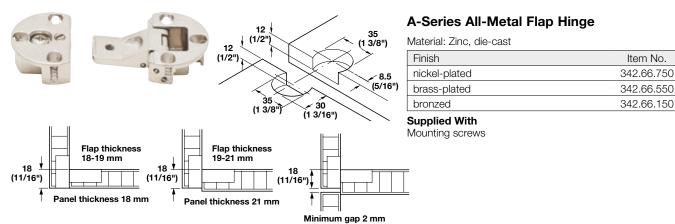
There is a 1 mm gap between flap and shelf when the flap is lowered.

# Material: Zinc, die-cast

Finish	Item No.
nickel-plated	342.66.709
brass-plated	342.66.503
bronzed	342.66.101

#### Supplied With

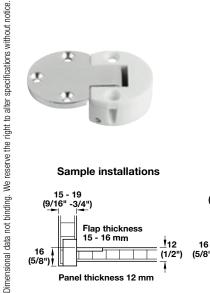
Mounting screws

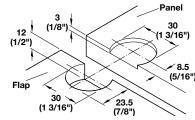


Minimum gap 2 mm

There is a 1 mm gap between flap and shelf when the flap is lowered.

#### Hole pattern:





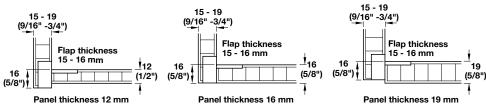
#### Plano Medial Flap Hinge

- Screw-mounted
- No projecting parts on the cabinet or flap

Material: Plastic/Zinc, die-cast

") [	Color/Finish	Item No.
[	white/chrome-plated	342.75.226

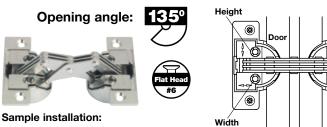
#### Sample installations





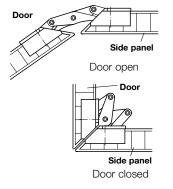
#### For Doors and Flaps

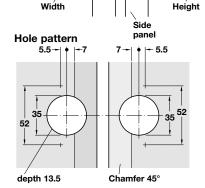
• Three-way adjustable: 3 mm in height, 1.5 mm in depth and width











#### GS 45/90 Miter Hinge

- Screw-mounted
- Chamfer: 45°

Depth

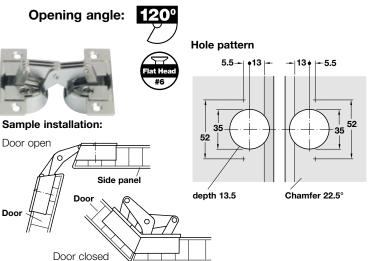
**(\*\*)** 

(\*)

- Door thickness: 16 to 22 mm
- Side panel thickness: 16 to 22 mm

Material: Cup: Zinc die-cast Hinge arm: Steel

_	
Finish	Item No.
nickel-plated	325.00.708

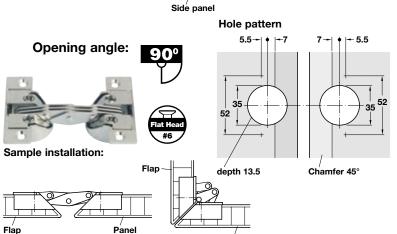


## GS 22.5/135 Miter Hinge

- Screw-mounted
- Chamfer: 22.5°
- Door thickness: 16 to 22 mm
- Side panel thickness: 16 to 22 mm

Material: Cup: Zinc die-cast Hinge arm: Steel

Finish	Item No.
nickel-plated	325.00.726



#### Miter Flap Hinge

- Screw-mounted
- Chamfer: 45°
- Flap thickness: 16 to 22 mm
- Side panel thickness: 16 to 22 mm
- Use in combination with flap and lid stays

Material: Cup: Zinc die-cast Hinge arm: Steel

Finish	Item No.
nickel-plated	325.02.702



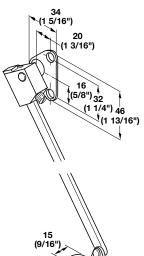
- Braking action is adjustable using adjustment screw (loosen to increase; tighten to reduce)
- Left and right-handed models available

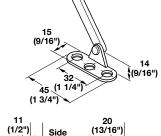
Keep brake piston rod free of oil, grease and other contaminants at all times.

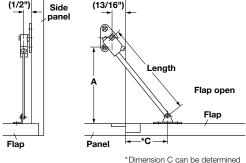


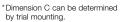








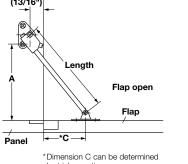




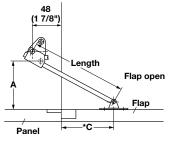
#### **Dorona-stop**

Material: Steel/Plastic; Finish/Color: nickel-plated/white

Left	Right
365.86.713	365.86.704
365.86.731	365.86.722
365.86.759	365.86.740
365.86.777	365.86.768
365.86.795	365.86.786
	365.86.713 365.86.731 365.86.759 365.86.777







\*Dimension C can be determined by trial mounting.

#### Vertical Mounting

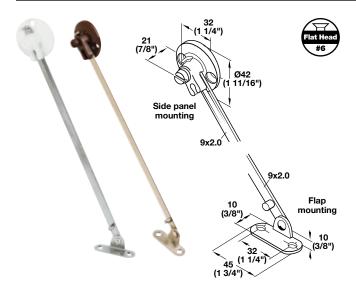
Dimensional data not binding. We reserve the right to alter specifications without notice.

Length	Inside Cabinet Height	Dimension A
160 (6 5/16")	250 - 350 (9 13/16"-13 3/4")	127 (5 1/16")
190 (7 1/2")	300 - 400 (11 15/16"-15 3/4")	151 (6")
220 (8 11/16")	350 - 450 (13 3/4"-17 11/16")	175 (6 7/8")
250 (9 13/16")	400 - 500 (15 3/4"-19 11/16")	222 (8 3/4")
280 (11"0	450 - 550 (17 11/16"-21 5/8")	222 (8 3/4")

#### Horizontal Mounting

Length	Inside Cabinet Height	Dimension A	
160 (6 5/16")	200 - 300 (7 7/8"-11 13/16")	82 (3 1/4")	
190 (7 1/2")	230 - 330 (9 1/16"-13")	105 (4 1/8")	
220 (8 11/16")	260 - 360 (10 1/4"-14 3/16")	127 (5 1/16")	
250 (9 13/16")	290 - 430 (11 7/16"-16 15/16")	148 (5 13/16")	
280 (11")	320 - 460 (12 5/8"-18 1/8")	171 (6 11/16")	





#### Flap Stay with Catch

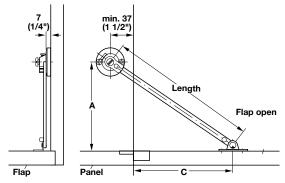
- Screw-mounted
- Reversible, can be installed left or right, configured for right hand installation
- To adjust braking action, loosen or tighten screw on stay, as needed

#### Material: Steel/Plastic

Length	Nickel-plated/White	Nickel-plated/Brown
225 (8 13/16")	365.75.710	365.75.112
275 (10 13/16")	365.75.729	365.75.121

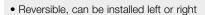
#### Note

Keep brake piston rod free of oil, grease and other contaminants at all times.

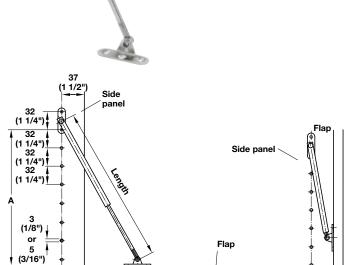


Length	Inside cabinet depth	Α	С
225 (8 13/16")	min. 190 (7 1/2")	135 (5 5/16")	Determine by
275 (10 13/16")	min. 240 (9 7/16")	175 (6 7/8")	trial mounting

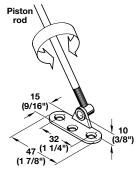








13 (1/2") Side panel mounting (1 1/4") 45 (1 3/4")



Twist piston rod to adjust braking action. Turn clockwise to reduce braking action; counter-clockwise to increase.







#### Fall-ex

#### With brake

Material: Steel; Finish: nickel-plated Square tube: Brass

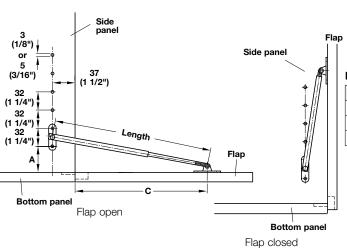
Length	Item No.
250 (9 13/16")	372.17.753
330 (13")	372.17.762
465 (18 5/16")	372.17.771

#### **Vertical Mounting**

**Bottom panel** 

Flap closed

Length	Inside cabinet height	Α	С
250 (9 13/16")	300 - 400 (11 13/16" - 15 3/4")	214.5	Trial
325 (12 13/16")	350 - 450 (13 3/4" - 17 11/16")	288.0	Trial
450 (17 11/16")	400 - 500 (15 3/4" - 19 11/16")	406.5	Trial



#### **Horizontal Mounting**

Length	Inside cabinet height	Α	С
250 (9 13/16")	300 - 400 (11 13/16" - 15 3/4")	22.5	Trial
325 (12 13/16")	350 - 450 (13 3/4" - 17 11/16")	54.5	Trial
450 (17 11/16")	400 - 500 (15 3/4" - 19 11/16")	118.5	Trial

Dimensions in mm Inches are approximate

**Bottom panel** 

Dimensional data not binding. We reserve the right to alter specifications without notice.

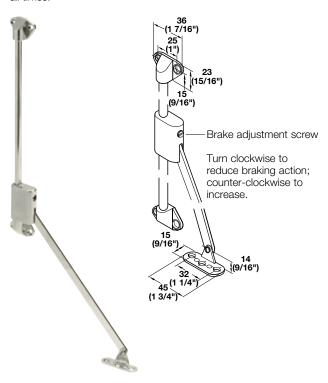
Flap open

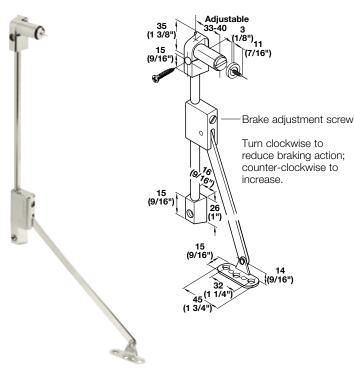


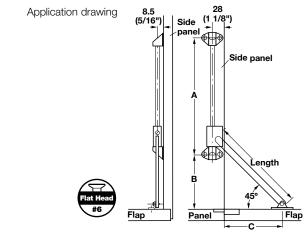
• Use in left or right-hand installations: just reverse position of foot and magnetic catch as needed

#### Note

Keep brake piston rod free of oil, grease and other contaminants at all times.







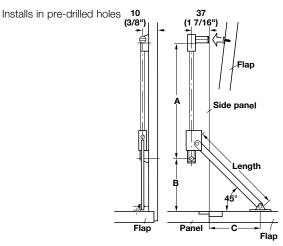
#### Stopmatic S Flap Stay with Brake

• Screw-mounted

Material: Zinc die-cast/Steel; Finish: nickel-plated

Length	Item No.
200 (7 7/8")	365.74.713
250 (9 13/16")	365.74.722
300 (11 13/16")	365.74.731

	Inside cabinet			
Length	Height	Α	В	С
200 (7 7/8")	350 to 450	238	115	_ Determine
250 (9 13/16")	450 to 550	288	140	by trial
300 (11 13/16")	550 to 650	338	165	mounting



# **Stopmatic S Flap Stay with Brake and Magnetic Catch**

#### Screw-mounted

Material: Zinc die-cast/Steel; Finish: nickel-plated

Length	Item No.
200 (7 7/8")	365.73.716
250 (9 13/16")	365.73.725
300 (11 13/16")	365.73.734

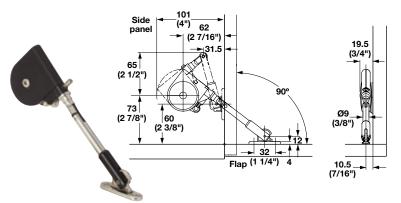
	Inside cabinet			
Length	Height	Α	В	С
200 (7 7/8")	350 to 450	238	115	_ Determine
250 (9 13/16")	450 to 550	288	140	by trial
300 (11 13/16")	550 to 650	338	165	_ mounting



- With Soft & Silent feature
- Reversible, can be installed left or right







#### **Short Arm Flap Stay**

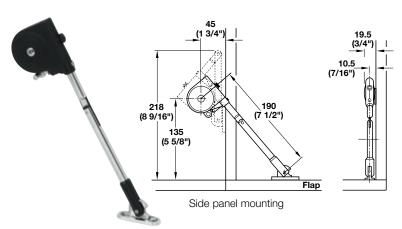
- For small height door applications
- Built-in catch holds the door closed
- No magnetic catch required
- Can be used with piano, butt, or flap hinges

Material: Plastic, Steel

Color/Finish		Item No.		
	black/nickel-plated	365.30.330		

#### Supplied With

Mounting screws



#### Flap Stay

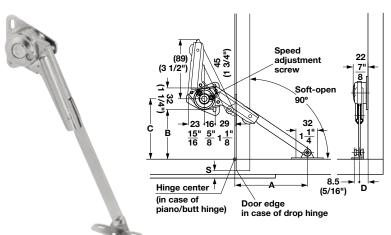
• With speed-mount bracket

Material: Plastic, Steel

Color/Finish	Item No.
black/nickel-plated	365.30.300

#### **Supplied With**

Mounting screws



#### Flap Stay

Material: Steel; Finish: nickel-plated

Hand	ding	Item No.
left		365.30.681
right		365.30.680

#### Supplied With

Mounting screws

Hinge Type	Α	В	С	D
Drop Hinge (SDH-001)	81+S	91	107	44
Piano/Butt Hinge	90	99	115	

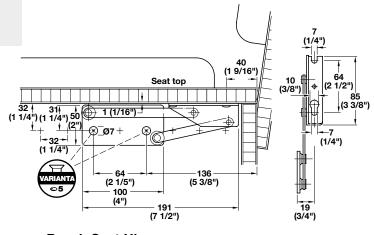
#### Note

"S" dimension is the overlay coverage for drop hinge(s).

Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.

- $\bullet$  Hinge design ensures safe retention of seat top in raised position at an angle of  $95^\circ$
- Guarantee approximately 110 mm (4 5/16") of forward movement
- Unrestricted opening even of fully upholstered seats, as a joint is not required between the seat and back
- Hinge joints incorporate a stop to prevent the open seat from slamming against the fitting
- Springs for seat tops weighing 8 and 12 kg (17.6 26.4 lbs.) counterbalance the weight of the seat top and assist opening

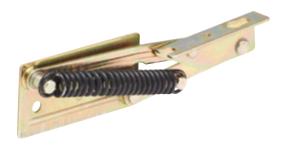




• For light-weight seat tops

Material: Steel; Finish: yellow chromated

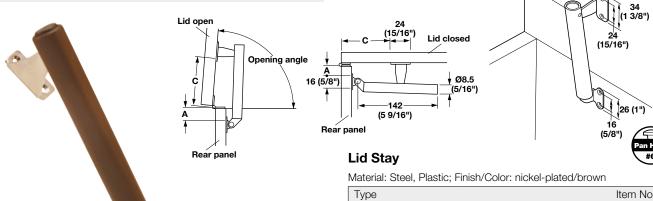
Seat top weight	Item No.
approx. 8 kg (17.6 lbs)	643.01.515
approx. 12 kg (26.4 lbs)	643.01.524
without springs	643.01.506



(11/16")



- Unhanded design
- Use on doors or lids for chests
- Maximum opening angle 85°



Item No.
372.19.100
372.19.110

To determine optimum mounting please use the torque calculation chart below. Lid weight (in lbs) x (.5 x depth) = torque (lbs./inch) Example: A lid that weighs 8.58 lbs. and has a depth of 15". 8.58 (0.5 x 15) = 64.53 lbs./inch. Mount according to the torque calculation chart. Distance A = 25, Distance C = 85, Opening angle = 85°

#### **Torque Calculation Chart**

#### Single Spring type A

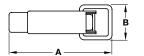
Torque (lbs./inch)	Α	С	Opening angle
35.5	13 (1/2")	97 (3 13/16")	85°
44.00	17 (11/16")	93 (3 11/16")	85°
53.00	21 (7/8")	89 (3 1/2")	85°
62.00	25 (1")	85 (3 3/8")	85°
71.00	27 (1 1/16")	85 (3 3/8")	80°

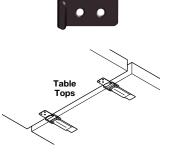
Sample measurements to compare weight in relation to size. Exact mounting dimensions determined by trial mounting. Chart based on 1 chest hinge.

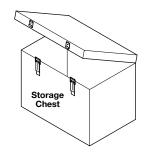
#### **Double Spring type B**

Torque (lbs./inch)	Α	С	Opening angle
62.00	17 (11/16")	93 (3 11/16")	85°
79.50	21 (7/8")	89 (3 1/2")	85°
106.00	25 (1")	85 (3 3/8")	85°









#### **Draw Pull Catches**

Material: Steel; Color: black

Α	В	Wire clamp Ø	Item No.
55 (2 3/16")	22 (7/8")	3	380.53.306
75 (3")	30 (1 3/16")	4	380.53.315

#### Note

Order strikes separately below

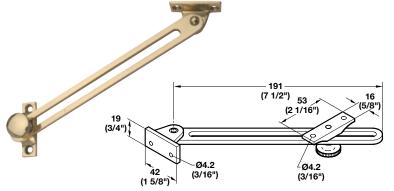
#### **Strikes for Draw Pull Catches**

Material: Steel; Color: black

Length	Width	Thickness	Item No.
28 (1 1/8")	13 (1/2")	1.3	380.65.306
24 (1")	18 (11/16")	2.0	380.65.315

Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice



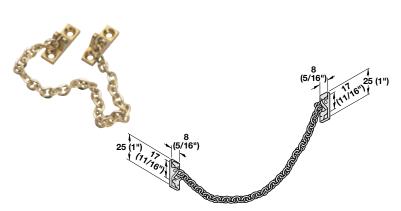


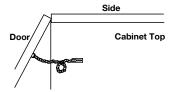
#### **Door Stay**

• Thumbscrew adjustment controls door movement

Material: Brass, polished & lacquered

Item No. 805.06.814



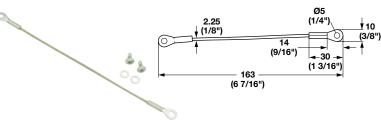


#### **Decorative Door Chain**

• Used as door restraint 200 mm (7 7/8") length

Material: Brass, polished

Item No.
372.35.813



#### **Door Restraint**

Material: Steel; Finish: zinc-plated

Wire: braided with Plastic (PVC) coating

Item No. 366.74.900

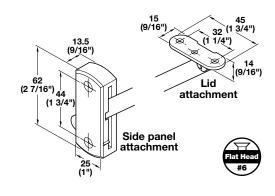
#### **Supplied With**

Screws Washers



#### **For Wood Doors**



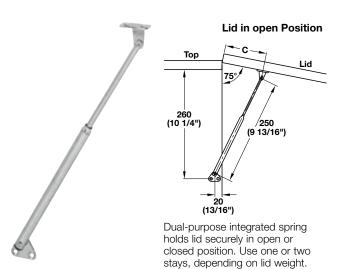


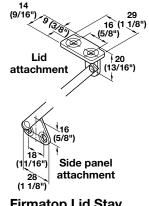
Lid in open position Lid Тор Locating tab must be in lower left or right corner during installation. min. 35 (1 3/8") min. 55\* (2 3/16")

- Without braking effect
- Open flap: lift flap until stay engages
- · Close flap: lift flap slightly, stop is released

Material: Steel/Plastic; Finish/Color: nickel-plated/white

Length	Lid height	Inset lid	Overlay lid	Dimension C	Left	Right
200 (7 7/8")	max. 500 (19 5/8")	90 (3 1/2")	70 (2 3/4")	Determine by	373.73.710	373.73.701
250 (9 13/16")	over 500 (19 5/8")	120 (4 3/4")	120 (4 3/4")	trial mounting	373.73.738	373.73.729







#### **Firmatop Lid Stay**

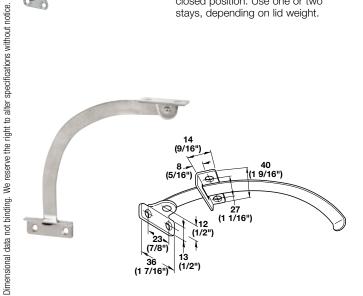
- With internal spring
- Reversible, can be installed left or right

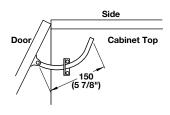
Material: Steel

Finish	Item No.
chrome-plated	373.58.919

#### Note

Determine Dimension C by trial mounting





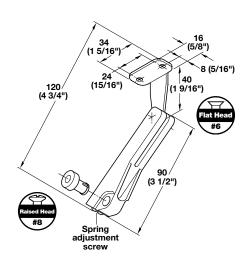
#### **Lid Stay**

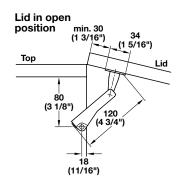
• Used as door restraint

Material: Steel: Finish: nickel-plated

Material. Oteci, Firilori. Hieror piated	
Handing	Item No.
left	371.32.755
right	371.32.700







#### **Cara-Top Lid Stay**

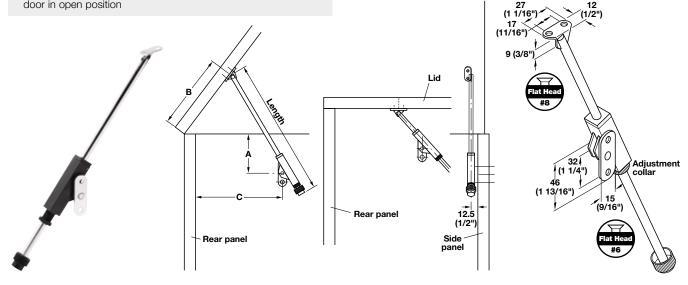
- For light-duty use with adjustable spring
- Reversible, can be installed left or right
  Metal mounting plate rotates 180° to switch from left to right

Material: Plastic and Steel

Color/Finish	Item No.
black/zinc-plated	373.53.334



- Braking action infinitely adjustable using adjustment collar, clockwise to reduce braking action, counterclockwise to increase
- As door is opened, end cap snaps over adjustment collar to lock door in open position



Length	А	В	С	
260 (10 1/4")	Determine by trial mounting			
330 (13")	depending on lid opening angle.			

