# **Digital Flow Switch for Deionized Water and Chemical Liquids**

## **PF2D** Series







A single controller can monitor the flow rate of 4 different sensors.



### 4-channel Flow Monitor PF2D200 series

## **Body and Sensor New PFA**

# Super PFA

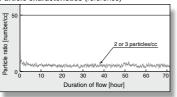
0.4 to 4 L/min (PF2D504) 1.8 to 20 L/min (PF2D520) 4.0 to 40 L/min (PF2D540)

Three types of flow range

Dust generation of 3 particles/cc or less (average number)

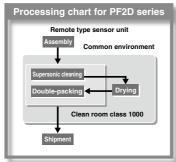
Karman vortex eliminates moving parts and allows low dust generation.

#### Particle characteristics (reference)



The data was obtained by performing an actual 10 minutes' supersonic cleaning using an average  $16\,\mathrm{M}\Omega\text{-}\mathrm{cm}$  of deionized water at class 10000 clean room (1 L/min flow rate). The diameter of the measured particles ranges from 0.1 to 0.5  $\mu\mathrm{m}$ . The flow

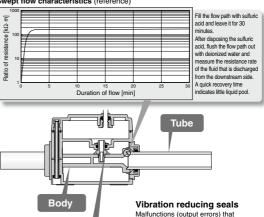
rate used during measuring is 100 cc/min.



Swept flow characteristics Tapered side seal minimizes dead volume to reduce accumulation of liquid pool.

Sensor

#### Swept flow characteristics (reference)



would otherwise be caused by

vibration are prevented.

PFM

PFMB PFMC

PFMV

PF2A PF3W

LFE

PF2D

IF.

# For Deionized Water and Chemical Liquids

## **Digital Flow Switch**

# PF2D Series



#### How to Order

Remote Type Sensor Unit

PF2D5 20 - 13

Flow rate range

04 0.4 to 4 L/min 20 1.8 to 20 L/min 40 4 to 40 L/min

 Option (Refer to page 391.) Nil None С e-con connector x 1 pc.

The cable and connector are shipped unassembled. Output specification

Port size: (inch) PF2D504 13 1/2 PF2D520 19 PF2D540

Specification Applicable monitor unit (monitor) model PF2D200/300 series Output for monitor unit + analog output (1 to 5 V) Output for monitor unit + analog output (4 to 20 mA)

#### **Specifications for Sensor Unit**

Refer to pages 202 and 203 for Flow Switch Precautions. For details about the Specific Product Precautions, refer to the Operation Manual on the SMC website, http://www.smcworld.com

Model			PF2D504	PF2D520	PF2D540
Measured fluid			Liquid not to corrode nor erode deionized water and/or fluoropolymer. Viscosity: 3mPa·s (3cP) or less		
Detection style		1	Karman vortex		
Rated flow range		ge	0.4 to 4 L/min	1.8 to 20 L/min Note 1)	4 to 40 L/min
Operating pressure range Note 2)		sure range Note 2)	0 to 1 MPa		0 to 0.6 MPa
Proof pressure Note 3)		Note 3)	1.5 MPa		0.9 MPa
Oper	rating fluid	temperature		0 to 90°C	
Accı	ıracy Note 4	)		±2.5% F.S. (at 25°C water)	
Repe	eatability			±1% F.S. (at 25°C water)	
Tem	perature cl	haracteristics		±5% F.S. (0 to 50°C, based on 25°C)	
Pulse output		Pulse output	Pulse output, N channel, open drain, output for monitor unit PF2D 300/301 (Specifications: Maximum load current of 10 mA; Maximum applied voltage of 30 V)		
Outp	out		Voltage output Note 5) 1 to 5 V		
specifications Analog output		Analog	Accuracy: ±2% F.S., Min. load impedance: 100 kΩ (Output impedance: 1 kΩ)		
		output	Current output Note 6) 4 to 20 mA		
			Accuracy: ±2% F.S.or less, Max. load impedance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC		
Pow	er supply v	/oltage	12 to 24 VDC ±10%		
	ent consui	nption	20 mA or less (without load)		
e al	Enclosur	е	IP65		
Environmental resistance	Operating	temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C in stock (with no condensation and freezing)		
/iror	Voltage r	esistance	1000 VAC for 1 min. between external terminals and case		
គី Insulation resistance		n resistance	50 MΩ or more (500 VDC measured via megohmmeter) between external terminals and case		
Standards			CE, RoHS		
Lead wire			Cabtire cord, 4 cores ø3.5, 3 m		
Weig	jht		140 g (witho	ut lead wire)	225 g (without lead wire)
Port	size		3/8 inch tube	1/2 inch tube	3/4 inch tube
Wetted material		ıl	Body: New PFA, Sensor: New PFA, Tube: Super PFA		

