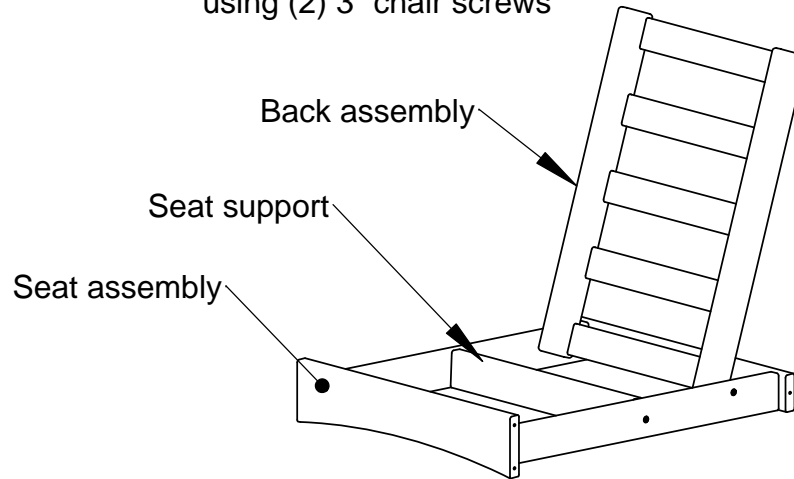


Trex® Outdoor Furniture™

Assembly Instructions Model: TXC23

Step 1

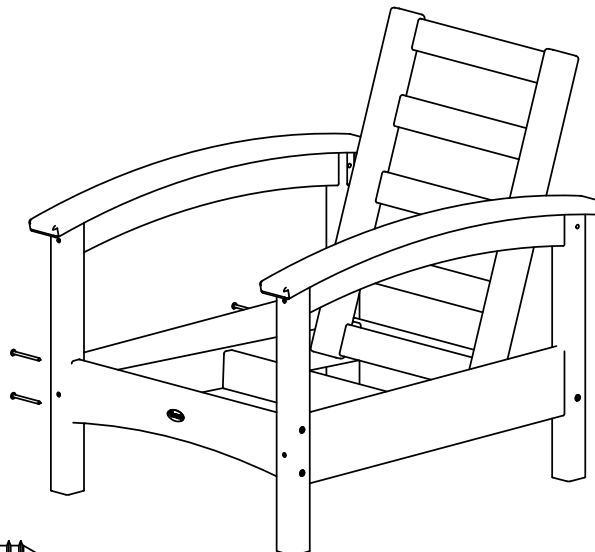
- Attach seat support to seat assembly using (2) 3" chair screws
- Attach back assembly to seat assembly using (2) 3" chair screws



- ___ (1) Seat assembly
- ___ (1) Back assembly
- ___ (2) Sideframes
- ___ (1) Top back rail
- ___ (1) Seat support
- ___ (1) Seat cushion
- ___ (1) Back cushion
- ___ (1) Hardware pack

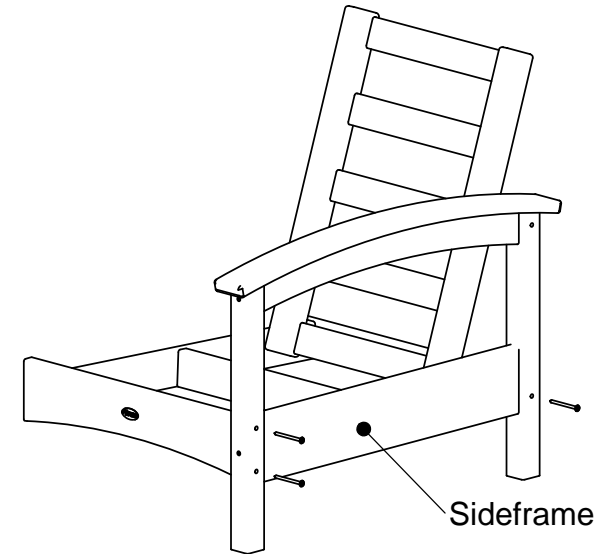
Step 3

Repeat Step 2 on other side.