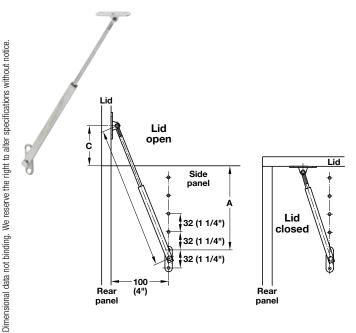
#### Master-stop Lid Stay with Brake

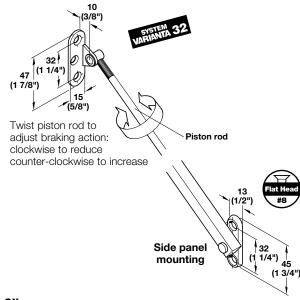
- Screw-mounted
- Reversible, can be installed left or right

Material: Plastic and Steel; Color/Finish: black/nickel-plated

Length	Item No.
260 (10 1/4")	373.74.324
330 (13")	373.74.333

Keep brake piston rod free of oil, grease and other contaminants at all times.





#### Fall-ex

• Reversible, can be installed left or right

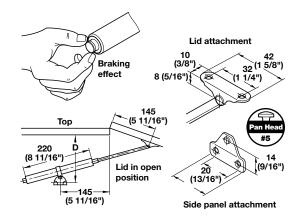
Material: Steel; Finish: nickel-plated Square tube: Brass

Length	Lid height	Dim. A	Dim. C	Item No.
250 (9 13/16")	up to 300	145 (5 11/16")	Trial	372.17.253
330 (13")	up to 450	185 (7 5/16")	Trial	372.17.262
465 (18 5/16")	over 450	255 (10 1/16")	Trial	372.17.271



- Trial mounting recommended
- Snaps into a locked position when fully extended
- Speed-adjustable
- Does not support lid during upward movement
  Left and right-handed models available
- Air pressure adjustment at end of cylinder



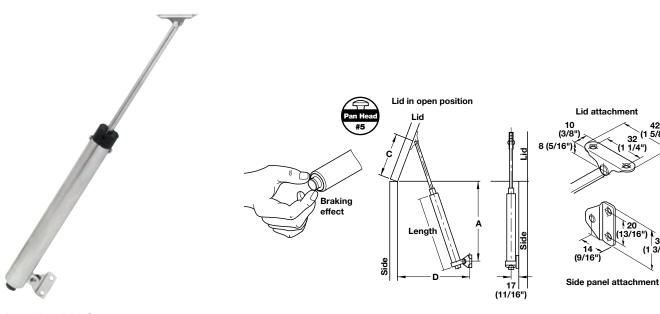


#### **Berolina Lid Stay**

- Apply light pressure to close lid
- For vertical lids
- Cabinet depth: min 270

Material: Steel; Finish: nickel-plated

Handing	Dimension D	Item No.
left	Determine by trial may inting	372.03.795
right	Determine by trial mounting	372.03.740



#### **Berolina Lid Stay**

- Apply light pressure to close lid
- For horizontal lids

Material: Steel; Finish: nickel-plated

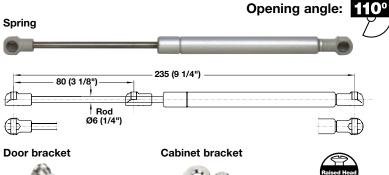
Length	Cabinet depth	А	С	D	Left	Right
180 (7")	min. 230 (9")	195 (7 11/16")	100 (4")	Determine by trial	372.04.783	372.04.738
220 (8 11/16")	min. 270 (10 5/8")	235 (9 1/4")	125 (4 15/16")	mounting -	372.04.792	372.04.747

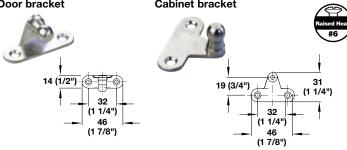
Dimensions in mm Inches are approximate 13/16")

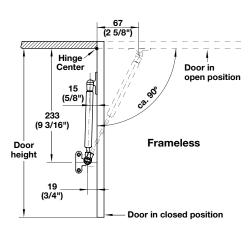


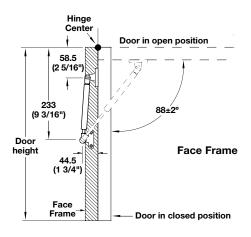
#### E-Z Open

- For wood or aluminum doors
- Can be used for a face frame application
- Smooth motion and stopping
- Secure holding in open and closed positions
- 110° concealed hinges and mounting plates are required for installation











### Lid Stay 100 N (22.5 lbs.)

• For wood doors or aluminum frames of 35 mm (1 3/8") profile width or wider

#### Material: Steel

Color	Item No.
silver	373.71.901

#### **Supplied With**

- 2 springs
- 2 cabinet brackets
- 2 door brackets

#### Lid Stay 150 N (33.7 lbs.)

 For wood doors or aluminum frames of 35 mm (1 3/8") profile width or wider

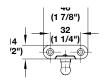
Material: Steel

Color	Item No.
silver	373.71.902

#### **Supplied With**

- 2 springs
- 2 cabinet brackets
- 2 door brackets





#### **Door Mounting Bracket, optional**

- For aluminum frame profiles of less than 35 mm (1 3/8") wide
- Recommended for aluminum frames series 563.00, 563.01, and 563.04

	Item No.
	373.70.900

		Door v	veight	
	2-3 kg.	3.5-4.5 kg.	5-6 kg.	6.5-9 kg.
Door height	5-7 lbs.	8-10 lbs.	11-13 lbs.	14-20 lbs.
254–305 (10-12")	373.71.901	373.71.901	373.71.901	373.71.902
330–380 (13-15")	373.71.901	373.71.901	373.71.901	-
406–457 (16-18")	373.71.901	373.71.901	373.71.902	-
483–533 (19-21")	373.71.901	373.71.902	-	-
559-610 (22-24")	373.71.901	373.71.902	-	-

The values indicated are guidelines only. Trial application is recommended. Guidelines are based on two lid stays per door.

Dimensions in mm Inches are approximate

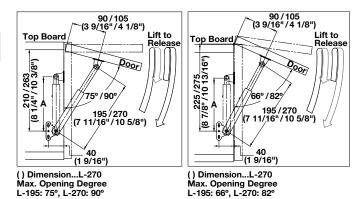
Dimensional data not binding. We reserve the right to alter specifications without notice.



#### 304 Stainless Steel

- Unhanded
- Only one stay required per lid

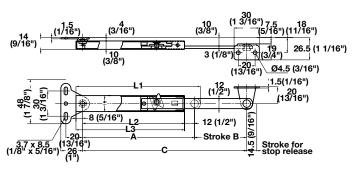






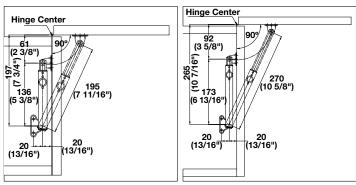
- Holds lid in the open position
- Lift up lid to release
- Max. weight: 15 kg (33 lbs.) / stay

Material: 304 Stainless Steel; Finish: satin



The contain of the contain of the contain							
С	L1	L2	L3	А	В	Door Height	Item No.
195	148	121	129	133	62	250 - 350	373.89.000
(7 11/16")	(5 13/16")	(4 3/4")	(5 1/16")	(5 1/4")	(2 7/16")	(9 13/16 - 13 3/4")	
270	185	158	166	170	100	320 - 500	373.89.001
(10 5/8")	(7 5/16")	(6 1/4")	(6 9/16")	(6 11/16")	(3 15/16")	(12 5/8 - 19 11/16")	





18 (11/16")

8.5 (5/16")



#### With Lock

- Mechanically locks lid when fully opened
- Ideal for applications with vibration or movement
- Works well in marine and RV applications
- Max. weight: 30 kg (66 lbs.) / stay

Material: 304 Stainless Steel: Finish: satin

Material. 504 Stainless Steel, Finish. Satin							
L	A	В	Item No.				
195 (7 11/16")	133 (5 1/4")	62 (2 7/16")	373.89.010				
270 (10 5/8")	170 (6 11/16")	100 (3 15/16")	373.89.011				

Dimensions in mm Inches are approximate 2-Ø4.5 (1/16"-3/16")

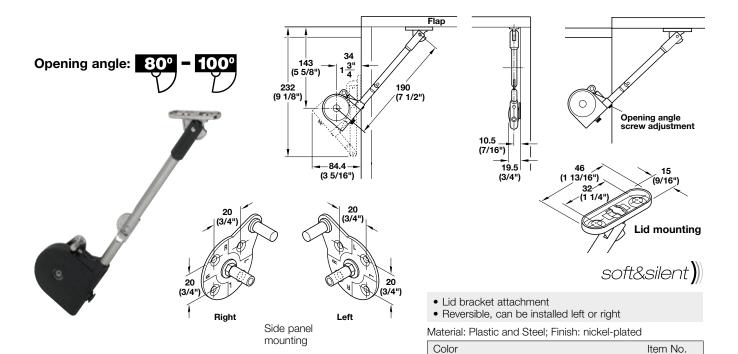
34 (1 5/16")

20 (13/16") - 20 (13/16")

365.31.300

365.31.700

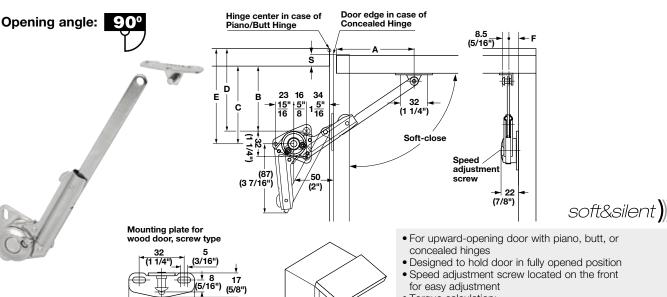




#### white **Supplied With**

Mounting screws

black



Soft-close 90°

Opening Hinge Α В С D Ε F angle Type Concealed 98 97-S 113-S 90° 12 Piano/butt 91.5 90.5 106.5

- for easy adjustment
- Torque calculation:

Torque = door height  $x \frac{1}{2} x$  door weight Per piece: 20~70 kg/cm (19~60 lbs/inch) Per pair: 40~140 kg/cm (38~120 lbs/inch)

Material: Steel; Finish: nickel-plated

Handing	Item No.
left	365.31.681
right	365.31.680

#### Supplied With

Mounting screws

Dimensions in mm Inches are approximate

We reserve the right to alter specifications without notice.

Dimensional data not binding.

#### Duo Lid/Flap Stay

HAFELE

- For doors made of wood, glass or with aluminum frame
- Adjusting the arms (overshear) turns the lid stay into a flap stay
- Less space is required inside the cabinet
- Wear-resistant friction coupling with large adjusting range

#### **Finishes**

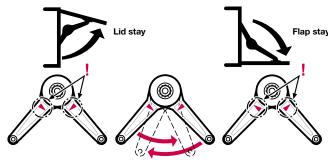
Black, nickel-plated, white or silver



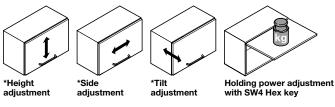




**Application** 



#### Front adjustment facility





Stronger holding power

- = **locking** function
- flap locks in any position (multi-position stop)

Weaker holding power

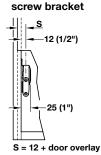
- = **braking** function
- = lid stay closes softly/flap stay opens gently

## Lateral space

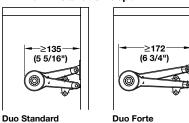
Note

requirement/side distance(s) for

\*Depends on the hinges that are installed.



#### Minimum installation depth





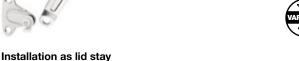
#### Hex Key, 4 mm

Material: Steel

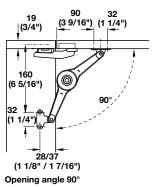
Finish	Item No.
nickel-plated	008.28.044

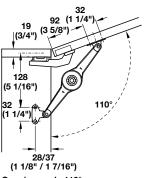






## 19 |(3/4") 132 132 (5 3/16") 32 (1 1/4") 160 (6 5/16") 32 28/37 (1 1/8" / 1 7/16") Opening angle 75°

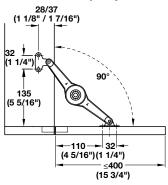


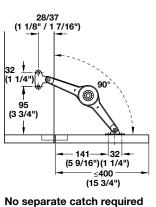


Opening angle 110°

Dimensional data not binding. We reserve the right to alter specifications without notice.

#### Installation as flap stay





Separate catch required

Space requirement for fitting inside the cabinet when the door is being closed: 130 mm (5 1/8") from front edge of cabinet

#### **Duo Standard Complete Set**

- For doors made of wood or with aluminum frame
- From frame width: 45 mm (1 3/4") Edge distance: 37 mm (1 7/16")

Installation	Nickel-plated	White	Black
wood screws	373.66.612	373.66.262	373.66.212
euro screws	373.66.614	373.66.264	373.66.214

- For doors with aluminum frame
- From frame width: 20 mm (13/16") Edge distance: 37 mm (1 7/16")

Installation	Nickel-plated	White	Black
sheet metal screws	373.66.622	373.66.272	373.66.222

#### Supplied With

Lid stay

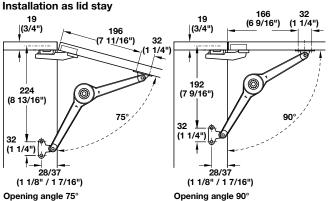
Mounting bracket for cabinet Screw-on bracket for flap

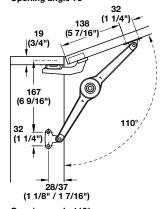
#### Sample measurements table for max. flap weight Always use two fittings when used as flap stay

		max. flap	weight lbs.	
Flap -	Stopping	g function	Braking	function
rieigrit -	1 Stay	2 Stays	1 Stay	2 Stays
For opening	angle 75°			
8"	19.8 lbs.	33 lbs.	25.3 lbs.	33 lbs.
10"	15.4 lbs.	33 lbs.	19.8 lbs.	33 lbs.
12"	13.2 lbs.	26.4 lbs.	16.5 lbs.	33 lbs.
14"	11 lbs.	22 lbs.	14.3 lbs.	28.6 lbs.
16"	9.9 lbs.	19.8 lbs.	13.2 lbs.	25.3 lbs.
18"	8.8 lbs.	17.6 lbs.	11 lbs.	22 lbs.
20"	7.7 lbs.	15.4 lbs.	9.9 lbs.	19.8 lbs.
For opening	angle 90°			
18"	7.7 lbs.	14.3 lbs.	9.9 lbs.	18.7 lbs.
20"	6.6 lbs.	13.2 lbs.	8.8 lbs.	16.5 lbs.
For opening	angle 110°			
8"	13.2 lbs.	26.4 lbs.	17.6 lbs.	33 lbs.
10"	11 lbs.	20.9 lbs.	13.2 lbs.	26.4 lbs.
12"	8.8 lbs.	17.6 lbs.	11 lbs.	22 lbs.
14"	7.7 lbs.	15.4 lbs.	8.8 lbs.	19.8 lbs.
16"	6.6 lbs.	13.2 lbs.	8.8 lbs.	16.5 lbs.
18"	5.5 lbs.	12.1 lbs.	7.7 lbs.	15.4 lbs.
20"	4.4 lbs.	11 lbs.	6.6 lbs.	13.2 lbs.
For opening	angle 90°			
8"	16.5 lbs.	33 lbs.	20.9 lbs.	33 lbs.
10"	13.2 lbs.	26.4 lbs.	16.5 lbs.	33 lbs.
12"	11 lbs.	22 lbs.	13.2 lbs.	28.6 lbs.
14"	8.8 lbs.	18.7 lbs.	12.1 lbs.	24.2 lbs.
16"	7.7 lbs.	15.4 lbs.	11 lbs.	22 lbs.