Note 1) 1.6 to 20 L/min (0.1 MPa) with viscosity of 1 mPa·s (1 cP) or less

Note 2) The operating pressure range drops according to the fluid temperature. See attached graph.

Note 3) 1.5 times of the maximum operating pressure and varying with fluid temperature.

Note 4) The system accuracy when combined with PF2D30 ...

Note 5) When the voltage output is selected.

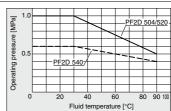
Note 6) When the current output is selected.

Note 7) The sensor unit conforms to the CE marking.

Note 8) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).

#### Made to Order

I LQ1 series fluoropolymer fittings mounting type is I I also available. Refer to page 392.



#### How to Order

Remote Type **Monitor Unit** 

PF2D30 0 - A - M



Output specification

 NPN open collector 2 outputs 1 PNP open collector 2 outputs Unit specification

Nil With unit switching function М Fixed SI unit Note)

Note) Fixed units: Real-time flow rate: L/min Accumulated flow: L

Mounting

Panel mounting

#### **Specifications for Monitor Unit**

Refer to pages 202 and 203 for Flow Switch Precautions. For details about the Specific Product Precautions, refer to the Operation Manual on the SMC website, http://www.smcworld.com

Model		PF2D300/301			
Flow	rate measurement range Note 1)	0.25 to 4.5 L/min 1.3 to 21.0 L/min 2.5 to 45		2.5 to 45 L/min	
Set f	low rate range Note 1)	0.25 to 4.5 L/min	1.3 to 21.0 L/min	2.5 to 45 L/min	
Minir	num set unit Note 1)	0.05 L/min	0.1 L/min	0.5 L/min	
Accumulated pulse flow rate exchange value (Pulse width: 50ms) Note 1)		0.05 L/pulse	0.1 L/pulse	0.5 L/pulse	
	Real-time flow rate	L/min, gal (US)/min			
Disp		flow L, gal (US)			
Accu	mulated flow range Note 1)		0 to 999999 L		
Accu	racy Note 3)		±2.5% F.S.		
Repe	eatability		±0.5% F.S.		
Tem	perature characteristics		$\pm 1\%$ F.S. (15 to 35°C, based on 25°C) $\pm 2\%$ F.S. (0 to 50°C, based on 25°C)		
Curre	ent consumption (No load)	60 mA or less			
Weight		45 g			
Note 4)	Switch output	NPN open collector (PF2D300)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V 2 outputs		
Output spe		PNP open collector (PF2D301)	Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (w 2 outputs	ith load current of 80 mA)	
	Accumulated pulse output	NPN open c	ollector or PNP open collector (same as s	switch output)	
ıtal e	Enclosure		IP40		
Environmental resistance	Operating temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no condensation and freezing)			
viror	Voltage resistance	1000 VAC for 1 min. between external terminal and case			
ត្ត Insulation resistance		$50\mathrm{M}\Omega$ or more (500 VDC measured via megohmmeter) between external terminal and case			
Stan	dards	CE, RoHS			
Indic	ator light	3-digits 7-segment LED			
Statu	ıs LED's	ON: when light is on, OUT1: Green; OUT2: Red			
Powe	er supply voltage	12 to 24 VDC ±10%			
Resp	onse time	1sec. or less			
Hyst	eresis	Hysteresis mode: adjustable (can be set from 0) Window comparator mode Note 5): fixed (3 digits)			
Note 1)	te 1) The value varies depending on set flow range				

Note 1) The value varies depending on set flow range

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [L/min or L] will be set for switch types without the unit switching function.)