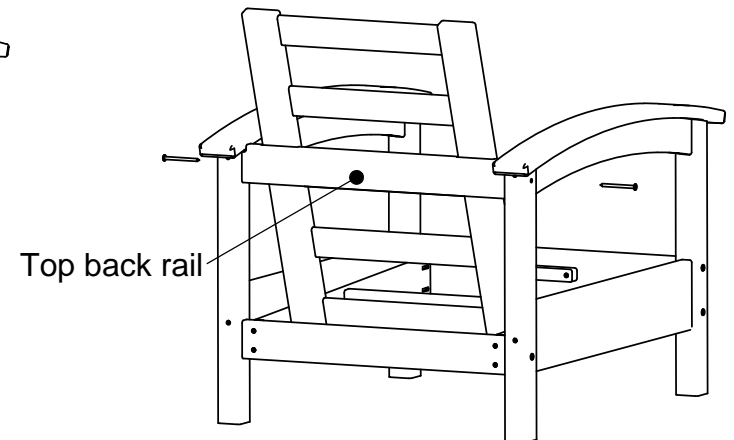
Step 2

Lay the seat assembly on its side. Attach sideframe using (3) 3" chair screws

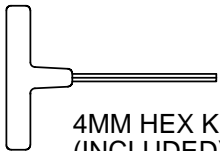


Step 4

- Attach top back rail to sideframes using (2) 3" chair screws
- Insert seat and back cushions

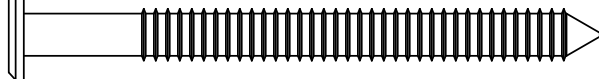


TOOLS NEEDED



4MM HEX KEY, ALLEN, T-HANDLE
(INCLUDED)

Qty.	Description
12	.27 X 3 SOCKET WAFER "A"



ALL HARDWARE IS COATED STAINLESS STEEL

6/2/2011

Trex® Outdoor Furniture™

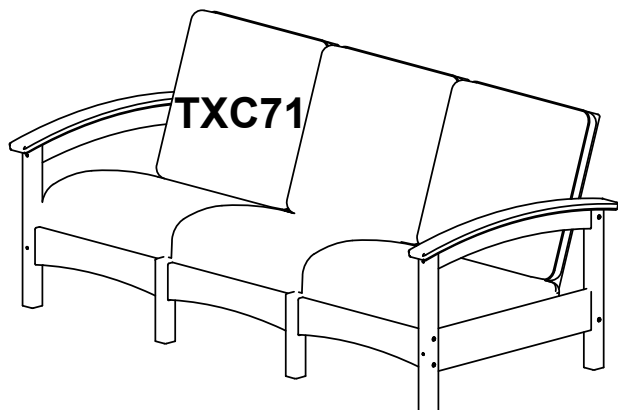
Assembly Instruction Packet For: TXC71 and TXC47