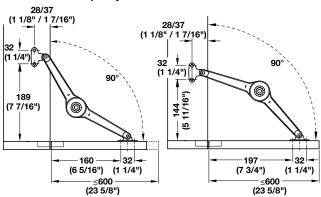






Opening angle 110°

#### Installation as flap stay



Separate catch required

No separate catch required Space requirement for fitting inside the cabinet when the door is being closed: 175 mm (6 7/8") from front edge of cabinet

#### **Duo Forte Complete Set**

- For doors made of wood or with aluminum frame
- From frame width: 45 mm (1 3/4") Edge distance: 37 mm (1 7/16")

Installation	Nickel-plated	White	Black
wood screws	373.66.632	373.66.372	373.66.312
euro screws	373.66.634	373.66.374	373.66.314

- For doors with aluminum frame
- From frame width: 20 mm (13/16") Edge distance: 37 mm (1 7/16")

Installation	Nickel-plated	White	Black
sheet metal screws	373.66.642	373,66,376	373.66.322

#### Supplied With

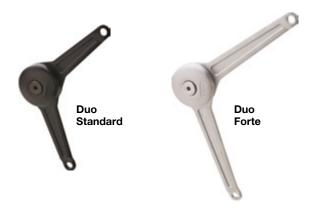
Lid stay

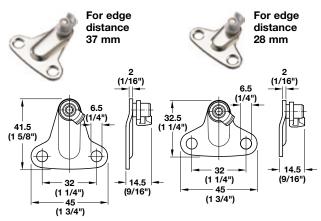
Mounting bracket for cabinet Screw-on bracket for flap

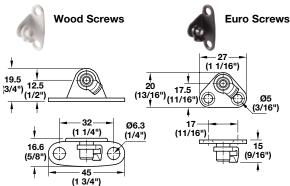
# Sample measurements table for max. door weight Always use two fittings when used as flap stay

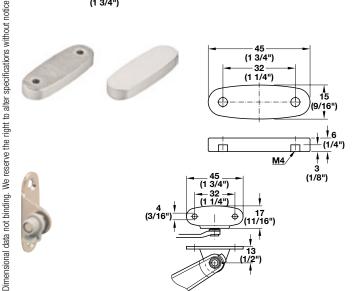
Flap -		•	weight lbs.			
height -		g function	Braking			
	1 Stay	2 Stays	1 Stay	2 Stays		
For opening	angle 75°					
8"	30.8 lbs.	33 lbs.	33 lbs.	33 lbs.		
10"	25.3 lbs.	33 lbs.	33 lbs.	33 lbs.		
12"	19.8 lbs.	33 lbs.	26.4 lbs.	33 lbs.		
14"	17.6 lbs.	33 lbs.	24.2 lbs.	33 lbs.		
16"	15.4 lbs.	30.8 lbs.	19.8 lbs.	33 lbs.		
18"	13.2 lbs.	27.5 lbs.	17.6 lbs.	33 lbs.		
20"	12.1 lbs.	24.2 lbs.	15.4 lbs.	33 lbs.		
22"	11 lbs.	22 lbs.	14.3 lbs.	28.6 lbs.		
24"	11 lbs.	20.9 lbs.	13.2 lbs.	26.4 lbs.		
26"	8.8 lbs.	18.7 lbs.	12.1 lbs.	24.2 lbs.		
28"	8.8 lbs.	17.6 lbs.	11 lbs.	23.1 lbs.		
For opening	angle 90° - S	ee 90° Flap St	tay for 8" - 24'	,		
26"	7.7 lbs.	15.4 lbs.	11 lbs.	20.9 lbs.		
28"	6.6 lbs.	15.4 lbs.	8.8 lbs.	19.8 lbs.		
For opening	angle 110°					
8"	20.9 lbs.	33 lbs.	27.5 lbs.	33 lbs.		
10"	16.5 lbs.	33 lbs.	22 lbs.	33 lbs.		
12"	14.3 lbs.	27.5 lbs.	17.6 lbs.	33 lbs.		
14"	12.1 lbs.	24.2 lbs.	15.4 lbs.	30.8 lbs.		
16"	9.9 lbs.	20.9 lbs.	13.2 lbs.	27.5 lbs.		
18"	8.8 lbs.	18.7 lbs.	12.1 lbs.	24.2 lbs.		
20"	8.8 lbs.	16.5 lbs.	11 lbs.	22 lbs.		
22"	7.7 lbs.	15.4 lbs.	8.8 lbs.	19.8 lbs.		
24"	6.6 lbs.	13.2 lbs.	8.8 lbs.	17.6 lbs.		
26"	6.6 lbs.	12.1 lbs.	8.8 lbs.	16.5 lbs.		
28"	6.6 lbs.	11 lbs.	7.7 lbs.	15.4 lbs.		
For opening	angle 90° as	a Flap Stay				
8"	27.5 lbs.	33 lbs.	33 lbs.	33 lbs.		
10"	20.9 lbs.	33 lbs.	24.4 lbs.	33 lbs.		
12"	17.6 lbs.	33 lbs.	22 lbs.	33 lbs.		
14"	15.4 lbs.	29.7 lbs.	19.8 lbs.	33 lbs.		
16"	13.2 lbs.	26.4 lbs.	17.6 lbs.	33 lbs.		
18"	11 lbs.	24.8 lbs.	15.4 lbs.	30.8 lbs.		
20"	11 lbs.	20.9 lbs.	13.2 lbs.	26.4 lbs.		
22"	8.8 lbs.	18.7 lbs.	12.1 lbs.	24.2 lbs.		
24"	8.8 lbs.	17.6 lbs.	11 lbs.	22 lbs.		











## **Duo Standard/Duo Forte Individual Fitting**

- For left and right hand use
- Without tools (clip-on system) onto pre-mounted mounting bracket
- · Adjustment facility: Holding power

Material: zinc alloy

Model Series Nickel-plated		White	Black	Silver	
	standard	373.66.500	373.66.250	373.66.200	373.66.800
	forte	373.66.700	373.66.350	373.66.300	373.66.900

#### Supplied With

Lid stay

Mounting instructions

Mounting brackets and screw-on bracket are not supplied. Please order separately.

#### **Mounting Bracket for Cabinet**

• For mounting the lid stay to the cabinet

Material: steel

For edge distance (cabinet)	Nickel-plated	White	Black	Silver
28 (1 1/8")	373.66.693	373.66.395	373.66.393	373.66.993
37 (1 1/2")	373.66.694	373.66.396	373.66.394	373.66.994

#### Screw-on Bracket for Door

- For mounting the lid stay to the door
- For doors made of wood or with aluminum frame
- From frame width: 45 mm (1 3/4")

Material: steel

Installation	Nickel-plated	White	Black	Silver
wood screws	373.66.681	373.66.384	373.66.381	373.66.981
euro screws	373.66.036	373.66.386	373.66.383	_

- For doors with aluminum frame
- From frame width: 20 mm (13/16")

Installation	Nickel-plated	White	Black	Silver	
sheet metal screws	373.66.682	373.66.385	373.66.382	373.66.982	

#### **Glass Gluing Adapter for Glass Fronts**

- For using the screw-on brackets with wood or wide aluminum frames on glass or mirror doors
- For glue fixing (UV glass adhesive bonds)

Material: Stainless steel, brushed

	Item No.
	373.69.780

#### **Special Door Mounting Bracket**

• For use with a face frame overlay 5-piece door

Material: Steel

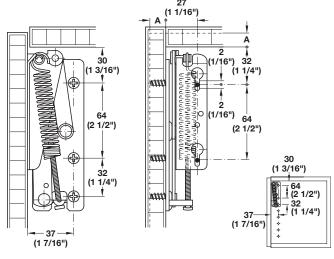
Finish	Item No.
nickel-plated	373.66.685





- Doors swing up automatically when lifted and are securely held open
- Self operating from 17°
  The spring action holds doors tight when closed
- Adjustable





#### Adjustable opening angle



Opening angle 90°



Opening angle 75°

## **Swingtop II for Wood Doors**

Material: Steel, epoxy-coated; Color: white

Spring: Steel Stop: Plastic; Color: white

Otopi i idolio, obion i	***************************************	
Version	Handing	Item No.
with adjustable spring	left	372.49.701
	right	372.49.700
without spring	left only	372.49.790

# HAFELE

#### **Heavy Duty Maxi**

- For doors made of wood, glass or with aluminum frame
- All common applications for doors and openings can be achieved by changing mounting position and combining Maxi with the appropriate accessories
- Applications include fronts with and without handle, aluminum frame and all-glass fronts, automatic opening to the end position, multi-position stop and easy opening of heavy fronts
- Can be used on one or both sides depending on the size of the door
- Holding power can be adjusted individually to respective flap weight

**Finishes** 

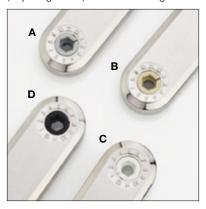
Black, nickel-plated or white



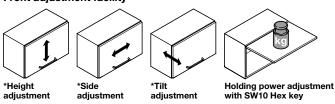


#### Overview of finish designation

(Adjusting screw) for differentiating the models "A", "B", "C" and "D"



#### Front adjustment facility

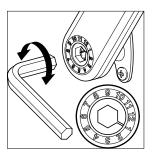


#### Note

\*Depends on the hinges that are installed.



Dimensional data not binding. We reserve the right to alter specifications without notice.



#### Hex Key, 10 mm

Material: Steel

Finish	Item No.
nickel-plated	008.28.100

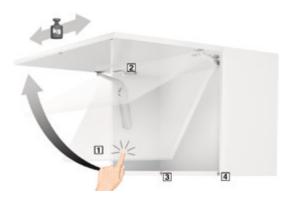
#### Note

Use numbers 1-8 for adjusting the holding power. Use numbers 9-12 to re-adjust door after a certain time (if necessary).



#### Maxi - Applications

• For handle-free doors





#### Maxi - Applications

• For doors with handle





**Dimensions in mm** Inches are approximate

#### **Push-To-Open for Automatic Complete Opening**

- Slight pressure on the front opens the door completely to the end position
- 2 Application in combination with Salice Push concealed hinges
- Door is held closed by magnetic door catch and counter plate on the front panel
- Additional magnets for holding the door closed (optional)

Application	Page 9.121	
Fitting	Page 9.127	
Accessories for Push	Page 9.125	

## **Touch-To-Open for Opening the Door Slightly** and with Multi-Position Stop

- 1 Slight pressure on the front opens the door slightly, then it can be opened and closed completely by hand. The front is locked reliably in any position.
- 2 Application in combination with Salice Push concealed hinges
- 3 Door is held closed by magnetic door catch and counter plate on the front panel
- Additional magnets for holding the door closed (optional)

Application	Page 9.122		
Fitting	Page 9.127		
Accessories for Push	Page 9.125		

#### For Power-Assisted Opening of the Door

- 1 For wide and heavy doors with handle
- 2 Door locks reliably in any position
- 3 Less manual force needed to open the door
- 4 Application in combination with concealed hinges with or without automatic closing
- Optional soft closing mechanism available (recommended)

Application	Page 9.123
Fitting	Page 9.127
Accessories/Soft closing mechanism	Page 9.126

#### For Particularly Wide and Heavy Doors

- 1 For particularly wide and heavy doors with handle
- 2 Door locks reliably in any position
- Mounting in series drilled holes 32 mm (1 1/4") Edge distance: 37 or 28 mm (1 7/16" or 1 1/8")
- Application in combination with concealed hinges with or without automatic closing
- 5 Optional soft closing mechanism available (recommended)

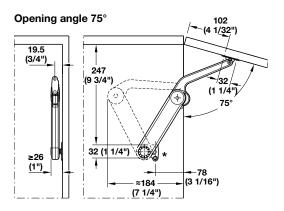
Application	Page 9.124		
Fitting	Page 9.127		
Accessories/Soft closing mechanism	Page 9.126		

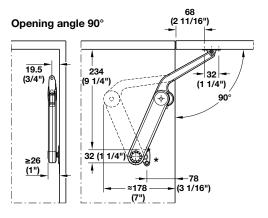


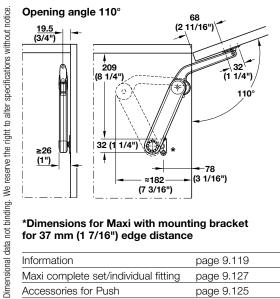
#### Maxi - Applications

#### **Push-to-open for Automatic Complete Opening**

The following dimensions and sample measurement tables must be strictly observed for this kind of application. Two Maxi fittings must be installed for door widths from 600 mm (24") and above. The weight specification applies to one Maxi fitting. When using two Maxi fittings the door weight values double. Application in combination with Salice Push concealed hinges and magnetic door catches. For secure closing of the door use 1x Push magnetic door catch (356.06.401) and (in a certain distance) an additional magnet (356.06.441) each.







#### \*Dimensions for Maxi with mounting bracket for 37 mm (1 7/16") edge distance

Information	page 9.119
Maxi complete set/individual fitting	page 9.127
Accessories for Push	page 9.125



Door		Door w	eight lbs.	
height	Model A	Model B	Model C	Model D
For opening	g angle 75°			
12"	5.2 - 7.2	9.9 - 14.9	12.1 - 20.9	18.9 - 25.9
16"	3.7 - 5	7.9 - 11.6	10.1 - 16.9	13.2 - 22.2
20"	-	5.9 - 10.3	9.4 - 15.4	12.7 - 20.2
24"	-	4.6 - 7.2	6.3 - 11.2	8.5 - 14.5
28"	-	4.6 - 6.6	5.7 - 9.9	7.4 - 12.7
32"	-	_	5.5 - 9.2	7.2 - 12.1
36"	-	_	4.6 - 8.1	6.1 - 10.5
40"	-	_	4.4 - 7.4	5.9 - 9.6
For opening	g angle 90°			
12"	3.7 - 5.2	6.8 - 10.1	8.3 - 15.4	12.7 - 21.5
16"	-	5.2 - 8.1	6.8 - 12.1	9.2 - 15.6
20"	-	3.5 - 6.3	5.7 - 9.9	7.4 - 12.7
24"	-	3.3 - 5.2	4.6 - 7.9	6.3 - 10.5
28"	-	2.6 - 4.6	3.3 - 7	5.5 - 8.8
32"	-	_	2.8 - 6.3	4.8 - 8.3
36"	-	-	2.4 - 5.7	4.1 - 7.2
40"	-	_	-	3.5 - 6.6
For openin	g angle 110°			
12"	-	5.9 - 8.8	7.7 - 13.4	11.2 - 17.1
16"	-	3.9 - 6.6	5.9 - 10.1	7.4 - 11
20"	-	3.7 - 5.2	5 - 8.1	6.6 - 10.7
24"		3 - 4.6	3.9 - 6.8	5.5 - 9.2
28"	_	_	3.5 - 5.9	4.8 - 7.7
32"	-	_	-	3.9 - 6.8
36"		_	-	3 - 6.3
40"	-	-	-	2.6 - 5.7

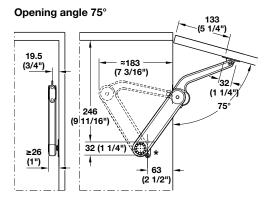


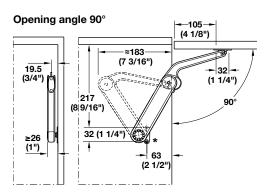
#### Maxi - Applications

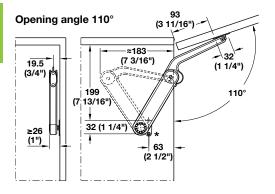
## Touch-to-open For Opening the Door Slightly and With Multi-Position Stop

#### Note

The following dimensions and sample measurement tables must be strictly observed for this kind of application. Two Maxi fittings must be installed for door widths from 600 mm (24") and above. The weight specification applies to one Maxi fitting. When using two Maxi fittings the door weight values double. Application in combination with Salice Push hinges and magnetic door catches.







\*Dimensions for Maxi with mounting bracket for 37 mm (1 7/16") edge distance



Door		Door w	eight lbs.	
height	Model A	Model B	Model C	Model D
For opening	g angle 75°			
12"	4.4 - 8.4	8.8 - 17	15.4 - 30.8	-
16"	3.5 - 6.8	6.6 - 13.9	11 - 25.3	15.4 - 27.5
20"	2.9 - 5.5	5.9 - 11.4	10.3 - 18.5	12.1 - 23.1
24"	-	5.3 - 9.9	9.5 - 17.2	10.3 - 18.5
28"	-	4.8 - 8.8	8.8 - 16.5	9.5 - 17.6
32"	-	-	7.9 - 13.6	8.6 - 16.1
36"	-	-	7.5 - 12.8	7.7 - 14.7
For opening	angle 90°			
12"	4.4 - 7.7	7.3 - 14.8	13.6 - 22.7	17.1 - 30
16"	3.3 - 5.7	5.5 - 11	12.1 - 17.1	12.8 - 22.4
20"	2.6 - 4.6	4.4 - 8.8	7.9 - 13.9	10.3 - 18
24"	2.2 - 4	3.7 - 7.3	6.6 - 11.4	8.6 - 15
28"	2 - 3.1	3.1 - 5.9	5.5 - 9.5	7 - 12.6
32"	1.5 - 2.9	2.6 - 5.7	4.8 - 8.6	6.4 - 11.2
36"	1.5 - 2.6	2.4 - 4.8	4.4 - 7.5	5.7 - 9.9
40"	1.3 - 2.2	2.2 - 4.4	4 - 6.8	5.2 - 9
For opening	angle 110°			
12"	2.6 - 6.4	5.7 - 12.1	10.1 - 21	-
16"	2 - 4.8	4.4 - 9.7	8.4 - 15.4	10.1 - 19.1
20"	1.5 - 4	3.7 - 7.5	6.8 - 12.8	8.1 - 14.3
24"	-	3.1 - 6.6	5.7 - 10.3	6.8 - 12.8
28"	-	-	5.1 - 9	6.2 - 9.9
32"		-	4 - 6.8	5.3 - 9
36"		-		4.6 - 8.6
40"	-	-	-	4 - 8.1

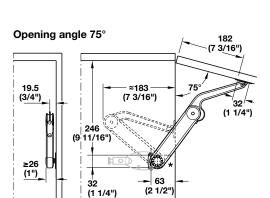
Information	page 9.119
Maxi complete set/individual fitting	page 9.127
Accessories for Push	page 9.125

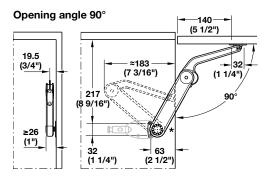
Dimensional data not binding. We reserve the right to alter specifications without notice.

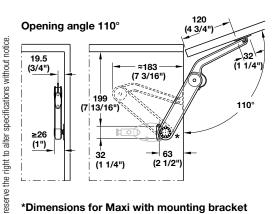


## Maxi - Application With Handle For Power-assisted Opening of the Door

The following dimensions and sample measurement tables must be strictly observed for this kind of application. Two Maxi fittings must be installed for door widths from 600 mm (24") and above. The weight specification applies to one Maxi fitting. When using two Maxi fittings the door weight values double. Application in combination with concealed hinges with or without self closing.







\*Dimensions for Maxi with mounting bracket for 37 mm (1 7/16") edge distance

Information	page 9.119
Maxi complete set/individual fitting	page 9.127
Accessories/ontional soft closing mechanism	page 9 126



Door	Door weight lbs.			
height	Model A	Model B	Model C	Model D
For opening	g angle 75°			
16"	4.9 - 8.8	9.5 - 18	15.6 - 30.8	-
20"	4 - 7.1	7.5 - 15.4	14.1 - 25.3	15 - 29.5
24"	3.5 - 6.6	6.4 - 12.1	11.2 - 22	14.1 - 24.6
28"	3.1 - 6.2	5.7 - 11.2	10.8 - 20	11.7 - 22.4
32"	-	5.3 - 10.1	8.8 - 16.3	10.8 - 19.8
36"	-	4.8 - 9.7	8.4 - 15.4	10.3 - 18
40"	-	4.4 - 9.2	7.7 - 14.7	9.7 - 16.8
For opening	g angle 90°			
12"	5.9 - 11.2	11 - 18.7	17.6 - 26.4	19.8 - 33
16"	4.6 - 7.7	9.9 - 14.7	12.8 - 24.7	15.8 - 29.7
20"	3.5 - 5.7	7.7 - 12.1	9.9 - 19.4	13.2 - 24.2
24"	2.9 - 4.8	5.9 - 9.5	8.6 - 16.9	10.6 - 18.7
28"	2.6 - 4.4	5.5 - 8.1	7 - 14.1	9.2 - 16.7
32"	-	5.3 - 7.5	6.6 - 11.9	7.7 - 14.7
36"	-	-	5.9 - 11.4	6.6 - 13.2
40"	-	-	-	5.9 - 12.1
For opening	g angle 110°			
12"	3.1 - 7.1	6.8 - 13	11.9 - 22	-
16"	2.6 - 5.5	6.6 - 11	9.2 - 17.8	10.6 - 19.8
20"	2 - 4.4	4.8 - 8.4	7 - 13.9	6.2 - 16.5
24"	1.5 - 3.3	4.2 - 7.7	5.9 - 13.2	7.7 - 15
28"	-	3.7 - 5.9	5.5 - 9.9	6.6 - 11.4
32"	-	-	4.8 - 7.9	5.7 - 10.3
36"	-	-	-	5.1 - 9.5
40"	-	-	-	4.4 - 8.8

Dimensions in mm Inches are approximate

We

Dimensional data not binding.



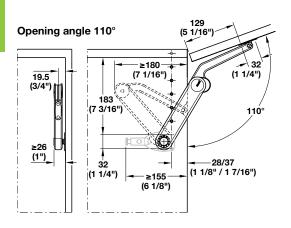
## Maxi - Application With Handle For Particularly Wide and Heavy Doors

The following dimensions and sample measurement tables must be strictly observed for this kind of application. Two Maxi fittings must be installed for door widths from 600 mm (24") and above. The weight specification applies to one Maxi fitting. When using two Maxi fittings the door weight values double. Application in combination with concealed hinges with or without self closing.



## Opening angle 75° (7 1/2") (3/4") 215 (8 7/16") ≥26 (1") 28/37 32 (1 1/8" / 1 7/16") (1 1/4") ≥155 (6 1/8")

Opening ang	le 90°169
	(0 5/6")
19.5 (3/4")  ≥26 (1")	183 (7 3/16") 90° 32 (1 1/4") = ≥155 (6 1/8") (1 1/8" / 1 7/16")
!I	!