Note 3) The system accuracy when combined with PF2DS—

Note 4) Switch output and accumulated pulse output can be selected using the control button operation during initial setting.

	1	2	3	4
Output 1	Switch output	Switch output	Accumulated pulse output	Accumulated pulse output
Output 2	Switch output	Accumulated pulse output	Switch output	Accumulated pulse output

Note 5) Window comparator mode: Since hysteresis (H) will reach 3 digits, keep P\_1 and P\_2 or n\_1 and n\_2 apart by 7 digits more. (In case of output OUT2, n\_1, 2 to be n\_3, 4 and P\_1, 2 to be P\_3, 4.)

Note 6) The monitor unit conforms to the CE marking.

Note 7) Accumulated flow rate is reset when the power supply turns OFF.

Note 8) For details about wiring, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).



PFM PFMB

PFMC PFMV

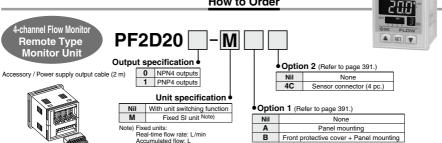
PF2A

PF3W LFE

PF2D



#### **How to Order**



Connectable remote type sensor part is PF2D5□□-□<u>-1</u> (with analog output 1 to 5 V).

#### **Specifications**

Refer to pages 202 and 203 for Flow Switch Precautions. For details about the Specific Product Precautions, refer to the Operation Manual on the SMC website, http://www.smcworld.com

Model		PF2D200/201		
Appl	licable flow rate sensor	PF2D504-□-1 PF2D520-□-1 PF2D540-□-1		PF2D540-□-1
Flow rate measurement range Note 1)		0.25 to 4.50 L/min	1.3 to 21.0 L/min	2.5 to 45.0 L/min
Set flow rate range Note 1)		0.25 to 4.50 L/min	1.3 to 21.0 L/min	2.5 to 45.0 L/min
Mini	mum set unit Note 1)	0.05 L/min	0.1 L/min	0.5 L/min
	mulated pulse flow rate exchange (Pulse width: 50ms) Note 1)	0.05 L/pulse	0.1 L/pulse	0.5 L/pulse
	Note 1) Real-time flow rate	L/min, gal (US)/min		
Disp	lay units Accumulated flow		L, gal (US)	
Accı	umulated flow range Note 1)		0 to 999999 L, 0 to 999999 gal (US)	
Pow	er supply voltage	24 VD0	±10% (With power supply polarity pro	otection)
Curr	ent consumption	55 mA or less	(Not including the current consumption	n of the sensor)
Pow	er supply voltage for sensor		Same as [Power supply voltage]	
Powe	er supply current for sensor Note 2)	Max. 110 mA (However	, the total current for the 4 inputs is 44	0 mA maximum or less.)
Sens	sor input	1 to	5 VDC (Input impedance: Approx. 800	Κ Ω)
	No. of inputs		4 inputs	
	Input protection	Excess voltage protection		
Note 3)	Switch output (Real-time switch output, Accumulated switch	NPN open collector (PF2D20	Maximum load current: 80 mA 0) Internal voltage drop: 1 V or le Maximum applied voltage: 30	ess (with load current of 80 mA)
Output N specifications	output)	PNP open collector (PF2D20	Maximum load current: 80 mA     Internal voltage drop: 1 V or le	A ess (with load current of 80 mA)
Accumulated pulse output		NPN open col	lector or PNP open collector (same as	switch output)
E E	No. of outputs		4 outputs (1 output per 1 sensor input)	1
O 69	Output protection	Short circuit protection		
	eresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)		
	oonse time Note 4)	1s or less		
	uracy Note 4)	±5% F.S.		
	eatability Note 4)	±3% F.S.		
Tem	perature characteristics	±2% F.S. (0 to 50°C, based on 25°C)		
	lay method	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)		
	us LED's	Illuminates when output is ON OUT1: Red		
ಕ್ಷ E	nclosure	IP65 for the front face only, the rest is IP40.		
Sists	perating temperature range	Operating: 0 to 50°C, Stored: -10 to 60°C (with no freezing and condensation)		
윤 O	inclosure Operating temperature range Operating humidity range	Operating or Stored: 35 to 85%RH (with no condensation)		
		CE, RoHS		
Con	nection	Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)		
Mate	erial	Housing: PBT, Monitor: PET, Backside rubber: CR		
Weig	ght	60 g (Except for any accessories that are shipped together.		