Sort Boxes

Items are shipped in multiple boxes

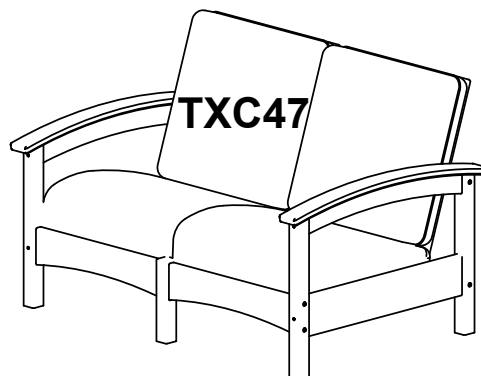
Sections needed for SOFA

box - TXC23R
box - TXC23C
box - TXC23L



Sections needed for LOVESEAT

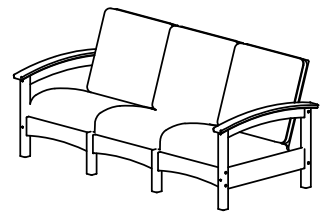
box - TXC23R
box - TXC23L



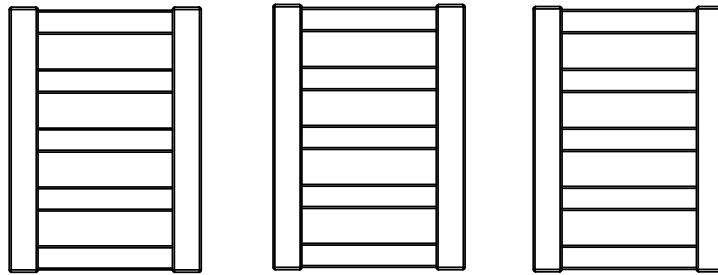
Sofa Assembly

1

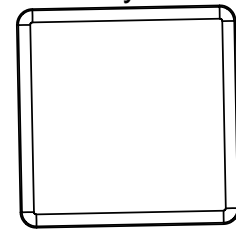
Layout Parts



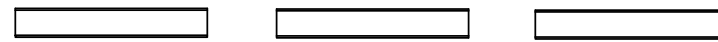
Backs



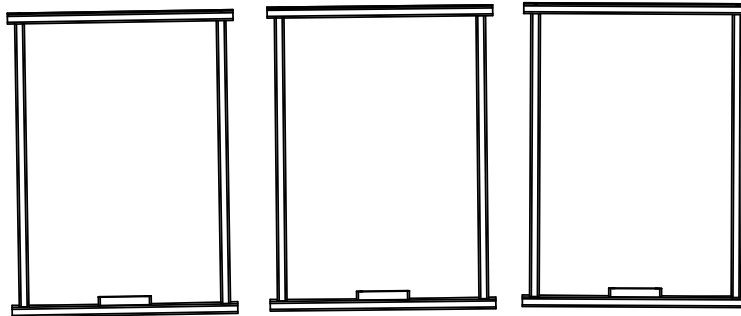
Back Cushion
Qty 3



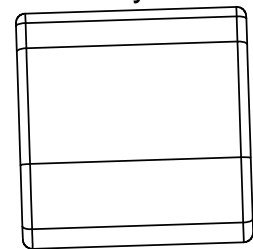
Seat supports



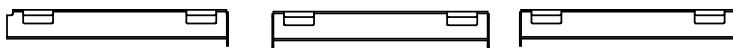
Seats



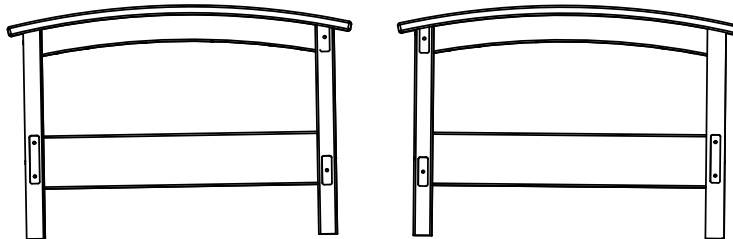
Seat Cushion
Qty 3



Back rails



Sideframes



Center legs



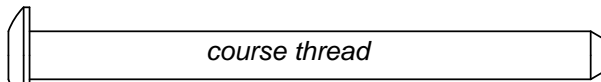
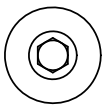
back legs

front legs

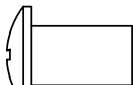
2

Layout Hardware

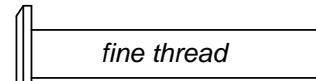
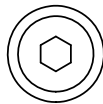
note: you will need hardware pack from TXC23C box



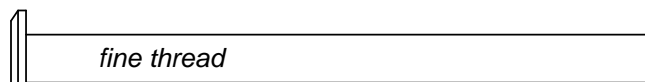
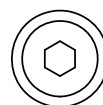
3" Chair Screw Qty 20



Capnut Qty 6



1 1/2" Chair bolt Qty 2



3 1/4" Chair bolt Qty 4

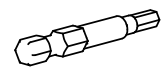
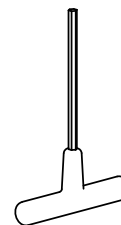
3