Door	Door weight lbs.			
height	Model A	Model B	Model C	Model D
For opening	angle 75°			
12"	8.4 - 15.6	14.7 - 30.1	26.2 - 46.2	33.9 - 60.1
16"	6.2 - 11.7	11 - 22.7	19.6 - 34.8	25.5 - 45.1
20"	5.1 - 9.5	9 - 18.3	15.8 - 27.5	20.7 - 35.6
24"	4.2 - 7.7	7.3 - 15.4	13 - 23.3	16.7 - 30.1
28"	3.5 - 6.6	6.2 - 12.5	11 - 19.4	14.3 - 25.1
32"	3.1 - 5.9	5.5 - 11.2	9.7 - 17.4	12.5 - 22.9
36"	2.9 - 5.3	4.8 - 10.1	8.8 - 15.4	5.5 - 20
40"	2.4 - 4.6	4.4 - 9	7.9 - 13.9	10.1 - 18
For opening	g angle 90°			
12"	6.6 - 11.7	11.2 - 22.4	20 - 34.8	26.2 - 45.8
16"	5.1 - 8.8	8.4 - 16.7	15.2 - 26.2	19.6 - 34.3
20"	4 - 7	5.3 - 13.4	12.1 - 21.1	15.8 - 27.5
24"	3.3 - 5.9	5.7 - 11.22	10.1 - 17.4	13.2 - 22.9
28"	2.9 - 4.8	4.6 - 9.2	8.4 - 14.5	10.8 - 19.1
32"	2.4 - 4.4	4.2 - 8.6	7.5 - 13	9.7 - 17.2
36"	2.2 - 4	3.7 - 7.5	6.6 - 11.4	8.6 - 15.2
40"	1.3 - 3.5	3.3 - 6.6	5.9 - 10.3	7.9 - 13.6
For opening	angle 110°			
12"	5.3 - 8.8	8.6 - 16.5	15 - 25.6	20.2 - 33
16"	4 - 6.6	6.4 - 12.3	11.2 - 19.1	15.2 - 24.7
20"	3.1 - 5.3	5.3 - 9.9	8.8 - 15.6	12.5 - 19.8
24"	2.6 - 4.4	4.2 - 8.4	7.3 - 13	9.9 - 16.8
28"	2.2 - 3.7	3.7 - 6.8	6.4 - 10.6	8.4 - 13.6
32"	2 - 3.1	3.1 - 6.2	5.7 - 9.5	7.5 - 12.3
36"	1.8 - 2.9	2.9 - 5.5	5.1 - 8.4	6.6 - 11
40"	1.5 - 2.6	2.4 - 4.8	4.4 - 7.7	5.9 - 9.9

Information	page 9.119
Maxi complete set/individual fitting	page 9.127
Accessories/optional soft closing mechanism	page 9.126

Dimensional data not binding. We reserve the right to alter specifications without notice.



#### Maxi - Accessories

The PUSH-System has been developed to meet the market trend of handle-less furniture. It consists of a series of self-opening hinges and release devices that can easily be mounted to your furniture.

- Door thickness 16 to 23 mm (5/8" 7/8") for 110°
- Side panel thickness from 16 mm (5/8")
- Tab: 3 6 mm for 110°
- Allows for a very "clean" design appearance
- Reverse-spring hinges help "PUSH" the door open





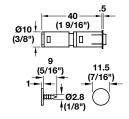
# Screw-mount Dowel, Rapido, Logica 9.5 Tab depth 11 depth 11 As a series of the se

#### Salice - PUSH System

Material: Steel; Finish: nickel-plated

Opening Angle	Closing Method	Mounting	Overlay	Hinge Arm	Model	Item No.
110°	Self-opening	Screw	Full		C2PPA99	329.17.800
110°	Self-opening	Dowel	Full		C2RPA99	329.17.810





## Additional Magnet (without magnetic release)

- For fronts from a width of 1200 mm (47 1/4") and above or when using 3 or more PUSH hinges
- Use in addition to magnetic door catch
- With magnetic tip
- Counterplate for knocking in

Material: Plastic

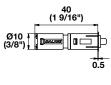
Color	Item No.
orange/beige	356.06.441

#### Note

Position the additional magnets at some distance to the magnetic door catch in order to achieve a uniform gap pattern.



Dimensional data not binding. We reserve the right to alter specifications without notice.





#### Magnetic PUSH Latch

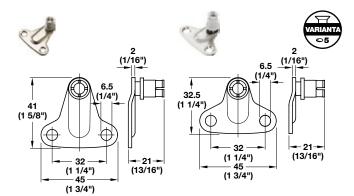
With catch

Material: Plastic; Catch: Steel

Color	Model	Item No.
white	DPMB289	356.06.401

Mounting plates Pages 9.40-9.45

#### Maxi - Accessories



#### **Mounting Bracket for Cabinet**

Material: Steel; Finish: nickel-plated

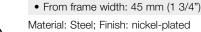
For edge distance (cabinet)	Item No.
37 (1 7/16")	373.69.906
28 (1 1/8")	373.69.907



373.69.905







Material: Steel; Finish: nickel-plated

Screw-on Bracket for Door

• For doors made of wood or with aluminum frame

Installation	Item No.
wood screws	373.66.681
euro screws	373.66.036
with slide-on clip (for easy mounting), for Euro screws	373.69.908
with slide-on clip (for easy mounting), for wood screws	373.69.912

- For doors with aluminum frame
- From frame width: 20 mm (13/16")

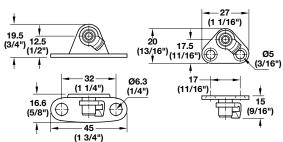
Installation	Item No.
with slide-on clip (for easy mounting)	373.69.909
without slide-on clip	373.69.905



373.69.908



373.69.909

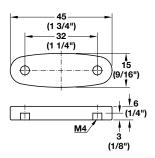


For doors made of wood or with aluminum frame, from frame width 45 mm (1 3/4")

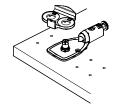
For doors with aluminum frame 20 mm (13/16")











## **Glass Gluing Adapter for Glass Fronts**

- For using the screw-on brackets with wood or wide aluminum frames on glass or mirror doors
- For glue fixing (UV glass adhesive bonds)

Material: Stainless steel, brushed

Finish	Item No.
nickel-plated	373.69.780

When using the glass gluing adapter the Maxi dimensions have to be set back further into the cabinet by the adapter height 6 mm (1/4").

#### **Soft Closing Mechanism**

- For edge distances 28 and 37 mm (1 1/8" and 1 7/16")
- Adjustable dampening distance

Material: Zinc alloy

Finish	Item No.
nickel-plated	373.69.799

The mounting bracket for the cabinet is not required when using the soft closing mechanism.



#### Maxi

- For doors made of wood, glass or with aluminum frame
- For left and right hand use
- Installs without tools (clip on)
- Holding power adjustment







#### **Complete Set**

- For doors made of wood or with aluminum frame
- From frame width: 45 mm (1 3/4") Edge distance: 37 mm (1 7/16")

Material: Stay: Zinc alloy; Brackets: Steel

Model	Nickel-plated	White	Black		
A	373.69.512	373.69.742	373.69.342		
В	373.69.412	373.69.744	373.69.344		
С	373.69.712	373.69.746	373.69.346		
D	373.69.312	373.69.748	373.69.348		

- For doors with aluminum frame
- From frame width: 20 mm (13/16") Edge distance: 37 mm (1 7/16")

Model	Nickel-plated	White	Black	
Α	373.69.502	373.69.732	373.69.332	
В	373.69.402	373.69.734	373.69.334	
С	373.69.702	373.69.736	373.69.336	
D	373.69.302	373.69.738	373.69.338	

#### Supplied with

- 1 Lid stay
- 1 Mounting bracket for cabinet
- 1 Screw-on bracket for door (for Euro screws)

#### Note

Use two Maxi fittings for flap widths from 600 mm (23  $5/8\mbox{"})$  and above.

#### **Individual Fitting**

Material: Zinc alloy

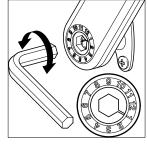
material Enterancy				
Model	Nickel-plated	White	Black	
Α	373.69.902	373.69.722	373.69.322	
В	373.69.900	373.69.720	373.69.320	
С	373.69.901	373.69.721	373.69.321	
D	373.69.903	373.69.723	373.69.323	



# HAFELE

#### Maxi

- For wood or aluminum doors
- Maximum opening angle 75°
- Clip mounting without tools on pre-mounted bracket
- Trial mounting is recommended
- Adjustable with a 10 mm (3/8") hex key, (not included, see below)
- Left or right mounted
- · Concealed hinges and mounting plates are required for installation (not included)
- Doors over 600 mm (23 5/8") wide should use 2 fittings





Strength Required

#### **Chest Stay**

- Unhanded
- · Cabinet mounting bracket sold separately

Material: Zinc alloy; Finish: nickel-plated

Version (see chart below)	Item No.
F	373.85.700
G	373.85.701
Н	373.85.702

Trut	F G brown		H Oblack
400 (15 3/4")	3.5-6.8 lbs.	6.6-11.6 lbs.	11.4-20.6 lbs.
500 (19 11/16")	2.8-5.7 lbs.	5.5-9.2 lbs.	9.4-16.5 lbs.
600 (23 5/8")	2.4-2.5 lbs.	5.0-9.2 lbs.	8.8-14.7 lbs.

#### Note

Weight chart is based on one lid stay. Weight shown can be doubled if using 2 stays.





Dimensional data not binding. We reserve the right to alter specifications without notice

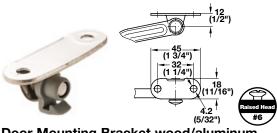
(5/8")

#### **Door Mounting Bracket for Aluminum Frame**

• For use with 563.55.931, 563.55.031 and 563.55.911 frames

Material: Steel

Finish	Item No.
nickel-plated	373.66.682

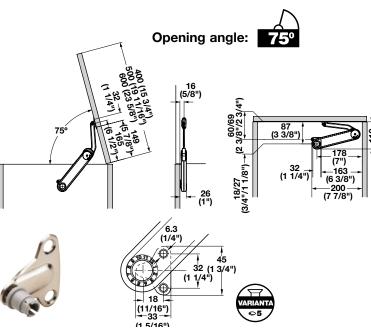


#### **Door Mounting Bracket wood/aluminum**

• For wood or aluminum door/frames over 35 mm (1 3/8") wide

Material: Steel

Finish	Item No.
nickel-plated	373.66.681



#### **Cabinet Mounting Bracket**

• For wood or aluminum door/frames over 35 mm (1 3/8") wide

Material: Steel; Finish: nickel-plated

Distance from edge	Item No.
60 (2 3/8")	373.69.907
69 (2 3/4")	373.69.906





#### **Cabinet Mounting Bracket with soft close**

Material: Zinc; Finish: nickel-plated

Dis	stance from edge	Item No.
28	3/37 (1 1/8"/1 7/16")	373.69.799

## Hex Key, 10 mm



Material: Steel

Finish	Item No.
nickel-plated	008.28.100

# HAFELE

#### **FREE**

- The flap remains open at the angle it is released, up to 100°
- No hinges required
- One system for a large variety of door weights
- Adjustable damper provides Soft Close
- Easy clip-on mounting
- Door is 3D adjustable
- For wood or aluminum framed doors
- Maximum door height: 700 mm (27 9/16")
- Maximum door weight: 37 lbs.













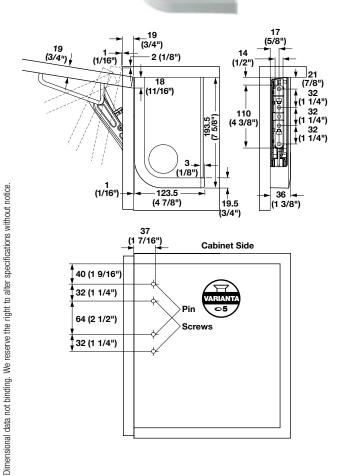
Incline adjustment adjustment

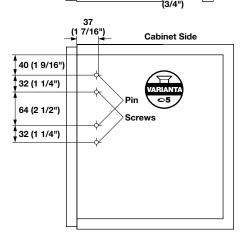


Adjustment of sustaining capacity

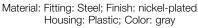








#### **Swing-up Fitting**





Door height	Weight capacity (lbs.)	Item No.
250 (9 7/8")	5-8	- 372.91.511
400 (15 3/4")	3-5	- 3/2.91.511
250 (9 7/8")	10–18	
400 (15 3/4")	6–11	372.91.512
500 (19 3/4")	5–9	
250 (9 7/8")	13–26	_
400 (15 3/4")	9–16	372.91.513
500 (19 3/4")	7–13	
250 (9 7/8")	15–26	_
400 (15 3/4")	13–22	
500 (19 3/4")	10–18	372.91.514
600 (24")	8–15	
700 (27 9/16")	7–12	
250 (9 7/8")	20-36	_
400 (15 3/4")	19–31	_
500 (19 3/4")	15–24	372.91.515
600 (24")	12–20	
700 (27 9/16")	11–17	
500 (19 3/4")	22–37	
600 (24")	18–30	372.91.516
700 (27 9/16")	16–26	

#### **Supplied With**

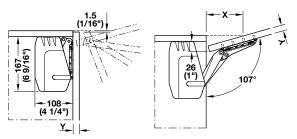
Mounting instructions

#### FREE Flap 1.7

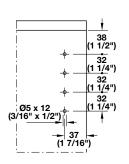
- For small, one-piece doors made of wood or with aluminum frame
- Door height: 200 450 mm (7 7/8" 17 11/16")
- Opening angle of 107° can be limited to 90° by means of optional opening angle restraint

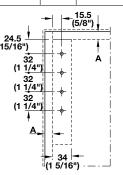
Adjustments: Height/side/tilting angle of front +/- 1.5 mm (1/16"), holding power

#### Installation



Front panel thickness <b>Y</b> mm	16	19	22	26	28
	(5/8")	(3/4")	(7/8")	(1")	(1 1/8")
Distance <b>X</b> mm (with top panel thickness 16 mm (5/8"))	83	74	64	52	46
	(3 1/4")	(2 15/16")	(2 1/2")	(2 1/16")	(1 13/16")







**Drilling pattern for cabinet** 

**Drilling pattern for front panel** 





#### FREE Flap 1.7

Material: Fitting: Steel; Finish: nickel-plated Cover Cap: Plastic; Color: gray RAL 7035

F	
Model	Item No.
Α	372.91.320
В	372.91.321
С	372.91.322

#### **Set Supplied With**

- 2 Fittings (right/left)
- 2 Cover caps for fitting (right/left)
- 2 Screw-on brackets for wood doors or doors with aluminum frame, from frame width 45 mm (1 3/4")

Installation instructions

Paper drilling template

#### Sample measurements table for max. door weight in lbs.

				-		
Model/Door Height	ļ ,	4	Е	3	(	
8"	3.7	10.1	7.9	17.4	15	32.3
9"	3.3	9.0	6.8	15.6	13.2	28.8
10"	2.9	8.4	6.4	14.1	11.9	26.0
11"	2.6	7.3	5.5	12.5	10.6	23.3
12"	2.4	6.8	5.3	11.2	9.7	21.1
13"	2.2	6.2	4.6	10.1	8.8	19.4
14"	2.0	5.7	4.4	9.2	8.1	17.8
15"	2.0	5.1	4.2	8.4	7.7	16.5
16"	1.8	4.6	3.7	7.9	7.0	15.4
17"	1.5	4.1	3.3	7.4	6.3	14.3
18"	1.3	3.7	3.0	7.0	5.9	13.4



#### **Opening Angle Restraint**

• For limiting opening angle of 107° to 90°

Material: Plastic

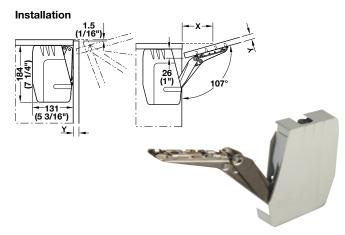
Color	Item No.
black	372.91.499



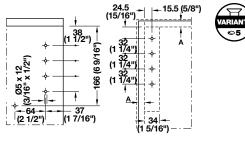
#### FREE Flap 3.15

- For large, one-piece doors made of wood or with aluminum frame
- Door height: 350 650 mm (13 3/4" 25 9/16")
- Opening angle 90° or 107°, adjustable on fitting

Adjustments: Height/side/tilting angle of front +/- 1.5 mm (1/16"), holding power



Front panel thickness <b>Y</b> mm	16	19	22	26	28
	(5/8")	(3/4")	(7/8")	(1")	(1 1/8")
Distance <b>X</b> mm (with top panel thickness 16 mm (5/8"))	83	74	64	52	46
	(3 1/4")	(2 15/16")	(2 1/2")	(2 1/16")	(1 13/16")



Drilling pattern for cabinet

Dimensional data not binding. We reserve the right to alter specifications without notice

Drilling pattern for front panel

#### Sample measurements table for max. door weight in lbs.

Model/ Door Height	[	)	E	Ē	ı	=		3
14"	11.4	24.2	14.7	31.4	22.2	47.0	29.7	60.0
15"	10.7	22.4	13.8	28.8	20.6	43.5	27.5	55.4
16"	10.3	21.1	13.0	27.3	19.6	40.9	26.0	51.3
17"	9.7	19.8	12.3	25.5	18.3	38.3	24.2	48.0
18"	9.0	18.5	11.4	24.0	17.2	35.9	22.9	45.1
19"	8.6	17.6	10.8	22.7	16.3	33.9	21.6	42.5
20"	8.1	16.5	10.3	21.3	15.4	32.1	20.2	40.3
21"	7.7	15.6	9.7	20.2	14.5	30.6	19.4	38.1
22"	7.3	15.0	9.2	19.4	13.9	29.0	18.3	36.3
23"	7.0	14.3	8.8	18.5	13.2	27.5	17.6	34.3
24"	6.6	13.6	8.4	17.6	12.5	26.4	16.7	33.0
25"	6.1	12.9	7.9	16.7	11.8	25.3	15.8	31.6
26"	5.7	12.3	7.4	16.0	11.6	24.2	15.1	30.8



#### FREE Flap 3.15

Material: Fitting: Steel; Finish: nickel-plated Cover Cap: Plastic; Color: gray RAL 7035

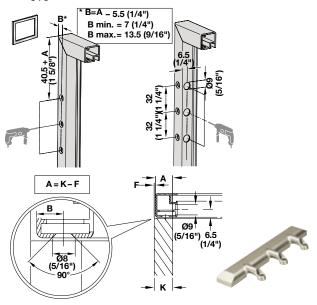
Model	Item No.
D	372.91.330
E	372.91.331
F	372.91.332
G	372.91.333

#### Set Supplied With

- 2 Fittings (right/left)
- 2 Cover caps for fitting (right/left)
- 2 Screw-on brackets for wood doors or doors with aluminum frame, from frame width 45 mm (1 3/4")

Installation instructions

Drilling jig



#### **Adapter**

- For aluminum frame doors 20 mm (13/16") or less
- For left or right hand use

Material: Zinc alloy

Finish	Item No.
nickel-plated	372.91.599

#### Set Supplied With

Screws (M4x10 mm)

#### Note

Fitting is visible with clear and acid-etch glass, back painted glass should be considered.



#### Free Up

- For one-piece wood, glass or aluminum frame doors
- Ideal for upper cabinets or front panels
- Modern design with clear-cut contours
- Minimum opening resistance, multi-position stop function and soft opening and soft closing mechanism
- Time-saving assembly provided by plugs, pre-mounted Euro screws and clip mounting of front panel and cross bar, eccentric adjustment of front panel





#### **Parallel Lift-up Front Fitting**

Adjustment facility: Height adjustment ±1.5 mm, side adjustment ±1.5 mm, tilting angle ±1.5°, holding power

Material: Fitting: Plastic, Steel; Cover Cap: Plastic Finish/color: Fitting: nickel-plated; Cover Cap: gray

Door height mm	Door weight lbs.	Model	Item No.
000 000	6.6-12.5	O1us	372.33.500
320–360 (12 5/8"–14 3/16")	10.6–20.5	O2us	372.33.501
(12 3/6 -14 3/10 )	19.1–36.3	O3us	372.33.502
	5.3-10.6	P1us	372.33.510
345–420	9–17.6	P2us	372.33.511
(13 9/16"–16 9/16")	16.3–30.8	P3us	372.33.512
	24.2-43.1	P4us	372.33.513
	4.4-8.4	Q1us	372.33.520
380–500	7.5–14.7	Q2us	372.33.521
(14 15/16"–19 11/16")	13.9–26	Q3us	372.33.522
	20.5–38.3	Q4us	372.33.523
	3.5–7.3	R1us	372.33.530
430–600	5.7–12.1	R2us	372.33.531
(16 15/16"–23 5/8")	11–21.3	R3us	372.33.532
	16.3–32.1	R4us	372.33.533

#### Set Supplied With

1 Parallel lift-up front fitting set

Front mounting material for wood doors or doors with wide aluminum frame

Installation instructions

Paper drilling template

1 Cover cap set (2 pcs. 1 left/1 right)

Cross bar and adapters for glass front panels or narrow aluminum frames (if applicable) must be ordered separately. Use two Free up sets for door widths >1800 mm (70 7/8")

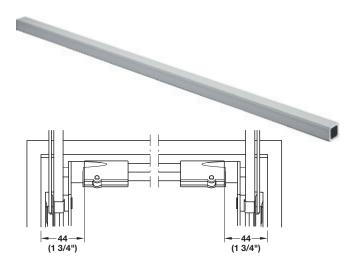
Cross bar and adapters	Page 9.131B



Dimensional data not binding. We reserve the right to alter specifications without notice.