Note 1) Fixed SI unit [L/min or L] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 2) If Voc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

Note 3) Switch output and accumulated pulse output can be selected during initial setting.

Note 4) The system accuracy when combined with an applicable flow sensor.

Note 5) This product conforms to the CE marking.

Note 6) For details about wining, refer to the Operation Manual that can be downloaded from SMC website (http://www.smcworld.com).

#### Set Flow Rate Range and Rated Flow Range

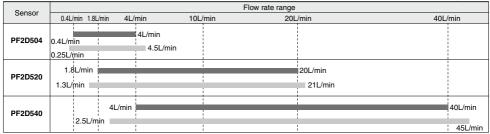
#### Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller

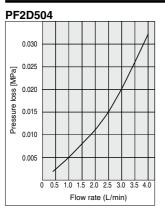
The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.). It is possible to set a value outside off the rated flow range, however, the specification is not be guaranteed.

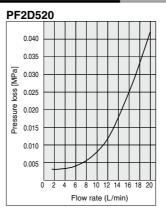
Rated flow range of sensor

Set flow rate range of sensor

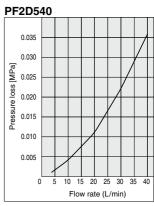


#### Flow Rate Characteristics (Pressure Characteristics)





**ØSMC** 



# PFMB

PFMC PFMV

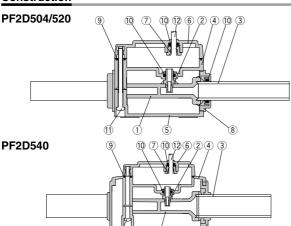
PF2A

PF3W LFE

PF2D

IF

#### Construction

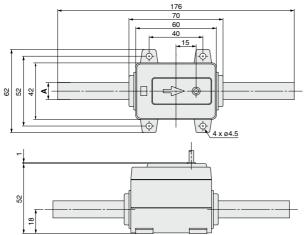


Parts list			
Number	Parts	Material	
1	Body	New PFA	
2	Sensor	New PFA	
3	Tube	Super PFA	
4	Housing A	PPS	
5	Housing B	PPS	
6	Housing C	PPS	
7	Bushing	POM	
8	Сар	PPS	
9	Gasket	FKM	
10	O-ring	FKM	
11	Thread	Stainless steel 304	
12	Lead wire	PVC	

## **PF2D** Series

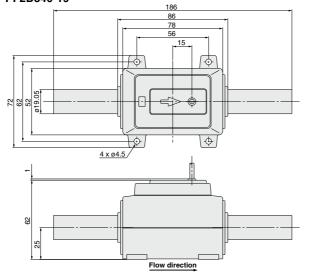
#### **Dimensions: Remote Type Sensor Unit**