Tools Needed

4mm Hex Key - *included*

4mm Hex Bit for screw gun - *included*

Phillips head screwdriver

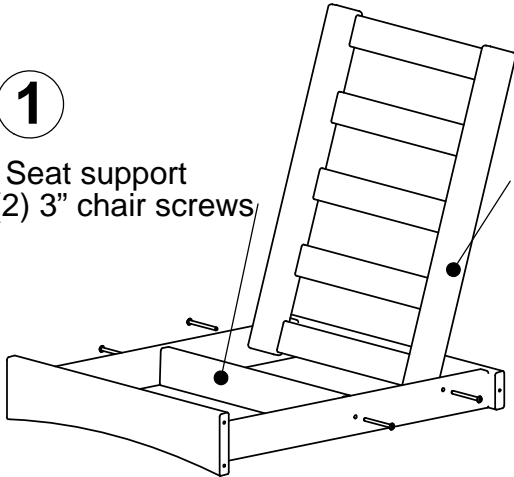


Sofa Assembly

note: use coarse thread on 1,2,3,4,5

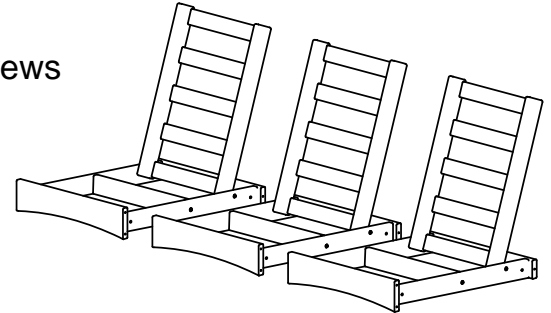
1

Attach Seat support
using (2) 3" chair screws



2

Attach Back to Seat
using (2) 3" chair screws

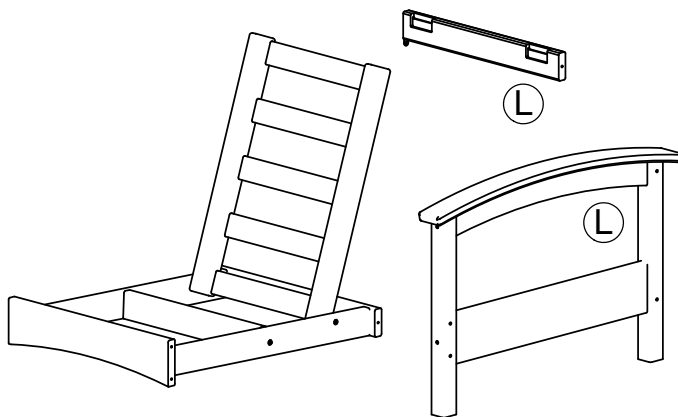


3

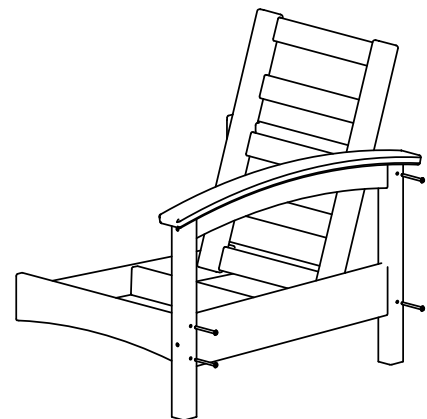
Repeat until all three seats
and backs are assembled