#### Free Up/Free Swing - Accessories



#### **Cross Bar**

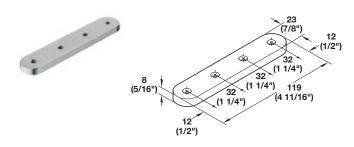
- For synchronizing both fitting parts
- Can be cut to size
- Cutting dimension = internal cabinet width 88 mm (3 7/16")

Material: Aluminum; Finish: brushed anodized

Cabinet width	Length	Item No.
600 (23 5/8")	474 (18 11/16")	372.33.692
900 (35 7/16")	774 (30 1/2")	372.33.694
1200 (47 1/4")	1074 (42 5/16")	372.33.696
1800 (70 7/8")	1674 (65 7/8")	372.33.698

#### Note

Cross bar is prepared for side panel thicknesses 16-19 mm (5/8" - 3/4")



#### Glass Gluing Adapter, for all-glass front panels

- In combination with screw-on brackets for wood doors on all-glass panels
- For glue mounting (UV glass adhesive bonds)
- For glass thickness: 6–10 mm (1/4"-3/8") For door width: <900 mm (35 7/16")

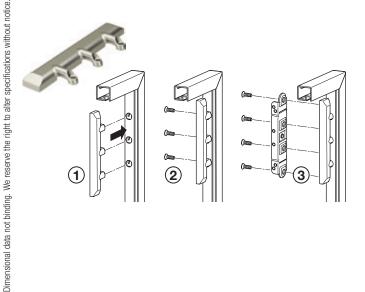
Material: Stainless Steel, brushed

Item No.
372.91.598

#### Set Supplied With

M5 screws

When using the glass gluing adapter, move mounting dimensions of the Free swing/up further into the cabinet by the adapter thickness 8 mm (5/16").



### Adapter, for doors with 20 mm (13/16") aluminum frame

- For mounting the parallel lift-up front fitting to doors with narrow aluminum frame
- Mounting: For left or right hand use

Material: Zinc alloy; Finish: nickel-plated

Item No.
372.91.599

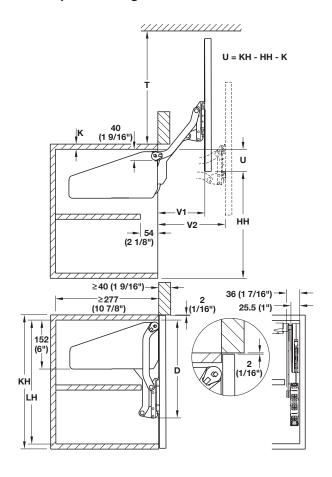
#### Set Supplied With

M4 x 10 mm screws

Fitting is visible with float and satin-frosted glass, passe-partout or obscure glass may be used.



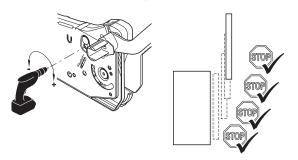
#### Free Up - Planning



Sample measurements table for choosing the correct model

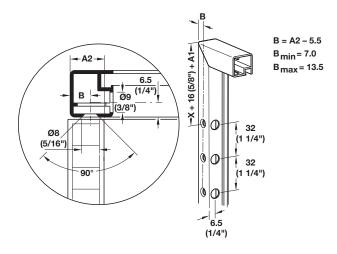
Cabinet height KH	X	D	LH	НН	Т	V1	V2
320–360	157	274.5	>280	278	>281	128	177
345-420	185	302.5	>308	328	>333	146	205
380-500	220	337.5	>343	390	>393	168	240
430–600	265	382.5	>388	470	>473	196	284

#### Power adjustment of fitting

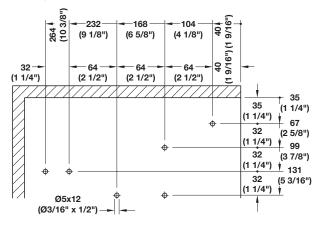


Dimensions in mm Inches are approximate

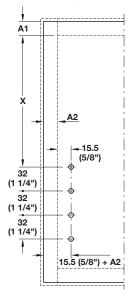
#### Drilling pattern for adapter for doors with 20 mm aluminum frame



#### **Drilling pattern for cabinet**



#### **Drilling pattern for front panel**



# HAFELE

#### **Free Swing**

- For one-piece doors made from wood, glass or with aluminum frame
- Full access to the cabinet contents; Ideal for large front panels; Modern design with clear-cut contours
- Minimum opening resistance, multi-position stop function and soft opening and soft closing mechanism for ease of operation
- Time-saving assembly provided by tabs, pre-mounted Euro screws and clip mounting of front panel and cross bar, eccentric adjustment of front panel





#### **Swing-up Front Fitting**

Adjustment facility: Height adjustment ±1.5 mm, side adjustment ±1.5 mm, tilting angle ±1.5°, holding power

Material: Fitting: Plastic, Steel; Cover Cap: Plastic Finish/Color: Fitting: nickel-plated; Cover Cap: gray

Model	Item No.
S1sw	372.34.500
S2sw	372.34.510
S3sw	372.34.520
S4sw	372.34.501
S5sw	372.34.511
S6sw	372.34.521
S7sw	372.34.502
S8sw	372.34.512
S9sw	372.34.522

#### Set Supplied With

1 Swing-up front fitting set

Front mounting material for wood doors or doors with wide aluminum

Installation instructions Paper drilling template

1 Cover cap set (2 pcs. 1 left/1 right)

Cross bar and adapters for glass front panels or narrow aluminum frames (if applicable) must be ordered separately.

Use two Free swing sets for flap widths >1800 mm (70 7/8").

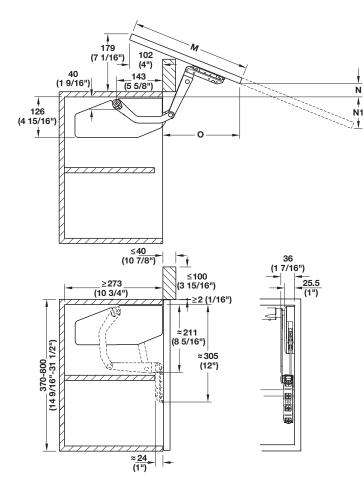
Model	S1sw	S2sw	S3sw	S4sw	S5sw	S6sw	S7sw	S8sw	S9sw
Door height	Flap weight	Flap weight lbs.							
370–500 (14 9/16"–19 11/16")	4-7 lbs.	-	_	7-12 lbs.	-	-	11-19 lbs.	-	_
500-670 (19 11/16"-26 3/8")	-	6-10 lbs.	_	-	10-19 lbs.	_	-	18-30 lbs.	_
670-800 (26 3/8"-31 1/2")	_	-	7-12 lbs.	-	-	12-22 lbs.	-	-	18-33 lbs.

Cross bar and adapters Page 9.131B

Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.

#### Free Swing - Planning

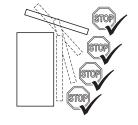


#### Sample door sizes for planning

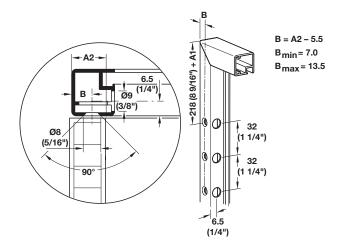
М	Ν	N1	0
366 (14 7/16")	40 (1 9/16")	_	237.4 (9 3/8")
396 (15 9/16")	28.9 (1 1/8")	_	265.3 (10 7/16")
446 (17 9/16")	10.3 (3/8")	_	311.7 (12 1/4")
496 (19 1/2")	-	8.3 (5/16")	358.1 (14 1/8")
546 (21 1/2")	-	26.9 (1 1/16")	404.6 (15 15/16")
596 (23 7/16")	_	45.4 (1 13/16")	451 (17 3/4")
646 (25 7/16")	_	64 (2 1/2")	497.4 (19 9/16")
666 (26 1/4")	_	71.4 (2 13/16")	516 (20 5/16")
696 (27 3/8")	_	82.6 (3 1/4")	543.8 (21 7/16")
746 (29 3/8")	_	101.2 (4")	590.2 (23 1/4")
796 (31 5/8")	-	119.7 (4 11/16")	636.7 (25 1/16")

#### Power adjustment of fitting

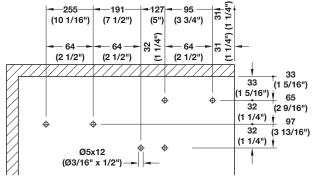




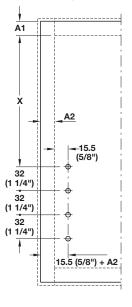
#### Drilling pattern for adapter for doors with 20 mm aluminum frame



#### **Drilling pattern for cabinet**



#### **Drilling pattern for front panel**





#### Free Fold

- For 2-piece wood or aluminum frame doors of equal size
- Even high front panels can be lifted up in a space-saving way
- Modern design with clear-cut contours.
- Minimum opening resistance, multi-position stop function and soft opening and soft closing mechanism for ease in operation
- Time-saving assembly provided by tabs, pre-mounted Euro screws and clip mounting of front panel.





#### **Double Door Lift-up Fitting**

Adjustment facility: Height/side/depth of top panel (via concealed hinge) and lower panel (via connecting hinge), holding power (via fitting).

Material: Fitting: Plastic, Steel; Cover Cap: Plastic Finish/Color: Fitting: nickel-plated; Cover Cap: gray

Combined Door height	Door weight lbs.	Model	Item No.
	4.8–9.7	E1fo	372.37.530
580–650	9.5–19.4	E3fo	372.37.532
(22 13/16"–25 9/16")	13.2-26.8	E4fo	372.37.533
	23.3-46	E5fo	372.37.534
050 700	8.6-17.4	F3fo	372.37.542
650–730 - (25 9/16"–28 3/4") -	12.8–25.5	F4fo	372.37.543
(23 9/10 -28 3/4 )	20.9-41.1	F5fo	372.37.544
710 700	7.7-15.8	G3fo	372.37.552
710–790 - (27 15/16"–31 1/8") -	11.4-22.7	G4fo	372.37.553
(21 13/10 -31 1/0)	19.1–37.8	G5fo	372.37.554
770–840	10.8-21.6	H4fo	372.37.563
(30 5/16"–33 1/16")	17.6–34.1	H5fo	372.37.564
840–910	9.9–19.8	l4fo	372.37.573
(33 1/16"–35 13/16")	16.1–32.1	l5fo	372.37.574
910–970	9.2-17.6	J4fo	372.37.583
(35 13/16"–38 3/16")	15-29.7	J5fo	372.37.584
960–1010	8.6-16.7	K4fo	372.37.593
(37 13/16"-39 3/4")	14.3–28.2	K5fo	372.37.594
1000–1040 (39 3/8"–40 15/16")	13.6–27.1	L5fo	372.37.599

#### Set Supplied With

1 Double door lift-up fitting set

Front mounting material for wood doors or doors with wide aluminum frame

Installation instructions

Paper drilling template

1 Cover cap set (2 pcs. 1 left/1 right)

Concealed hinges for mounting the door to the cabinet, connecting hinges and adapters for narrow aluminum frames (if applicable) must be ordered separately. The specified models apply to common door heights and weights. Shorter front panels with higher door weights and taller front panels with lower door weights can also be implemented in individual cases.

Adapters and connecting hinge

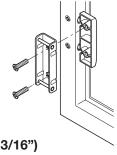
Page 9.131G

Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.



#### Free Fold - Accessories





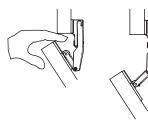
#### Adapter, for doors with 20 mm (13/16") aluminum frame

Material: Zinc alloy; Finish: nickel-plated

Item No.
372.37.044

#### Supplied with Mounting material

## **Finger Protection**





#### **Connecting Hinge**

• For wood and aluminum frame doors from frame width 20 mm (13/16")

Adjustment facility: 3-dimensional,

side adjustment ±2 mm, gap adjustment -2 to +1 mm, depth adjustment ±1.5 mm

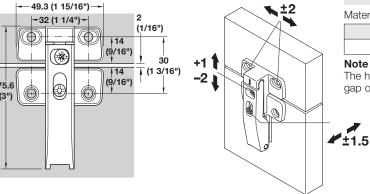
- With finger protection function
- Installed with chipboard screws

Material: Zinc alloy; Finish: nickel-plated

Item No.
372.64.796

**Adjustment Facility** 

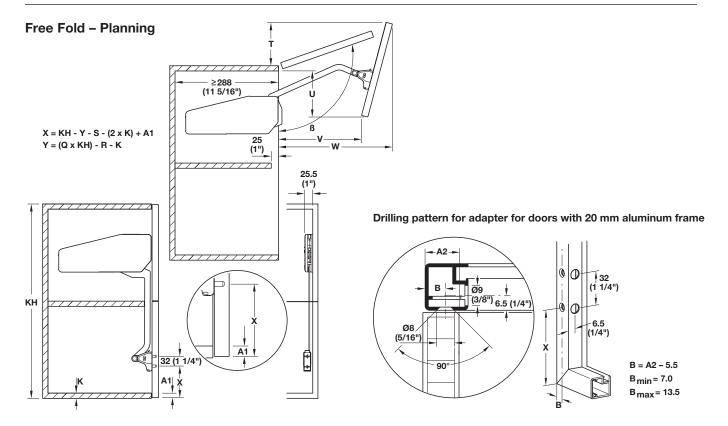
The hinge comes apart when fingers get trapped unintentionally in the gap of the door.



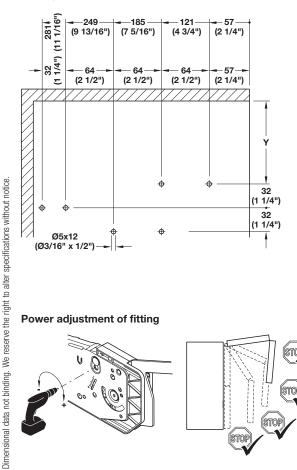
Dimensions in mm Inches are approximate

**Drilling Pattern** 



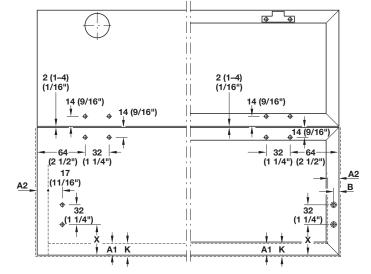


#### **Drilling pattern for cabinet**

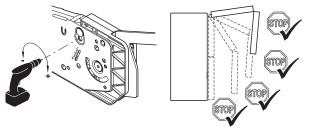


Cabinet Height KH	ß°	Q	R	S	Т	U	V	W
580-650	≈108 <b>-</b> 95	1.2	589	377	119–40	126-197	227-207	375–430
650-730	≈107 <b>-</b> 94	1.2	664	409	124–38	147–224	238–215	411–470
710–790	≈108 <b>–</b> 95	1.2	736	439	136–46	161–233	250–219	439–500
770–840	≈108 <b>–</b> 95	1.0	644	467	146–43	179–223	267-200	466–527
840–910	≈108 <b>–</b> 98	1.2	882	501	154–70	195–248	272-231	502-559
910–970	≈107 <b>-</b> 98	1.1	865	533	160–78	214–246	282–225	536-588
960-1010	≈107 <b>-</b> 100	1.1	915	557	170–99	228-251	295–240	560-605
1000-1040	≈107 <b>-</b> 102	1.1	954	576	177–120	239–256	306–256	578–616

#### Front processing



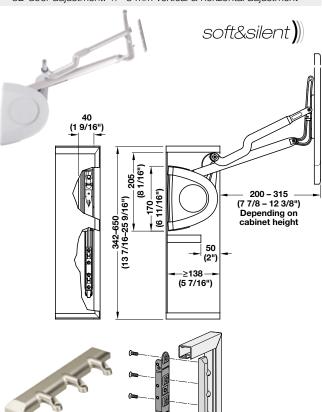
## Power adjustment of fitting





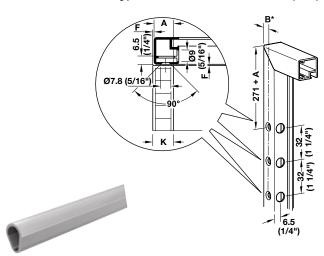
#### **STRATO**

- Soft and Silent closing
- Minimum cabinet depth 138 mm (5 7/16")
- Easy installation using the 32 mm system only 4 screws to attach the fitting to each side of the cabinet
- Clip-on door brackets connect the door and the fitting
- For wood and aluminum framed doors
- Door stays open at the position at which it is released
- Can be used with a wide range of door widths by cutting the stabilizer rod to size
- Strength of fitting is adjustable to perfectly counterbalance the weight of your door
- 3D door adjustment: +/- 3 mm vertical & horizontal adjustment





\*B = K - F - 5.5 (3/16")



Dimensions in mm Inches are approximate



## Lift-Up Fitting

Material: Arms & Rod: Steel; Finish: matt chrome Brackets & Cover caps: Plastic; Color: silver RAL 9006

Amount of travel	Door height	Door weight	Item No.
295 (11 5/8")	0.40 400	3.3 – 8.8 lbs.	372.68.831
	342 – 420 (13 7/16 – 16 9/16")	8.8 - 15.8 lbs.	372.68.832
(11 5/6 )	(13 1/10 - 10 9/10 ) -	14.3 - 25.3 lbs.	372.68.833
		4.4 - 7.7 lbs.	372.68.801
395	420 - 500	7.7 - 15.4 lbs.	372.68.802
(15 9/16")	(16 9/16 – 19 11/16")	14.3 - 24.2 lbs.	372.68.803
		17.6 - 35.2 lbs.	372.68.804
450	500 - 550	8.4 - 22.2 lbs.	372.68.813
(17 11/16")	(19 11/16 – 21 5/8")	13.2 - 33 lbs.	372.68.814
48	550 - 650	7.7 – 22.2 lbs.	372.68.823
(18 7/8")	(21 5/8 – 25 9/16")	13.2 – 31.9 lbs.	372.68.824

#### Supplied With

Left and right handed arm

2 standard door brackets

2 cover caps

Mounting instructions

#### Note

Must order stabilizer rod separately

#### **Door Mounting Bracket**

- For aluminum frame doors with narrow profiles 35 mm (1 3/8") or less
- For left or right hand use

Material: Zinc alloy

Finish	Item No.
nickel-plated	372.91.599

#### **Set Supplied With**

Screws (M4x10 mm)

#### Note

Fitting is visible with clear and acid-etch glass, back painted glass is recommended

#### Stabilizer Rod

- Can be cut to size with a standard chop saw
- Calculation to cut the stabilizer rod: inside cabinet width less 85 mm (3 3/8") = the desired length

Material: Aluminum, matt

Length	Item No.
477 (18 3/4")	372.67.983
777 (30 9/16")	372.67.985
1077 (42 3/8")	372.67.987
1377 (54 3/16")	372.67.989
1677 (66")	372.67.990

#### Not

This item must be ordered separately – it is not included in the fitting set



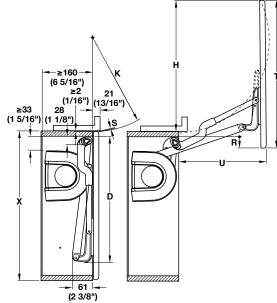
#### **E-STRATO**

- Electro-mechanical opening and closing system
- Quiet drive with soft opening and soft closing mechanism
- Controlled using individually positioned push-button sender
- Effortless manual operation in the event of power failure
- Obstacle detection with auto-stop on both sides

#### Note

These fittings are operated using a push-button sender at a frequency of 915 MHz.