#### PF2D504-11/520-13



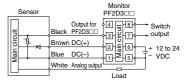
Model	Α
PF2D504	ø9.52
PF2D520	ø12.7

#### PF2D540-19

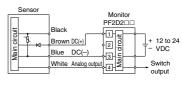


#### **Internal Circuits and Wiring Examples**

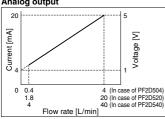
#### -1/2 Analog voltage output Analog current output



## Analog voltage output



#### **Analog output**

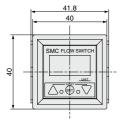


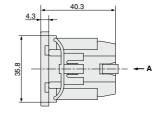
#### **Cable Specifications**

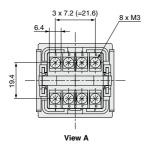
No. of cable wire		4
Conductor	Nominal cross-sectional area	0.15 mm <sup>2</sup>
	Dimension	Approx. 0.5 mm
Insulator Dimension		Approx. 0.9 mm Brown, White, Blue, Black
01	Material	Oil-resistant PVC
Sheath	O.D.	3.5 mm

#### **Dimensions: Remote Type Monitor Unit**

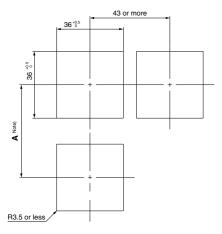
#### PF2D30 <sup>9</sup>-A Panel mounting type







#### Panel fitting dimensions



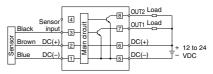
Note) Decide the length of A taking into account the size of terminal you use.

\* The applicable panel thickness is 1 to 3.2 mm.

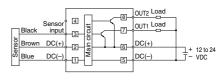
Corner: R3.5 or less

#### **Internal Circuits and Wiring Examples**

-0 NPN (2 outputs)



-1 PNP (2 outputs)



PFM

PFMB PFMC

PFMV

PF2A

PF3W LFE

PF2D IF

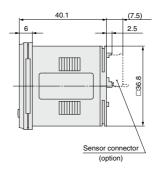
**SMC** 

## **PF2D** Series

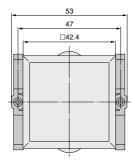
Dimensions: Remote Type Monitor Unit for Deionized Water and Chemical Liquids (4-channel Controller)

#### PF2D200/201

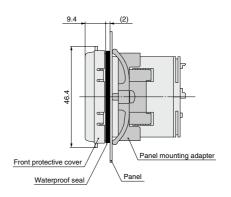


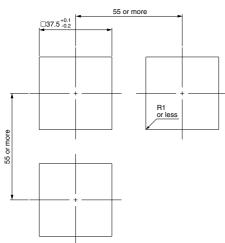


#### Front protective cover + Panel mounting



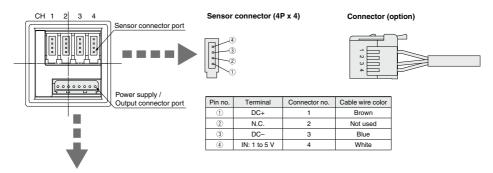




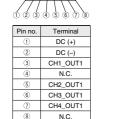


<sup>\*</sup> Applicable panel thickness: 0.5 to 8 mm

#### Dimensions: Remote Type Monitor Unit for Deionized Water and Chemical Liquids (4-channel Controller)

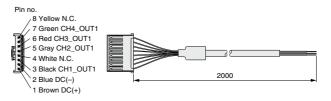


#### Power supply / Output connector (8P)



N.C.