4

Left Sideframe and Back rail to Seat

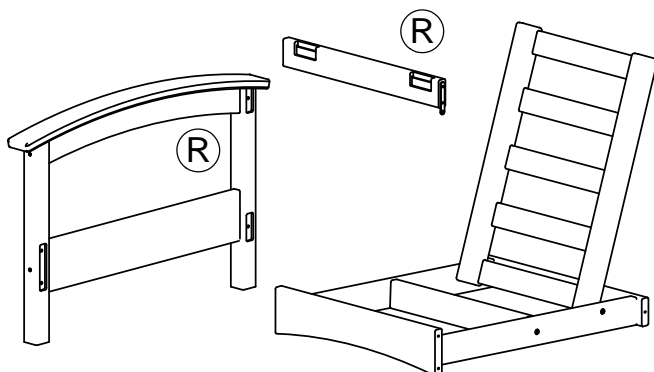


Attach Sideframe and Back rail
using (4) 3" chair screws

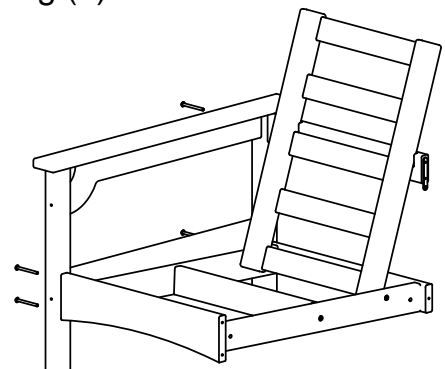


5

Right Sideframe and Back rail to Seat



Attach Sideframe and Back rail
using (4) 3" chair screws

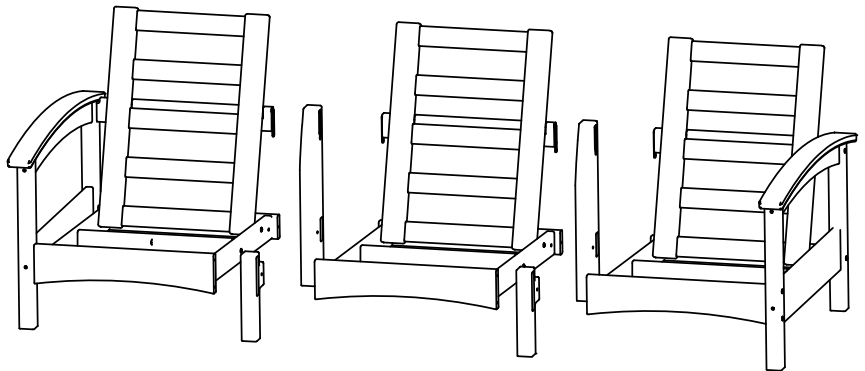
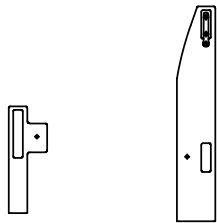