Door Height	X approx.	Υ	D	Н	K	R approx.	S	Т	U approx.
0.40, 400	342 (13 1/2"	100	000	005	005	28 (1 1/8")		338 (13 5/16")	000
342-420 (13 1/2" - 16 1/2")	350 (13 3/4")	186 (7 5/16")	308 (12 1/8")	295 (11 5/8")	205 (8")	36 (1 7/16")	0.8 mm	346 (13 5/8")	200 (7 7/8")
(10 1/2 - 10 1/2 )	420 (16 1/2")	(1 3/10 )	(12 1/0 )	(11 3/6 )	(0)	98 (3 7/8'")		416 (16 3/8")	(1 170)
400 500	420 (16 1/2")	055	000	005	074	5 (3/16")		414 (16 5/16")	005
420-500 (16 1/2" - 19 5/8")	450 (17 3/4")	255 (10 1/16")	380 (15")	395 (15 9/16")	271 (10 5/8")	35 (1 3/8")	1.2 mm	444 (17 1/2")	265 (10 7/16")
(10 1/2 10 0/0 )	500 (19 5/8")	(10 1/10)	(10)	(10 0/10 )	(10 5/0 )	85 (3 3/8")		494 (19 1/2")	(107/10)
500-550	500 (19 5/8")	293.5	420	450	312.5	30 (1 3/16")	1.3 mm	494 (19 1/2")	295
(19 5/8" - 21 5/8")	550 (19 5/8")	(11 9/16")	(16 1/2")	(17 3/4")	(12 5/16")	80 (3 1/8")	1.3 11111	544 (21 3/8")	(11 5/8")
550.050	550 (19 5/8")	040 5	440	400	000 5	50 (2")		544 (21 5/8")	045
550-650 (21 5/8" - 25 1/2")	600 (23 5/8")	313.5 (12 3/8")	440 (17 5/16")	480 (18 5/8")	332.5 (13 1/16")	100 (4")	1.3 mm	594 (23 3/8")	315 (12 3/8")
(21 0/0 - 20 1/2)	650 (25 1/2")	(12 0/0 )	(17 3/10)	(10 3/0 )	(10 1/10)	150 (6")		644 (25 3/8")	(12 0/0 )

#### **Lift-Up Fitting**

- Adjustment facility: Height/side of front ± 3 mm tilting angle of front, holding power and opening angle
- Nominal voltage: 18 V
- Input voltage: 100 240 V, 50 60 Hz

Material: Aluminum; Finish: silver colored anodized

Door height	Door weight	Item No.
0.40 400 -	3.3 - 8.8 lbs.	372.32.441
342 – 420 – (13 7/16 – 16 9/16") –	7.7 - 15.4 lbs.	372.32.442
(107/10 103/10) =	13.2 - 23.1 lbs.	372.32.443
	4.4 - 7.7 lbs.	372.32.451
420 - 500	6.6 - 15.4 lbs.	372.32.452
(16 9/16 – 19 11/16")	13.2 - 23.1 lbs.	372.32.453
	17.6 - 30.8 lbs.	372.32.454
500 – 550	8.36 - 19.8 lbs.	372.32.461
(19 11/16 – 21 5/8")	15.4 - 26.4 lbs.	372.32.462
550 – 650	9.9 – 22 lbs.	372.32.471
(21 5/8 – 25 9/16")	13.2 – 24.2 lbs.	372.32.472

#### **Supplied With**

Left and right hand arms
2 cover caps
2 cam followers (left/right)
Control unit with female adapter
Power cable 2 m (78 3/4")

Push-button sender with battery 2 screw-on brackets for wood or wide aluminum doors Mounting instructions

#### Note

reserve the right to alter specifications without notice

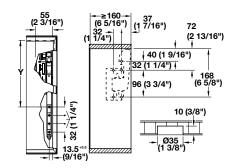
Me

binding.

data not

Dimensional

Please order stabilizer rod and door mounting brackets for small frames separately.





#### Push-button Sender, optional



- With battery
- For recess installation in 35 mm (1 3/8") cup drilling
- Range approx.: 5 10 m (196 7/8" 393 11/16")

Item No.
372.64.897
002.99.032

Door mounting bracket	page 9.132
Stabilizer rod	page 9.132

#### **VERSO**

- Soft and Silent closing
- Minimum cabinet depth 138 mm (5 7/16")
- Easy installation using the 32 mm system only 4 screws to attach the fitting to each side of the cabinet
- Clip-on door brackets connect the door and the fitting
- For wood and aluminum framed doors
- Door stays open at the position at which it is released
- Can be used with a wide range of door widths by cutting the stabilizer rod to size
- Strength of fitting is adjustable to perfectly counterbalance the weight of your door
- 3D door adjustment: +/- 3 mm vertical & horizontal adjustment





#### **Lift-up Fitting**

Material: Arms & Rod: Steel; Finish: matt chrome Brackets & Cover caps: Plastic Color: silver RAL 9006



Door height	Door weight	Item No.
	4.4 - 8.8 lbs.	372.67.801
420 – 800	8.8 - 17.6 lbs.	372.67.802
16 9/16 – 31 1/2"	11 - 22 lbs.	372.67.803
_	17.6 – 37.4 lbs.	372.67.804

#### **Supplied With**

Left and right handed arm

- 2 standard door brackets
- 2 cover caps

Mounting instructions

#### Note

Please order stabilizer rod and door mounting brackets separately.

#### **Door Mounting Bracket**

- For aluminum frame doors with narrow profiles
- 35 mm (1 3/8") or less
   For left or right hand use

Material: Zinc alloy

Finish	Item No.
nickel-plated	372.91.599

#### **Set Supplied With**

Screws (M4x10 mm)

#### Note

\*B = K - F - 5.5 (3/16")

0

6.5

271 + A

Fitting is visible with clear and acid-etch glass, back painted glass is recommended

#### Stabilizer Rod

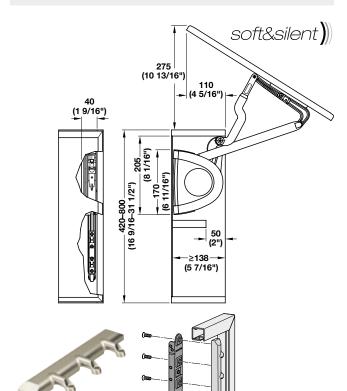
- Can be cut to size with a standard chop saw
- Calculation to cut the stabilizer rod: inside cabinet width less 85 mm (3 3/8") = the desired length

Material: Aluminum, matt

Length	Item No.
477 (18 3/4")	372.67.983
777 (30 9/16")	372.67.985
1077 (42 3/8")	372.67.987
1377 (54 3/16")	372.67.989
1677 (66")	372.67.990

#### Note

This item must be ordered separately – it is not included in the fitting set



**Drilling pattern** 

Ø7.8 (5/16'

Κ

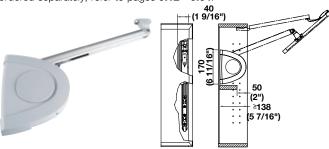


#### **SENSO**

- Soft and Silent closing
- Minimum cabinet depth 138 mm (5 7/16")
- Easy installation using the 32 mm system only 4 screws to attach the fitting to each side of the cabinet
- No tools required to connect the door and the fitting
- For wood and aluminum framed doors
- Safety feature Middle hinges unsnap to prevent injury to jammed fingers without damaging hinge or door
- Door stays open at the position at which it is released
- Can be used with a wide range of door sizes
- Top and bottom door must be equal height
- Gap between top and bottom door should be
- 2 mm (2-4 mm if using the adjustable middle door hinge)
- Strength of fitting is adjustable to perfectly counterbalance the weight of your door
- 3D door adjustment: +/- 3 mm vertical & horizontal adjustment
- Opening angle is adjustable from 110° 125° using the adjustable end stop

#### Note

Concealed hinges and plates are required for installation and must be ordered separately, refer to pages **9.12 - 9.64**.



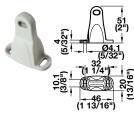


#### **Door Bracket**

- With round mounting hole
- For wood or wide profile
   (35 mm or wider) aluminum doors

Material: Plastic

Color	Item No.
silver Ral 9006	372.64.990

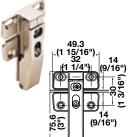


#### **Door Bracket**

- With oblong mounting hole
- For wood or wide profile
   (35 mm or wider) aluminum doors

Material: Plastic

•	Color	Item No.
_	silver Ral 9006	372.64.991



Dimensional data not binding. We reserve the right to alter specifications without notice.

#### Middle Door Hinge

- With safety feature
- Two required per door, for doors over 900 mm (35 7/16") three are required
- Adjustable hinge offers in/out, horizontal, and vertical adjustment

Material: Zinc

	em No.
nickel-plated 372.64.796	2.64.796





soft&silent

#### **Lift-up Fitting**

Material: Arms & Rod: Steel; Finish: matt chrome Brackets & Cover caps: Plastic Color: silver Ral 9006

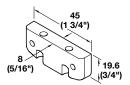


Combined door height	Door weight	Item No.
	6.6 - 14.3 lbs.	372.64.901
540 – 580	13.2 - 26.4 lbs.	372.64.902
(21 1/4" – 22 13/16")	19.8 – 39.6 lbs.	372.64.903
	26.4 - 53.9 lbs.	372.64.904
	6.6 - 13.2 lbs.	372.64.911
580 – 640	13.2 – 24.2 lbs.	372.64.912
(22 13/16" – 25 3/16")	19.8 – 37.4 lbs.	372.64.913
	26.4 - 50.6 lbs.	372.64.914
	6.6 - 12.1 lbs.	372.64.921
640 – 700	12.1 – 22 lbs.	372.64.922
(25 3/16" – 27 9/16")	17.6 - 35.2 lbs.	372.64.923
	23.1 - 47.3 lbs.	372.64.924
	7.7 – 12.1 lbs.	372.64.931
700 – 780	11 – 19.8 lbs.	372.64.932
(27 9/16" – 30 11/16")	15.4 - 22 lbs.	372.64.933
	19.8 – 44 lbs.	372.64.934
700 040	11 - 19.8 lbs.	372.64.942
780 – 840 (30 11/16" – 33 1/16")	15.4 – 28.6 lbs.	372.64.943
(50 11/10 - 50 1/10 )	19.8 – 37.4 lbs.	372.64.944
840 – 900	12.1 – 26.4 lbs.	372.64.953
(33 7/16" – 35 7/16")	16.5 – 35.2 lbs.	372.64.954

#### **Supplied With**

Left and right handed arm 2 cover caps Mounting instructions





#### Adapter

- For narrow profile aluminum doors (less than 35 mm wide)
- For use with 372.64.991 door bracket

Material: Zinc

Finish	Item No.
matt chrome	372.64.995

#### Note

Adapter must be ordered in addition to a door bracket if using a narrow profile aluminum door.

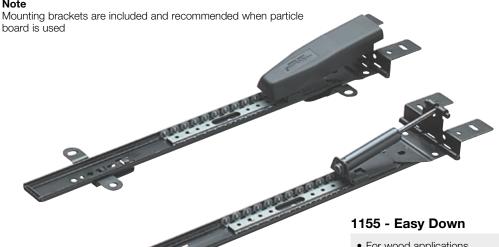
# HAFELE

#### **Accuride**

- The Easy-down requires few or no cabinet modifications, and is easy to install
- Door closing speed remains similar on light and heavy doors
- Increases safety in the home or workplace by slowing the speed and dampening overhead doors as they close
- Internal mounting allows cabinets to be positioned side to side
- Only one pair needed for doors up to 48" wide; no adjustments necessary to the closure mechanisms







- · For wood applications
- Capacity up to 14 kg (30 lbs.)/pair, doors up to 48" wide
- Doors open over the top of cabinet

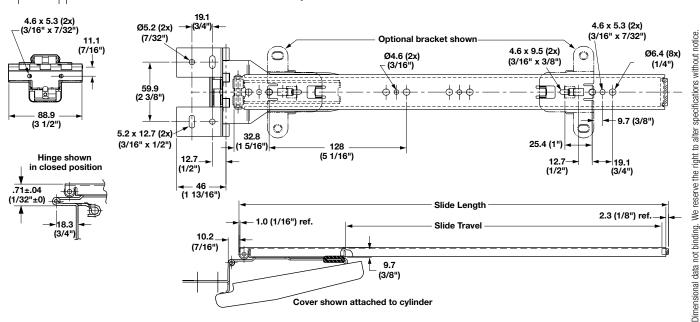
Material: Steel; Finish: black

Slide	length	Slide t	ravel	Item No.
18"	(457)	13 5/8"	(346)	408.22.346
20"	(507)	15 5/8"	(397)	408.22.351
22"	(557)	17 5/8"	(448)	408.22.356
24"	(608)	19 5/8"	(499)	408.22.361

# Cylinder Cover Cover shown attached to cylinder.

## **Supplied With**

- 4 slides
- 4 cylinder covers
- 8 clip-on brackets
- Mounting screws





# **Badge for Lightweight Glass Doors**

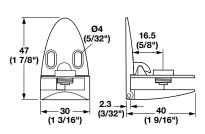
• Non-Bore Hinge and Lock

# Opening angle:

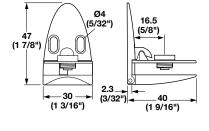
















# **Top and Bottom Door Hinge**

- Screw-mounted
- Stylish design for inset doors
- Edge mounts to glass door with one ABS plastic screw
- Horizontal adjustment with slotted holes
- For glass thicknesses 4 6 mm
- Maximum door size is: 1000 mm (39 3/8") x 400 mm (15 3/4")

Material: Zinc, die-cast

Finish	Item No.
aluminum	361.81.900

#### **Supplied With**

Top hinge Bottom hinge ABS screw

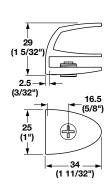
## **Center Door Hinge**

Material: Zinc, die-cast; Finish: aluminum

Handing	Item No.
right	361.81.910
left	361.81.911



Dimensional data not binding. We reserve the right to alter specifications without notice.



# Single Door Handle

- Screw-mounted
- Can be used on door with bottom-mounted or top-mounted lock
- Edge mounts to glass door with one ABS plastic screw
- For glass thicknesses 4 5 mm

Material: Zinc, die-cast

Finish	Item No.
aluminum	154.28.900

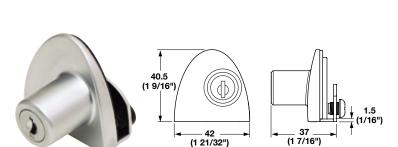
### **Supplied With**

ABS screw

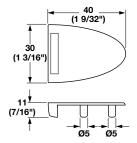
# **Badge for Lightweight Glass Doors**

• Non-Bore Hinge and Lock for Lightweight Glass Doors

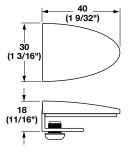












Dimensions in mm Inches are approximate



# Single Door Lock

- Screw-mounted
- Available in keyed-different or keyed-alike option
- 400 key changes
- Edge mounts to glass door with two ABS plastic screws
- Closure travel: 180°
- For glass thicknesses 4 5 mm

Material: Zinc, die-cast; Finish: aluminum

Keying	Item No.
different	233.54.900
alike #D20	233.54.901

#### **Supplied With**

2 keys

2 ABS plastic screws

Strike plate



#### **Double Door Lock**

Material: Zinc, die-cast; Finish: aluminum

Keying	Item No.
different	233.54.910
alike #D20	233.54.911

#### **Supplied With**

2 keys

2 ABS plastic screws

Strike plate



# **Edge Strike Plate**

- Press-fit mounted
- Glass door must be flush with edge of cabinet
- Edge mounts to cabinet
- Boring required for press-fit pins: Ø 5 mm x 9 mm

Material: Zinc, die-cast; Finish: aluminum

Version	Item No.
single door	233.54.990
double door	233.54.991



## **Door Strike Plate**

- Screw-mounted
- Must be used with the single door lock only in double door applications
- Edge mounts to glass door with two ABS plastic screws
- For glass thicknesses 4 5 mm

Material: Zinc, die-cast

Finish	Item No.
aluminum	233.54.992

# **Supplied With**

2 ABS plastic screws



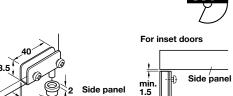
# For Lightweight Glass Doors - Non-Bore Hinge

Dimensions shown on mounting diagrams are only approximate. Please conduct trial mounting to determine your exact dimensions.

Glass door



# Opening angle:



# Simplex-Inset Glass Door Hinge

- With press-fit bushing
- · Self-adhesive pressure plates and screws included
- Glass thickness to 5 mm (3/16")

Material: Steel; Bushing: Plastic

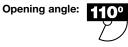
Finish/Color	Item No.
chrome-plated	361.42.202
brass-plated	361.42.800
black	361.42.300

### **Supplied With**

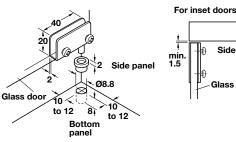
Left hinge Right hinge



Glass door







81 to 12

**Bottom** 

to 12

# Simplex-Inset Glass Door Hinge

Side panel

Glass door

- With press-fit bushing
- Self-adhesive pressure plates and screws included
- Glass thickness to 6 mm (1/4")

Material: Steel; Bushing: Plastic

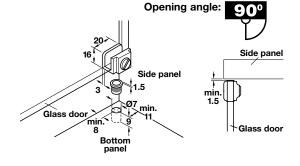
Finish/Color	Item No.
chrome-plated	361.42.211
black	361.42.319

# Supplied With

Left hinge Right hinge



Dimensional data not binding. We reserve the right to alter specifications without notice.



# **Decorative-Inset Glass Door Hinge**

- With press-fit bushing
- Steel set screw with plastic pad
- Glass thickness to 6 mm (1/4")

Material: Zinc, die-cast

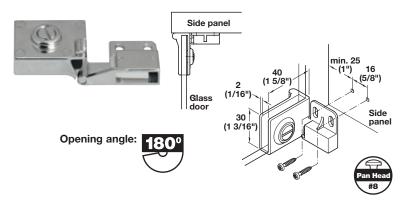
Fastening screw: Steel; Bushing: Plastic

Color	Item No.
matt black	361.69.310

# HAFELE

# For Lightweight Glass Doors





# **All-Metal Hinge**

- With catch
- Econo version of a non-bore glass door hinge
- Screw-mounts to side of cabinet
- Vertical adjustment with oblong holes
- Maximum door weight: 4 kg (8.8 lbs.)
  Maximum door sizes: width 350 mm (13 3/4") height 800 mm (31 1/2")
- Minimum 2.5 mm gap between glass and panels
- Accommodates glass thickness up to 6 mm

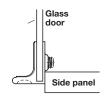
Material: Zinc, die-cast

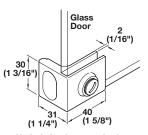
Finish	Item No.
textured black-plated matt	361.93.340
textured chrome-plated matt	361.93.240

### **Supplied With**

Left hinge Right hinge









No hole in glass required

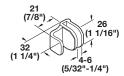
# Glass Door Pull

- With plastic screw
- Glass thickness maximum 5 mm (3/16")

Material: Zinc, die-cast

Finish	Item No.
textured brass polished	154.25.810





### **Glass Door Pull**

Material: Zinc, die-cast

Finish	Item No.
nickel matt	154.18.701



# For Lightweight Glass Doors

Hole pattern

in glass

approx. 19-20 mm

To determine the exact tab distance for your application, please make a trial

Hole pattern

• For inset doors

Side panel

mounting with 1/4" wood material.

door

Side panel

Glass door

reserve the right to alter specifications without notice

We

Dimensional data not binding.

**Protective** 

backing

Note

• Requires 7 mm drill hole in glass





#### Opening angle: 105° Claronda Glass Door Hinge

• Screw-mounted

Side panel

Plastic washer

Opening angle: 430

Glass door

Side

approx.