#### Power supply / Output connector (accessory)

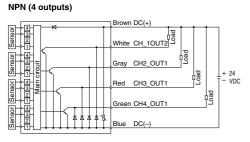


#### Cable Specifications

No. of cable wire		8	
Conductor	Nominal cross-sectional area	0.15 mm <sup>2</sup>	
	Dimension	Approx. 0.5 mm	
Insulator Dimension Approx. 0.9 mm Brown, White, Blue, Black, Gray, Re		Approx. 0.9 mm Brown, White, Blue, Black, Gray, Red, Green, Yellow	
Sheath	Material	Heat-resistant polyethylene	
	O.D.	4.8 mm	

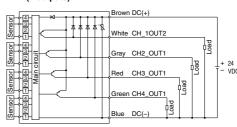
#### **Internal Circuits and Wiring Examples**

## PF2D200



### PF2D201

PNP (4 outputs)



PFM PFMB PFMC

PFMV

PF2A

PF3W

LFE

PF2D

IF



#### Functions/PF2D

#### Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF.

#### Unit switching

Display Real-time flow rate		Accumulated flow
U_ 1	L/min	L
U_2	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (L/min, L, m<sup>3</sup> or m<sup>3</sup>x10) will be set for the type without the unit switching function.

#### Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

#### Error correction

#### For PF2D300/301

LED display	Contents	Solution
Er!	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
ErZ	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
Er4	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

#### For PF2D200/201

LED display	Contents	Solution	
Er 1	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
ErO	Internal data error.		
Er7	Internal data error.	Contact SMC.	
ErIO	Internal data error.		
805	Internal data error.	Shut off the power supply	
ErB	Internal data error.	and then reset the switch.	
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

#### Key lock

This function prevents incorrect operations such as changing the set value accidentally.

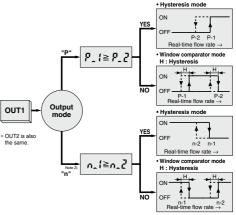
#### Accumulation clearance

This is to clear the accumulated value.

#### Output types

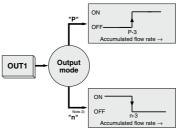
Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

#### Real-time switch output



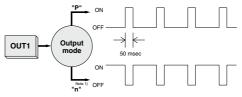
Note 2) Output mode is set to inverted output at the factory before shipment.

#### Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

#### Accumulated pulse output



Note1) Refer to the specifications of monitor unit for the flow rate value per pulse.

#### **Functions**

#### Copy function (PF2D200, 201 only)

Information to be copied is:

- 1) Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- (4) Output method
- ⑤ Output mode
- 6 Flow rate value

## Peak hold, Bottom hold display function (PF2D200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting. The hold value is reset when the power supply turns OFF or the hold is released.

#### Channel select function (PF2D200, 201 only)

Every pushing the  $\triangle$  button, channel selection "1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4 $\rightarrow$ 1..." is available. The flow rate measurement of each selected channel is shown in the monitor unit.

#### Channel scan function (PF2D200, 201 only)

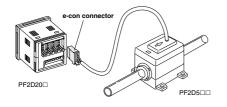
Changes displaying the channel shown every about 2 seconds and its detected flow rate.

#### Option

When only optional parts are required, order with the part numbers listed below.

#### e-con connector

Part no.	Qty.
ZS-28-CA-2	1

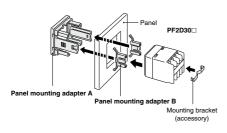


In addition to the connector shown above, those listed below (female contact) can be connected.

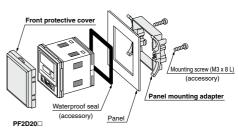
Manufacturer	Model	
3M Japan Limited	37104-3101-000FL	
Tyco Electronics Japan G.K.	1-1473562-4	
OMRON Corp.	XN2A-1430	

Panel mounting

Pin no.	Description	Note	
ZS-22-E Panel mounting adapter A, B		With mounting bracket	



Part no.	Description	Note	
ZS-26-B	Panel mounting adapter With waterproof seal, mounti		
ZS-26-C	Front protective cover + Panel mounting adapter	With waterproof seal, mounting screw	



PFMB

PFMC PFMV PF2A

PF3W LFE PF2D

IF.