Sofa Assembly

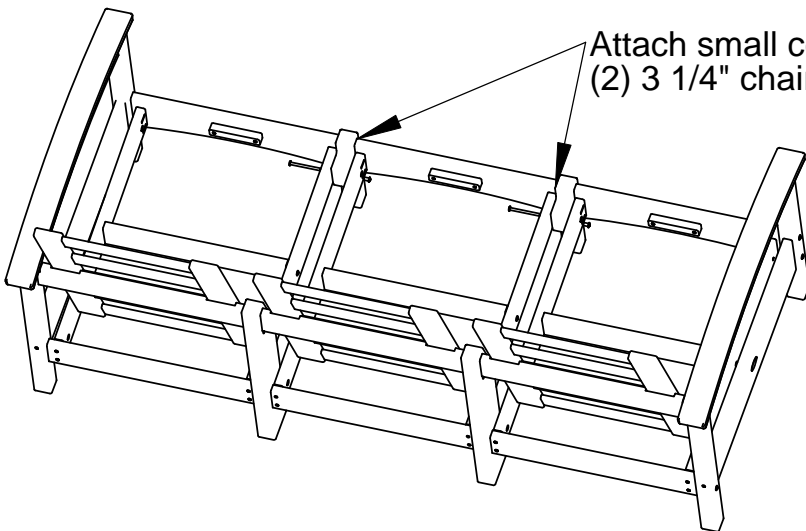
note: use fine thread bolts for 7, 8, 9

6

Fit all sections together with Center legs

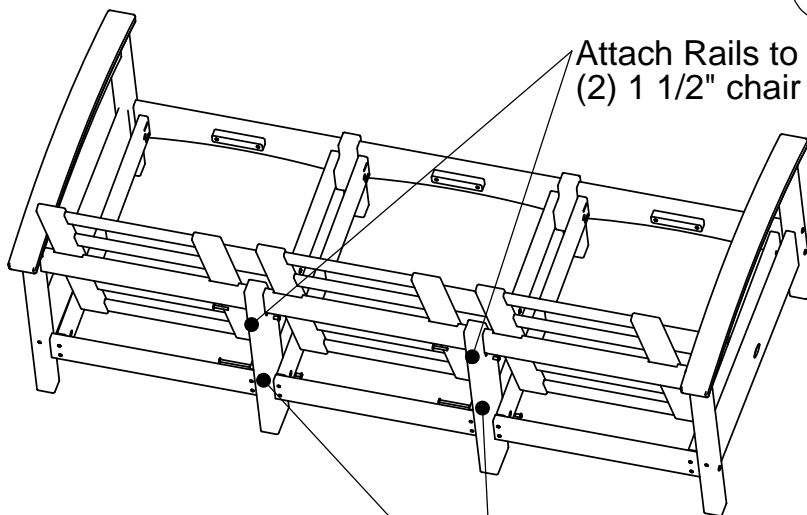


7



Attach small center legs with
(2) 3 1/4" chair bolts and (2) capnuts

8



Attach Rails to Back legs using
(2) 1 1/2" chair bolts and capnuts

9

Attach Seats to Back legs using
(2) 3 1/4" chair bolts and capnuts

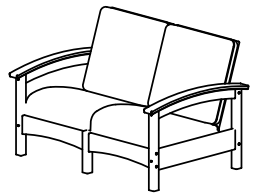
10

Put cushions on sofa
Your sofa is assembled!

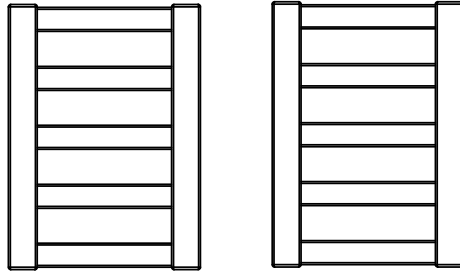
Loveseat Assembly

1

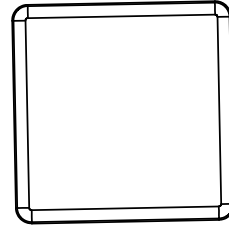
Layout Parts



Backs



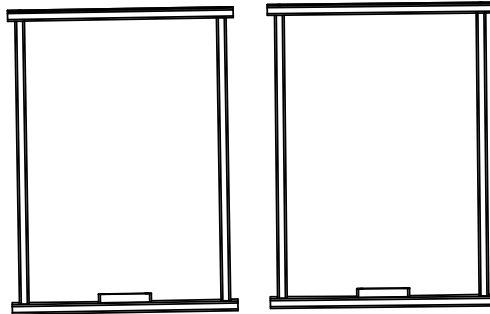
Back Cushion
Qty 2



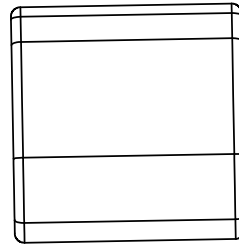
Seat supports



Seats



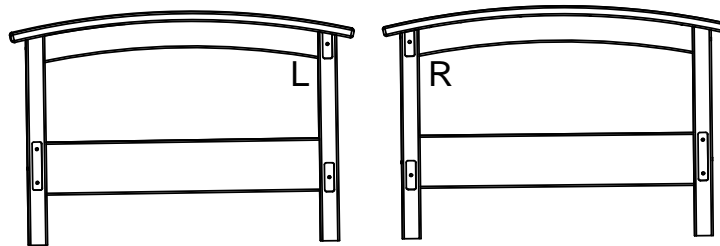
Seat Cushion
Qty 2



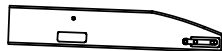
Back rails



Sideframes



Center legs



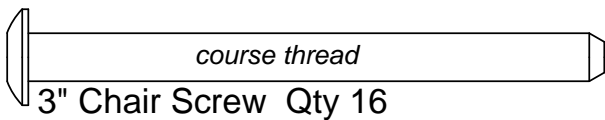
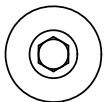
back leg



front leg

2

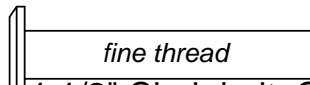
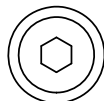
Layout Hardware