- Stylish solid brass hinges for inset doors
- Installation requires drilling a hole in glass
- Door and side panel components installed separately
- Door component detaches by removing mounting screw
- Reversible: can be used left or right
- For glass thicknesses 4 mm (3/16") to 6 mm (1/4")
- Max door size: Width: 450 mm (17 11/16") Height: 700 mm (27 9/16")

Material: Solid Brass

Finish	Item No.
chrome-plated polished	361.47.207



# **Glass Door Hinge**

- Screw-mounted
- Exposed-knuckle hinges with 3 mm (1/8") horizontal adjustment for inset doors
- Installation requires drilling a hole in glass
- Thumbscrew secures glass
- Reversible: can be used left or right
- For glass thicknesses 6 mm (1/4")
- For inset doors
- Max. door weight: 4 kg (8.8 lbs.)
- Max. door size: Width: 350 mm (13 3/4") Height: 800 mm (31 1/2")

Material: Brass

Finish	Item No.
brass matt	361.85.501
nickel-plated matt	361.85.609

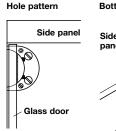




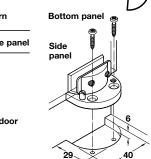
# Opening angle:

Plastic

Plastic



Adjustment



# Adhesive tape Strike door

Pressure plate

Remove protective backing from adhesive tape Position pressure plate on glass door Attach hinge body to base Adjust glass door Tighten mounting screws

# **Glass Door Hinge**

- Screw-mounted, for inset doors
- Reversible: can be used left or right
- For glass thicknesses 6 mm (1/4")
- Max. door weight: 4 kg (8.8 lbs.)
- Max. door size: Width: 350 mm (13 3/4") Height: 800 mm (31 1/2")

Material: Zinc, die-cast

Finish	Item No.
nickel-plated matt	361.49.603
nickel-plated polished	361.49.701

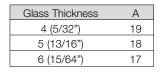


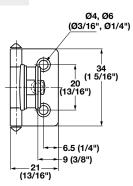
# For Lightweight Glass Doors

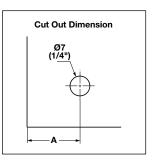
- For inset doors
- Max door size (W x H): 450 mm (17 11/16") x 700 mm (27 9/16")

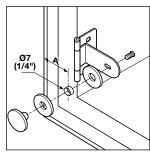
Ø5→ (Ø3/16")

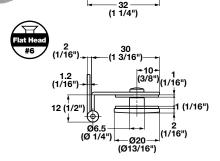
- Max door weight: 4 kg (8.8 lbs.)/pair
- Requires 7 mm drill hole in glass
- Opening angle 180°
- Screw-mounted











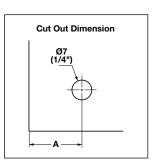
— 22 — (7/8") ⊢7 (1/4")

4 (3/16") 18 (11/16")

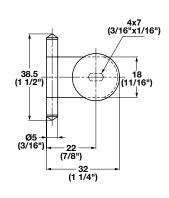
Material: Steel

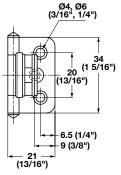
Finish	Item No.
chrome-plated	361.46.200

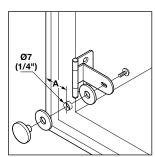
Glass Thickness	Α
4 (5/32")	19
5 (13/16")	18
6 (15/64")	17











2 (1/16") → 1.2 (1/16") →	30 ————————————————————————————————————	(1/16")
_	Ø6.5 (1/4")	<del>-</del> 1.2 (1 (1/16")
12 (1/2")		$\blacksquare$
,	Ø21— (13/16")	(1/8") (1/8")

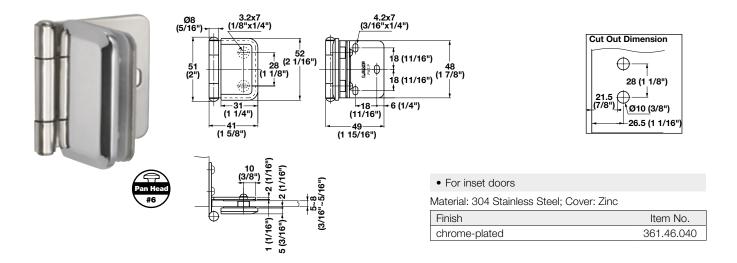
Material: 304 Stainless Steel

Item No.
361.46.010

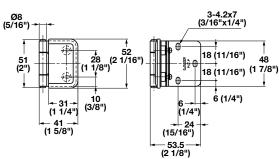


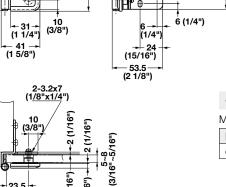
#### For Mid-size Glass Doors

- For glass thickness: 5 8 mm
- For use in applications where resistance to corrosion is needed
- Max. door size: (W x H): 650 mm (25 9/16") x 900 mm (35 7/16")
- Max. door weight: 12 kg (26.4 lbs.)/ pair
- Requires 2 10 mm drill holes in the glass
- Screw-mounted



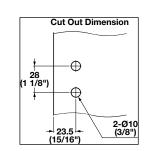






1 (1/16")-5 (3/16") <del>-</del>

23.5 -(15/16")



• For half overlay doors

Material: 304 Stainless Steel; Cover: Zinc

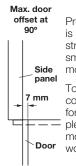
Finish	Item No.
chrome-plated	361.46.041

# **Concealed Hinges**

# Salice - Glass Doors

HAFELE

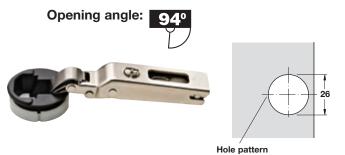
- Glass thickness 4 to 6 mm (3/16" to 1/4")
- Side panel thickness from 16 mm (5/8")
- Tab: 5.5 6.5 mm
- Trim shim and screws included



Protrusion shown is based on straight arm and smallest available mounting plate.

To determine the correct tab distance for your application, please make a trial mounting using 1/4" wood material.



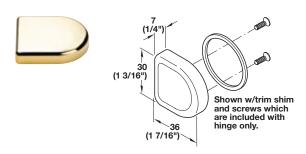


# Hinge

- Screw-mount
- Self-closing

Material: Steel

Mounting	Hinge arm	Model	Hinge type	Item No.
Full overlay		C2C7A39	14.5	329.21.500
Half overlay		C2C7G39	5.5	329.21.511
Inset mounting		C2C7P39	-2.5	329.21.532



# **Trim Caps**

• D-shaped

Material: Plastic

Finish/Color	Model	Item No.
chrome-plated polished	P2CBA06	329.22.220
silver	P2CBA09	329.22.920





### **Trim Caps**

Round

Material: Plastic

Finish/Color	Model	Item No.
chrome-plated polished	P2CTA06	329.22.210
silver	P2CTA09	329.22.910
black	P2CTAX3	329.22.310

# **Trim Caps**

• For hinge arm

Material: Plastic

Color Model		Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

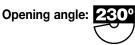
Mounting plates pages 9.40-9.45

Dimensional data not binding. We reserve the right to alter specifications without notice.

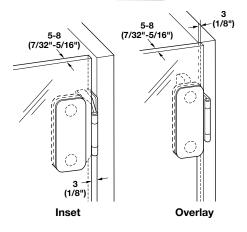


### Aximat® - Glass Doors

- Available for overlay and inset doors
- Elegant front plate and only 5 mm (3/16") of knuckle is visible
- Integrated catch keeps doors closed, no additional magnetic catches required
- Height adjustment ± 1mm with oblong holes
  Door overlay (side to side) adjustment +1 mm with oblong holes
- For technical information, refer to next page









# Glass Door Hinge, Glass to Wood

- Side panel thickness min. 19 mm (3/4")
- Screw-mounted

Material: Zinc; Finish: matt nickel

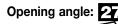
Overlay	Item No.
Door overlay 3 mm + knuckle 3 mm = 6 mm (1/4")	344.89.740
Inset = 3 mm (1/8") gap between door and side panel	344.89.730

#### **Supplied With**

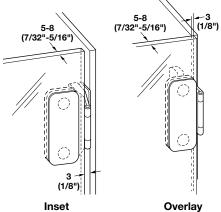
Mounting screws

Plastic protective spacers for glass











# **Glass Door Hinge, Glass to Glass**

• Screw-mounted

Material: Zinc; Finish: matt nickel

Overlay	Item No.
Door overlay 3 mm + knuckle 3 mm = 6 mm (1/4")	344.88.710
Inset = 3 mm (1/8") gap between door and side panel	344.88.700

# **Supplied With**

Mounting screws

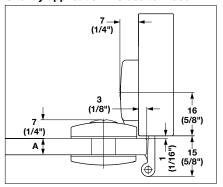
Plastic protective spacers for glass

Dimensions in mm Inches are approximate

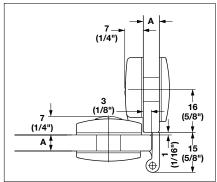
Dimensional data not binding. We reserve the right to alter specifications without notice.

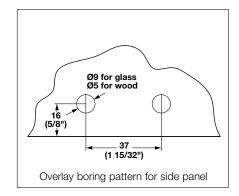
# Aximat® - Technical Information

### Overlay application - Glass to Wood

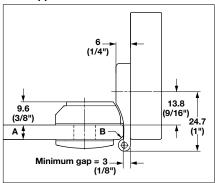


#### Overlay application - Glass to Glass

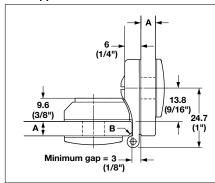


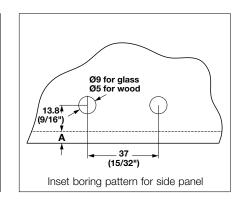


#### Inset application - Glass to Wood

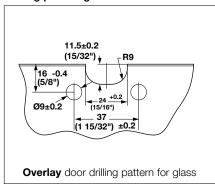


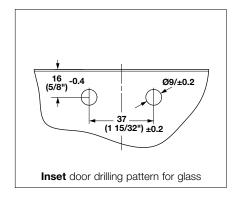
#### Inset application - Glass to Glass





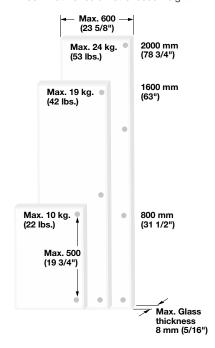
#### Drilling pattern glass door





# Recommended number of hinges

Door width should not exceed height



# For inset doors, chamfer required, see below

•		
Glass thickness	Required chamfer	
A	B 45°	
5 mm	1 mm x 45°	
6 mm	2 mm x 45°	
7 mm 3 mm x 45°		
8 mm 4 mm x 45°		

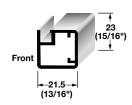




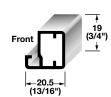
#### **Custom Order Doors**

- Select frame profile and glass
- Hinge type and overlay
- Provide details and dimensions on hinge sizes and drilling locations
- Hinged doors: Hinge attachment through machined cutouts

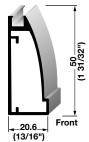




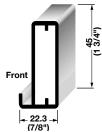




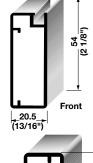




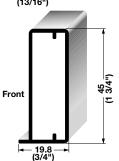












# **Profile**

21.5 × 23 mm (13/16" × 15/16")

Material: Aluminum

Finish	Item No.
anodized, matt	563.55.931
brushed stainless steel	563.55.031

### **Profile**

20.5 × 19 mm (13/16" × 3/4")

Material: Aluminum

Finish	Item No.
anodized, matt	563.55.911

### **Profile**

20.6 × 50 mm (13/16" × 1 31/32")

Material: Aluminum

F	Finish	Item No.
á	anodized, matt	563.56.921

# **Profile**

22.3 × 45 mm (7/8" × 1 3/4")

Material: Aluminum

Finish	Item No.
anodized, matt	563.56.931
brushed stainless steel	563.56.031

# **Profile**

20.5 × 54 mm (13/16" × 2 1/8")

Material: Aluminum

Finish	Item No.
anodized, matt	563.55.322
brushed stainless steel	563.55.022

# **Profile**

19.8 × 45 mm (3/4" × 1 3/4")

Material: Aluminum

Finish	Item No.
anodized, matt	563.56.961
brushed stainless steel	563.56.061





#### **Custom Order Glass**

- Specify glass for use with aluminum glass profiles 563.55, 563.56 series
- Please inquire for additional glass options
- All etch finishes use low iron glass and acid etch frontLow Iron glass, available upon request





**Black Etch** 















Red













Black

**Designer White** 

Kiwi

Beige

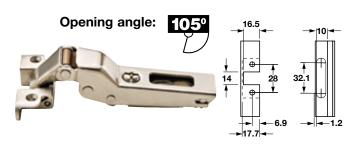
Dimensions in mm Inches are approximate

Dimensional data not binding. We reserve the right to alter specifications without notice.



# Salice

- Developed for use with metal profiles
- A Ø3.5 x 9.5 mm (#6 x 3/8") countersunk sheet metal screw to attach hinge to frame is recommended
- To be used with aluminum doors on page 9.140





### Hinge

- For use with profiles: 563.55.931, 563.55.031, 563.55.911
- Screw-mount
- Self-closing

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Model	Item No.
Full overlay		C2Z6A99	329.23.610
Half overlay		C2Z6G99	329.23.630

# **Trim Caps**

• For hinge arm

Material: Plastic; Finish: nickel-plated

Color	Model	Item No.
white	S2XX83A1	329.18.700
black	S2XX83A3	329.18.308

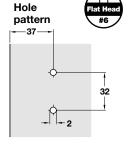
# Wing Mounting Plates

- For screw-mount
- · Spring lever
- · With independent vertical and depth adjustment

Material: Steel; Finish: nickel-plated

0 BAR3	329.71.500
2 BAR3	329.71.502
3 BAR3	329.71.503
6 BAR3	329.71.506
9 BAR3	329.71.508
12 BAR3	BRC9 329.71.509





# Wing Mounting Plates

- For screw-mount in system holes
- Spring leve
- With independent vertical and depth adjustment
- with pre-installed 11 mm Euro screws

Material: Steel; Finish: nickel-plated

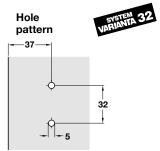
Reinforcement	Model	Item No.
0	BARGR09/16	329.71.510
2	BARGR29/16	329.71.512
3	BARGR39/16	329.71.513
6	BARGR69/16	329.71.516
9	BARGR99/16	329.71.518
12	BARGRC9/16	329.71.519

- For center/common panels
- With pre-installed 7.5 mm Euro screws

Material: Steel; Finish: nickel-plated

Reinforcement	Model	Item No.
0	BARGR09/20	329.71.530
3	BARGR39/20	329.71.533







# **Mounting Screws**

- Self-tapping sheet metal screw for attaching hardware to aluminum frame doors
- Phillips #7 x 1/2", CSK with undercut head

Material: Steel

reserve the right to alter specifications without notice

We

Dimensional data not binding.

Finish	Item No.
zinc-plated	010.94.902

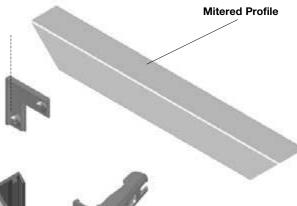
Packing: 50 pcs.

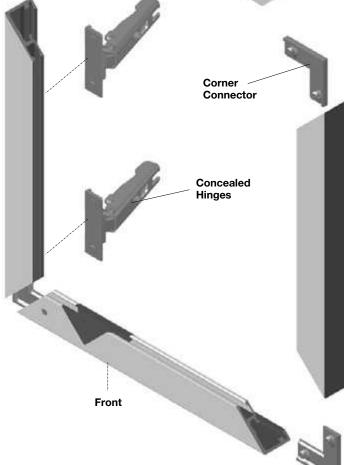
www.hafele.com™

### **Cut-To-Size**

- Easy to assemble aluminum door that requires no special drilling for the hinges
- To be used with glass or panels with a thickness of 4 mm (1/8" to 5/32")











1. Miter the ends 45°.

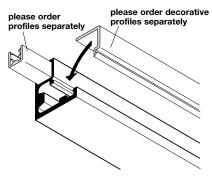


2. Slide the brackets into the ends.



3. Slide the hinges into the sides.

### Inside aluminum door profile



Dimensional data not binding. We reserve the right to alter specifications without notice.



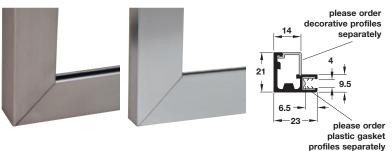


#### **Cut-To-Size**

- Easy fabrication, only a 45° miter cut is needed
- Ability to make individually sized frames
- Aluminum saw blade recommended for miter cut
- No drilling required hinges slide into aluminum profile

#### Special Note

These frames can not be used with lift systems on pages 9.125 – 9.128



#### **Profile**

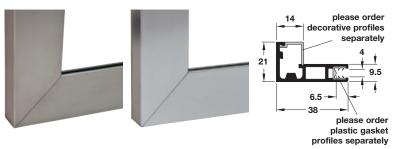
• For glass thickness: 4 mm (1/8" - 5/32") Length: 2.5 m (8' 2 7/16")

Material: Aluminum

Color/Finish	Item No.
silver colored anodized	563.25.901
stainless steel look	563.25.002

#### Note

Glass size – 34 mm less height and width of aluminum frame



#### **Profile**

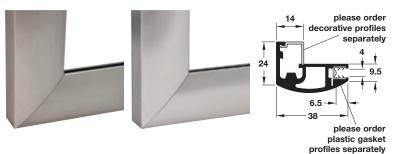
• For glass thickness: 4 mm (1/8" – 5/32") Length: 2.5 m (8' 2 7/16")

Material: Aluminum

Color/Finish	Item No.
silver colored anodized	563.26.901
stainless steel look	563.26.002

#### Note

Glass size - 65 mm less height and width of aluminum frame



#### **Profile**

• For glass thickness: 4 mm (1/8" – 5/32") Length: 2.5 m (8' 2 7/16")

Material: Aluminum

Color/Finish	Item No.
silver colored anodized	563.27.901
stainless steel look	563.26.001

#### Note

Glass size - 65 mm less height and width of aluminum frame



#### **Profile**

• For glass thickness: 4 mm (1/8" – 5/32") Length: 2.5 m (8' 2 7/16")

Material: Aluminum

Color/Finish	Item No.
silver colored anodized	563.26.911
stainless steel look	563.26.112

# Note

Glass size – 6 mm less height and width of aluminum frame Decorative profiles and plastic gasket on next page

Profile can not be used for inset application

Dimensions in mm Inches are approximate

reserve the right to alter specifications without notice.

₩e

Dimensional data not binding.



#### **Cut-To-Size - Accessories**

- No drilling required
- Pre-attached slotted screws secure hinge to aluminum frame





# H-Series Hinges, 110° Hinge, Self-closing

Material: Steel; Finish: nickel-plated

Mounting	Hinge arm	Item No.
Full overlay		563.25.940
Half overlay		563.25.941
Inset mounting		563.25.942



- For glass or panel insertsFor glass panel thickness of 4 mm 5/32"
- Insert into frame before mounting the glass panels

Length: 2.5 m (8' 2 7/16") Material: Plastic, transparent

Item No.
563.25.921



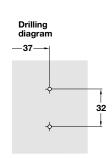
# **Decorative Profile**

• For mounting on inside door frame of aluminum profile Length: 2.5 m (8' 2 7/16")

Material: Plastic

Color	Item No.
silver colored anodized	563.25.931





# **Flanged Mounting Plate**

- One piece, screw-mounted
- With ready-installed hinge-arm retaining screws
- Edge spacing 37 mm
- With vertical adjustment (via slots)

Material: Steel; Finish: nickel-plated matt

Reinforcement	Item No.
4 mm	316.51.504

Dimensional data not binding. We reserve the right to alter specifications without notice.



#### **Cut-To-Size - Accessories**

- No drilling required
- Pre-attached slotted screws secure hinge to aluminum frame







#### Note

Can be used with Duo lid stay and 373.66.693 as the door bracket, refer to page **9.117**.