# **PF2D5** Series Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

## 1 Fluoropolymer fittings mounting type (Space saving type)

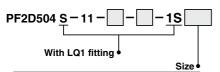
Attached insert bushings and nuts for LQ1 series fluoropolymer fittings on double end piping.

#### **How to Order**

PF2D520 S - 13 -

With LQ1 fitting

Refer to page 382 for details about How to Order.

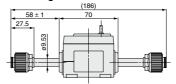


Model	IN side	OUT side	
11	3 3		
1113	3 4 (With reducer		
1311	4 (With reducer)	3	
13	4 (With reducer)	4 (With reducer)	

#### **Dimensions**

External dimensions of the body are the same as those of standard products. Refer to page 386.

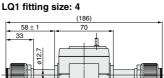
#### LQ1 fitting size: 3



#### LQ1 fitting size: 4



# ı



#### LQ1 fitting size: 5

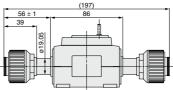


# Model IN side OUT side 13 4 4 1319 4 5 (With reducer) 1913 5 (With reducer) 4 19 5 (With reducer) 5 (With reducer)

# PF2D540 S - 19 - - - 1S With LQ1 fitting •

		3126 4	
Model	IN side OUT side		
19	5	5	
1925	5	6 (With reducer)	
2519	6 (With reducer)	ith reducer) 5	
25	6 (With reducer)	6 (With reducer)	

#### LQ1 fitting size: 5



#### LQ1 fitting size: 6

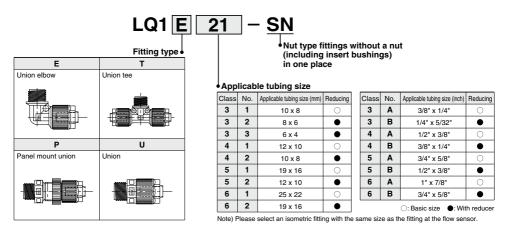


# Made to Order Related Products

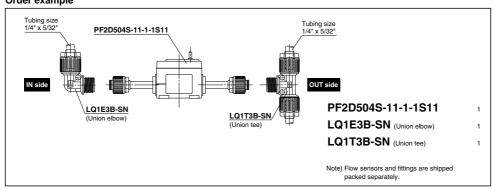


#### How to Order Fittings for a Product with Nuts

How to order a flow sensor, PF2D5□S series, etc. nut type fittings without a nut (including insert bushings) in one place.



#### Order example



393

PFM

PFMB PFMC

PFMV

PF2A

PF3W

LFE

PF2D IF



Compatibility checklist: Between the digital flow switch sensor material for deionized water and chemicals and the fluid selected.

Flu	iid	Compatibility
Acetone		0
Ammonium hydroxide	Concentration 30% or less	0
Isobutyl alcohol		×
Isopropyl alcohol		0
Hydrochloric acid	Concentration 38% or less	0
Ozone		×
Hydrogen peroxide	Concentration 50% or less 50°C or less	0
Ethyl acetate		0
Butyl acetate		0
Nitric acid (except fuming nitric acid)	Concentration 10% or less	0
Deionized water		0
Sodium hydroxide		×
Ultra deionized water		0
Toluene		0
Hydrofluoric acid	Concentration 50% or less	0
Sulfuric acid (except fuming sulfuric acid)	Concentration 20% or less	0
Phosphoric acid	Concentration 30% or less	0

Note 1) The material and fluid compatibility check list provides reference values as a guide only.

Note 2) It is possible that some fluids are permeable depending on the type of fluid, its density and temperature. Any permeated

fluid may affect the products life.

Thus, when using these fluid types, verify the fluid in advance by testing it, prior to making a decision to use it.

· Compatibility is indicated for fluid temperatures at 90°C or less.

· The product does not have an explosion proof construction. Be sure to take measures to prevent the area around the product from becoming filled with an explosive gas, when using an explosive fluid

Table symbols : Can be used : Can be used under certain conditions x : Cannot be used