### **Corner Connector**

• With 2 clamping screws for 23 mm wide aluminum frame profiles to connect miters

Material: Zinc alloy

Finish	Item No.
nickel-plated	563.25.910

#### Note

4 pcs. required per frame

#### **Corner Connector**

 With 4 clamping screws for 38 mm wide aluminum frame profiles to connect miters

Material: Zinc alloy

Finish	Item No.
nickel-plated	563.25.912

#### Note

4 pcs. required per frame

# Lid Stay Adapter Bracket

- For glass or panel inserts
- For glass panel thickness of 4 mm 5/32"
- Insert into frame before mounting the glass panels

Material: Zinc

Finish	Item No.
nickel-plated	563.25.960

#### **Supplied With**

2 mounting screws

Item No. Page No.	Item No. Page No	. Item No. Page No.	Item No. Page No.
001.04.110 9.83	315.01.711 9.5	329.11.400 9.33	329.25.407 9.34
001.41.293 9.78	315.01.740 9.6	329.11.410 9.33	329.25.417 9.34
001.89.140 9.46	315.02.500 9.5	9 329.11.430 9.25	329.25.457 9.24
002.13.810 9.65	315.02.700 9.5	9 329.11.450 9.25	329.26.500 9.31
002.13.811 9.65	315.02.701 9.5	329.11.506 9.33	329.27.400 9.27
002.13.812 9.65	315.02.702 9.5	329.11.580 9.33	329.27.401 9.27
002.13.813 9.65	315.03.500 9.5	329.16.500 9.19	329.27.402 9.27
002.13.814 9.65	315.03.501 9.5		329.27.410 9.27
002.13.815 9.65	315.03.502 9.5		329.27.411 9.27
002.13.816 9.65	315.03.510 9.5		329.27.412 9.27
002.13.817 9.65	315.03.511 9.5	329.16.564 9.19	329.27.414 9.24
002.99.032 9.133	315.03.512 9.5		329.27.500 9.17
003.50.220 9.83	315.04.501 9.5		329.27.510 9.17
003.50.221 9.83	315.04.502 9.5		329.28.320 9.18
008.28.044 9.114	315.04.510 9.5		329.28.321 9.18
008.28.100	315.04.511 9.5		329.28.323 9.18
010.77.104 9.86	315.05.511 9.5		329.28.324 9.18
010.77.106 9.87, 9.88	315.05.540 9.6		329.28.400 9.18
010.77.206 9.87, 9.88	315.98.500 9.6		329.28.401 9.18
010.77.304 9.86	315.98.502 9.6		329.28.402 9.18
010.77.504 9.86	315.98.504 9.6		329.28.403 9.18
010.77.506 9.87, 9.88	315.98.510 9.6		329.28.410 9.18
010.77.604 9.86	315.98.512 9.6		329.28.411 9.18
010.77.606 9.87, 9.88	315.98.514 9.6		329.28.412 9.18
010.77.904 9.86	315.98.520 9.6		329.28.413 9.18
010.77.906 9.87, 9.88	315.98.522 9.6		329.28.414 9.23
010.94.902 9.149	315.98.524 9.6		329.28.416 9.23
013.19.731 9.26	315.98.530 9.6		329.28.417 9.23
013.20.716 9.6	315.98.532 9.6		329.28.430 9.18
013.20.743 9.6	315.98.534 9.6		329.28.431 9.18
013.27.702 9.10	315.98.580 9.6		329.28.432 9.18
015.33.544 9.93	315.99.500 9.6		329.28.433
022.35.109 9.44	315.99.503 9.6		329.28.451 9.23
154.18.701	316.51.504 9.15		329.28.500 9.17
154.25.210	325.00.708 9.9		329.28.502 9.17
154.25.810	325.00.726 9.9		329.31.000 9.16
154.28.900	325.02.702 9.9		329.31.002 9.16
233.54.900	327.20.000 9.6		329.31.003 9.16
233.54.901 9.138 233.54.910 9.138	327.20.002 9.6		329.31.010 9.16
	327.30.000 9.6		329.31.012 9.16
233.54.911 9.138 233.54.990 9.138	327.30.030 9.6 329.00.084 9.4		329.31.013 9.16
233.54.991	329.00.093 9.4		329.31.210 9.28 329.31.212 9.28
233.54.992	329.02.580 9.2		329.31.212 9.28
251.79.600 9.85	329.03.503 9.2		329.31.500
251.79.602 9.85	329.03.512 9.2		329.31.502
251.79.604 9.85	329.03.558 9.2		329.31.503
307.01.627 9.93	329.03.567 9.2		329.31.510
307.01.636 9.93	329.03.568 9.2		329.31.512
307.04.708 9.93	329.03.580 9.2		329.31.513
307.05.705 9.93	329.03.582 9.2		329.31.515 9.33
311.65.700 9.63	329.03.590 9.2		329.31.520 9.16
311.66.511 9.60	329.03.591 9.2		329.31.522
311.72.560 9.60	329.03.592 9.2		329.31.523 9.16
311.90.520 9.63	329.04.608 9.2		329.31.530 9.16
311.90.521 9.63	329.04.617 9.2		329.31.532 9.16
311.90.522 9.63	329.04.635 9.2		329.31.533 9.16
311.90.560 9.63	329.05.605 9.2		329.32.500 9.46
311.90.562 9.63	329.05.614 9.2		329.32.509 9.26
311.94.500 9.74	329.05.632 9.2		329.32.530 9.46
311.94.560 9.74	329.07.609 9.2	7	329.32.539 9.26
311.95.501 9.74	329.07.618 9.2	7 329.18.700 9.16, 9.17, 9.19,	329.35.410 9.33
311.95.561 9.74	329.07.620 9.2	79.20, 9.21, 9.31, 9.33, 9.34,	329.35.510 9.33
311.98.500 9.63	329.07.654 9.2	7	329.44.301 9.38
311.98.502 9.63	329.07.663 9.2	7 329.19.600 9.31	329.44.330 9.39
311.98.504 9.63	329.07.670 9.2	7 329.19.610 9.31	329.44.331 9.39
311.98.505 9.63	329.07.680 9.2		329.44.332 9.39
311.98.510 9.63	329.07.681 9.2		329.44.371 9.38
311.98.512 9.63	329.07.690 9.2		329.44.391 9.38
311.98.514 9.63	329.07.692 9.2		329.44.401 9.38
311.98.515 9.63	329.07.693 9.2		329.44.431 9.39
311.98.580 9.74	329.07.800 9.3		329.44.432 9.39
312.07.700 9.84	329.07.802 9.3		329.44.471 9.38
315.00.703 9.58	329.07.803 9.3		329.44.491 9.38
315.00.704 9.58	329.07.810 9.3		329.44.990 9.39
315.00.705 9.58	329.07.812 9.3		329.45.501 9.77
315.00.713 9.58	329.07.813 9.3		329.45.510 9.76
315.00.714 9.58	329.09.514 9.3		329.45.511
315.00.715 9.58	329.09.590 9.3	329.24.500 9.46	329.45.910 9.77

Item No. Page No.	Item No. Page No.	Item No. Page No.	Item No. Page No.
329.45.911 9.77	329.80.626 9.45	343.62.513 9.69	348.36.732 9.50
329.45.912 9.77	329.80.653 9.45	343.62.514 9.69	348.36.800 9.50
329.45.914 9.77	329.80.680 9.45	343.62.516 9.69	348.36.801 9.50
329.45.916 9.77	329.81.721 9.45	343.62.518 9.69	348.36.802 9.50
329.46.210 9.28	329.81.758 9.45	343.62.520 9.69	348.36.810 9.50
329.46.212 9.28	329.81.785 9.45	343.62.522 9.69	348.36.811 9.50
329.46.500 9.28 329.46.502 9.28	329.84.006 9.45 329.84.100 9.45	343.62.530 9.69 343.62.532 9.69	348.36.812 9.50 348.37.600 9.52
329.46.510 9.28	329.84.110 9.45	343.88.600 9.68	348.37.610 9.52
329.46.512 9.28	329.84.120 9.45	343.88.610 9.68	348.37.620 9.52
329.58.600 9.9	329.85.012 9.43	343.90.710 9.67	348.37.630 9.52
329.58.610 9.9	329.85.018 9.43	343.91.600 9.8	348.37.800 9.52
329.62.520 9.43	329.85.032 9.43	344.05.800 9.6	348.37.810 9.52
329.62.691 9.43	329.85.038 9.43	344.05.810 9.6	348.37.820 9.52
329.63.527 9.43	329.85.043 9.43	344.05.910 9.6	348.37.830 9.52
329.63.750 9.43	329.96.507 9.34	344.05.914 9.6	348.38.511 9.55
329.63.787 9.43	329.96.517	344.06.800	348.38.512 9.55
329.63.796 9.43 329.64.531 9.40	340.41.104 9.82 340.41.702 9.82	344.06.810 9.5 344.06.850	348.38.513 9.55 348.38.514 9.55
329.64.540 9.40	341.07.518 9.65	344.06.860 9.5	348.38.521
329.64.551 9.40	341.07.527 9.65	344.06.900	348.38.522
329.64.554 9.40	341.07.536 9.65	344.06.901 9.5	348.38.523 9.55
329.64.571 9.26	341.07.545 9.65	344.06.902 9.5	348.38.524 9.55
329.64.574 9.26	341.07.554 9.65	344.06.910 9.5	348.38.551 9.55
329.64.631 9.40	341.07.563 9.65	344.06.950 9.5	348.38.552 9.55
329.64.640 9.40	341.07.572 9.65	344.06.960 9.5	348.38.553 9.55
329.67.002 9.44	341.07.581 9.65	344.75.051 9.7	348.38.554 9.55
329.67.003 9.44	341.07.718 9.65	344.75.760 9.7	348.38.571 9.55
329.67.030 9.40	341.07.727 9.65	344.75.770	348.38.573 9.55
329.67.040 9.44 329.67.043 9.44	341.07.736 9.65 341.07.745 9.65	344.88.700 9.145 344.88.710 9.145	348.38.574
329.67.048 9.44	341.07.754 9.65	344.89.730 9.145	348.38.583 9.55
329.67.061	341.07.763 9.65	344.89.740 9.145	348.38.584 9.55
329.67.071	341.07.772 9.65	348.29.600 9.54	348.38.612 9.55
329.68.000 9.42	341.07.781 9.65	348.29.650 9.54	348.38.613 9.55
329.68.003 9.42	341.20.815 9.93	348.31.600 9.49	348.38.630 9.55
329.68.006 9.42	341.21.520 9.66	348.31.601 9.49	348.38.632 9.55
329.69.010 9.42	341.21.530 9.66	348.31.602 9.49	348.38.633 9.55
329.69.013 9.42	341.21.540 9.66	348.31.603 9.49	348.38.641 9.55
329.69.016 9.42 329.71.500 9.41	341.30.508 9.94 341.30.526 9.94	348.31.610 9.49	348.38.643 9.55 348.38.644 9.55
329.71.500 9.41	341.32.100 9.94	348.31.611	348.38.645 9.55
329.71.502	341.32.502 9.94	348.31.613 9.49	348.38.660 9.55
329.71.502 9.149	341.32.708 9.94	348.31.800 9.49	348.39.505 9.55
329.71.503 9.41	341.32.806 9.94	348.31.801 9.49	348.39.508 9.55
329.71.503 9.149	342.66.101 9.97	348.31.802 9.49	348.40.000 9.55
329.71.506 9.41	342.66.150 9.97	348.31.803 9.49	348.40.001 9.55
329.71.506 9.149	342.66.503 9.97	348.31.810 9.49	348.40.011 9.51
329.71.508 9.41	342.66.550 9.97	348.31.811 9.49	348.90.000
329.71.508 9.149 329.71.509 9.41	342.66.709 9.97 342.66.750 9.97	348.31.812 9.49 348.31.813 9.49	348.90.010 9.72 348.90.011
329.71.509 9.41	342.75.226 9.97	348.32.600 9.49	348.90.011
329.71.510	343.33.920 9.67	348.32.601 9.51	348.90.013 9.72
329.71.510 9.149	343.40.510 9.75	348.32.602 9.51	348.90.014 9.72
329.71.512 9.41	343.40.511 9.75	348.32.610 9.51	348.90.015 9.73
329.71.512 9.149	343.40.550 9.75	348.32.611 9.51	348.90.017 9.73
329.71.513 9.41	343.40.560 9.75	348.32.612 9.51	348.90.018 9.73
329.71.513 9.149	343.60.500 9.68	348.32.800 9.51	348.90.020 9.72
329.71.516 9.41	343.60.502 9.68	348.32.801 9.51	348.90.021 9.72
329.71.516 9.149	343.60.510 9.68	348.32.802 9.51	348.90.022 9.72
329.71.518 9.41 329.71.518 9.149	343.60.512 9.68 343.61.500 9.68	348.32.810 9.51 348.32.811	348.90.023 9.72 348.90.024
329.71.519	343.61.503 9.68	348.32.812 9.51	348.90.025
329.71.519 9.149	343.61.510 9.68	348.35.605 9.53	348.90.027
329.71.520 9.41	343.61.513 9.68	348.35.615 9.53	348.90.028 9.73
329.71.522 9.41	343.61.520 9.70	348.35.801 9.53	351.09.513 9.92
329.71.523 9.41	343.61.521 9.70	348.35.805 9.53	351.09.523 9.92
329.71.526 9.41	343.61.522 9.70	348.35.815 9.53	351.09.533 9.92
329.71.530 9.41	343.61.523 9.70	348.36.530 9.50	351.09.543 9.92
329.71.530 9.149	343.62.500 9.69	348.36.531 9.50	351.09.613 9.92
329.71.533 9.41	343.62.501 9.69 343.62.502 9.69	348.36.532 9.50	351.09.623 9.92
329.71.533 9.149 329.71.562 9.26	343.62.502 9.69	348.36.600	351.09.633 9.92 351.09.643 9.92
329.71.582 9.26	343.62.504 9.69	348.36.602 9.50	351.10.023 9.92
329.73.503 9.43	343.62.506 9.69	348.36.610 9.50	351.10.033 9.92
329.73.506 9.43	343.62.508 9.69	348.36.611 9.50	351.10.043 9.92
329.73.510 9.43	343.62.510 9.69	348.36.612 9.50	351.86.100 9.89
329.73.516 9.43	343.62.511 9.69	348.36.730 9.50	351.86.110 9.89
329.73.520 9.43	343.62.512 9.69	348.36.731 9.50	351.86.120 9.90

Item No. Page No	Item No.	Page No.	Item No. Page No.	. Item No. Page No.
351.86.130 9.90	354.17.620	9.87	356.25.480 9.8	0 372.32.441 9.133
351.86.140 9.89			356.25.485 9.8	
351.86.150			356.31.100 9.8	
351.86.160			356.31.110 9.8	-
351.86.170 9.90			356.31.120 9.8	
351.86.180 9.89			356.31.130 9.8	
351.86.185 9.89			356.33.550 9.7	
351.86.190 9.90			356.33.551	
351.86.195 9.90			361.22.310 9.9	
351.86.200 9.89			361.42.202 9.13	
351.86.210 9.90			361.42.211 9.13	
351.86.220 9.89			361.42.293 9.9	
351.86.230 9.90			361.42.300 9.13	
351.86.300 9.89	354.22.331	9.91	361.42.319 9.13	9 372.49.701 9.118
351.86.310 9.90	354.22.431	9.91	361.42.391 9.9	5 372.49.790 9.118
351.86.320 9.89	354.22.631	9.91	361.42.800 9.13	9 372.64.796 9.135
351.86.330 9.90	354.22.831	9.91	361.46.010 9.14	2 372.64.897 9.133
351.86.400 9.89	354.22.931	9.91	361.46.040 9.14	3 372.64.901 9.135
351.86.410 9.90	354.36.100	9.88	361.46.041 9.14	3 372.64.902 9.135
351.86.420 9.89		9.88	361.46.200 9.14	2 372.64.903 9.135
351.86.430 9.90			361.47.207 9.14	
351.86.600			361.49.603 9.14	
351.86.610			361.49.701	
351.86.620			361.50.820	
351.86.630			361.69.310	
351.86.800 9.89			361.81.900	
351.86.810 9.90			361.81.910 9.13	
351.86.820 9.89			361.81.911	
351.86.830 9.90			361.85.501 9.14	
351.86.900 9.89			361.85.609 9.14	
351.86.910 9.90			361.93.240 9.14	
351.86.920 9.89			361.93.340 9.14	
351.86.930 9.90			362.01.500 9.9	
351.93.125 9.94	354.65.320	9.11	362.10.803 9.9	6 372.64.942 9.135
351.95.170 9.9	354.65.321	9.11	365.30.300 9.10	3 372.64.943 9.135
351.95.175 9.9 <sup>-</sup>	354.65.400	9.10	365.30.330 9.10	3 372.64.944 9.135
351.95.180 9.86	354.65.410	9.10	365.30.680 9.10	3 372.64.953 9.135
351.95.182 9.86	354.65.420	9.11	365.30.681 9.10	3 372.64.954 9.135
351.95.190 9.86	354.65.421	9.11	365.31.300 9.11	3 372.64.990 9.135
351.95.192 9.86	354.65.700	9.10	365.31.680 9.11	
351.95.270 9.9	356.06.401		365.31.681 9.11	
351.95.280 9.86			365.31.700 9.11	
351.95.282 9.86			365.73.716 9.10	
351.95.370 9.9	356.06.441		365.73.725 9.10	
351.95.380 9.86			365.73.734 9.10	
351.95.382 9.86			365.74.713 9.10	
351.95.470			365.74.713	· · · · · · · · · · · · · · · · · · ·
351.95.480 9.86			365.74.731	
351.95.482 9.86			365.75.112 9.10	
351.95.570 9.9	356.11.410		365.75.121 9.10	
351.95.670 9.9	356.11.420		365.75.710 9.10	
351.95.680 9.86			365.75.729 9.10	
351.95.682 9.86			365.86.704 9.9	
351.95.780 9.86			365.86.713 9.9	
351.95.782 9.86			365.86.722 9.9	
351.95.880 9.86			365.86.731 9.9	
351.95.882 9.86			365.86.740 9.9	
351.95.970 9.9 <sup>-</sup>	356.11.592	9.79	365.86.759 9.9	
351.95.980 9.86		9.84	365.86.768 9.9	
351.95.982 9.86	356.16.025	9.81	365.86.777 9.9	9 372.68.832 9.132
354.12.905 9.93	356.16.315	9.81	365.86.786 9.9	9 372.68.833 9.132
354.12.906 9.93			365.86.795 9.9	9 372.91.320 9.130
354.17.100 9.87	356.18.010	9.81	366.74.900 9.10	6 372.91.321 9.130
354.17.110 9.87			371.32.700 9.10	7 372.91.322 9.130
354.17.120 9.87	356.20.421	9.81	371.32.755 9.10	
354.17.130 9.87			372.03.740 9.11	
354.17.140 9.87			372.03.795 9.11	0 372.91.332 9.131
354.17.150 9.87			372.04.738 9.11	
354.17.200 9.87			372.04.747 9.11	
354.17.210 9.87	356.24.710		372.04.783 9.11	
354.17.220 9.87			372.04.792 9.11	
354.17.300 9.87			372.17.253 9.10	
354.17.310 9.87			372.17.262 9.10	
354.17.320 9.87			372.17.202	
354.17.320 9.87			372.17.271	
354.17.410			372.17.762 9.10	
354.17.410 9.87			372.17.762 9.10	
354.17.600			372.19.100 9.10	
354.17.610 9.87	356.25.455	9.80	372.19.110 9.10	5 373.66.036 9.117, 9.126

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373.66.200	_	373.69.900	_
373.66.212		373.69.900	
373.66.214		373.69.902	
373.66.222	9.115	373.69.903	9.127
373.66.250		373.69.905	
373.66.262		373.69.906	
373.66.264		373.69.907	
373.66.300		373.69.909	
373.66.312		373.69.912	
373.66.314	9.116	373.70.900	9.111
373.66.322		373.71.901	
373.66.350		373.71.902	
373.66.372		373.73.701	
373.66.376		373.73.729	
373.66.381		373.73.738	9.107
373.66.382		373.74.324	
373.66.383		373.74.333	
373.66.384		373.85.700	
373.66.386		373.85.702	
373.66.393		373.89.000	
373.66.394		373.89.001	
373.66.395		373.89.010	
373.66.396		373.89.011	
373.66.500		380.53.306	
373.66.612		380.65.306	
373.66.622		380.65.315	
373.66.632		408.22.346	
373.66.634	9.116	408.22.351	
373.66.642		408.22.356	
373.66.681 9.117, 373.66.682		408.22.361	
373.66.685	,	430.07.409	
373.66.693		563.25.901	
373.66.694	9.117	563.25.910	9.153
373.66.700		563.25.912	
373.66.800		563.25.921	
373.66.900		563.25.940	
373.66.982		563.25.941	
373.66.993	9.117	563.25.942	9.152
373.66.994		563.25.960	
373.69.302		563.26.901	
373.69.320		563.27.901	
373.69.321		563.55.022	
373.69.322	9.127	563.55.031	9.147
373.69.323		563.55.322	
373.69.332		563.55.911	
373.69.334		563.56.031	
373.69.338		563.56.061	
373.69.342		563.56.921	
373.69.344		563.56.931	
373.69.346		563.56.961	
373.69.348		643.01.506	
373.69.402		643.01.515	
373.69.502		805.06.814	
373.69.512			
373.69.702			
373.69.712			
373.69.720			
373.69.722			
373.69.723			
373.69.732			
373.69.734			
373.69.736			
373.69.738			
373.69.744			
373.69.746			
373.69.748	9 127		

 373.69.748
 9.127

 373.69.780
 9.117, 9.126

 373.69.799
 9.126, 9.128

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