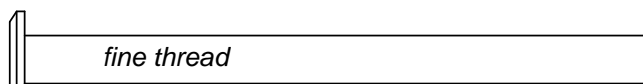
3" Chair Screw Qty 16



Capnut Qty 3



1 1/2" Chair bolt Qty 1



3 1/4" Chair bolt Qty 2

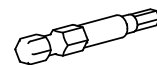
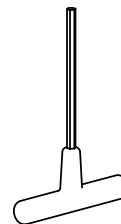
3

Tools Needed

4mm Hex Key - *included*

4mm Hex Bit for screw gun - *included*

Phillips head screwdriver

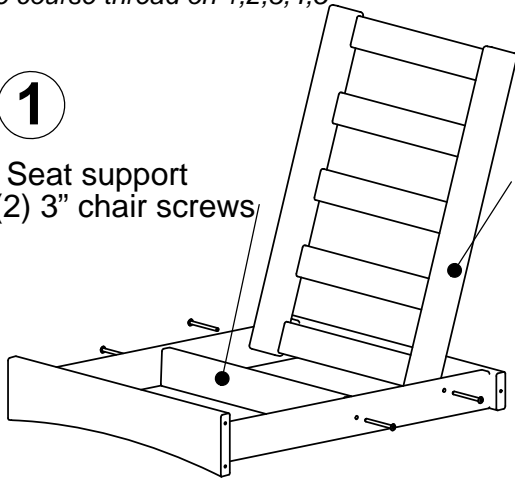


Loveseat Assembly

note: use coarse thread on 1,2,3,4,5

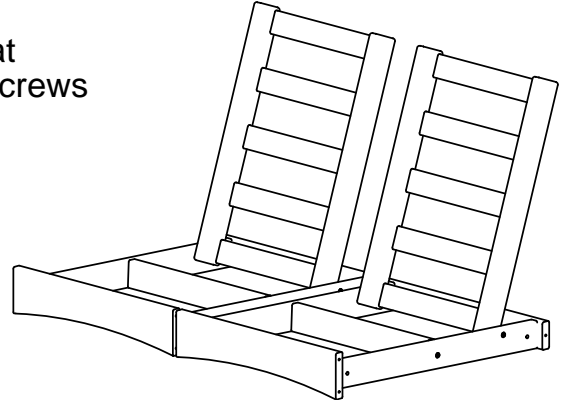
1

Attach Seat support
using (2) 3" chair screws



2

Attach Back to Seat
using (2) 3" chair screws

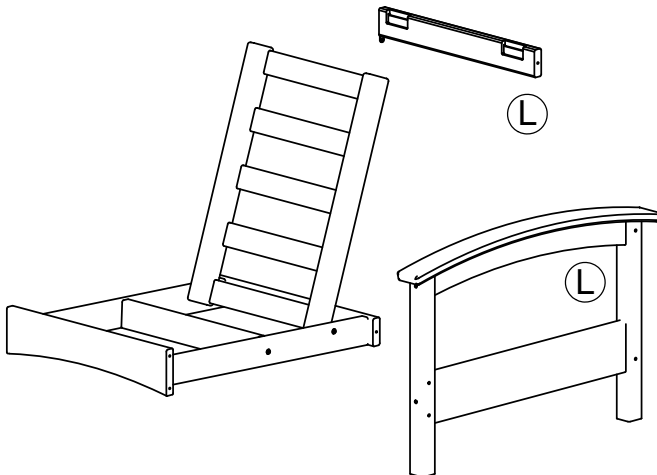


3

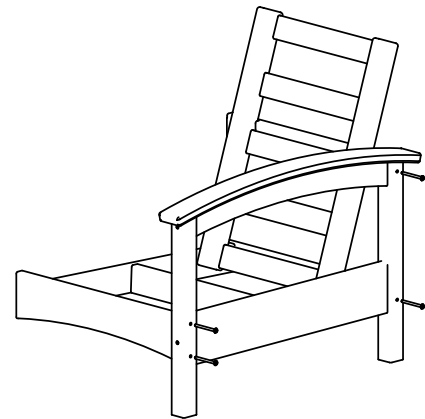
Repeat until both seats
and backs are assembled

4

Left Sideframe and Back rail to Seat

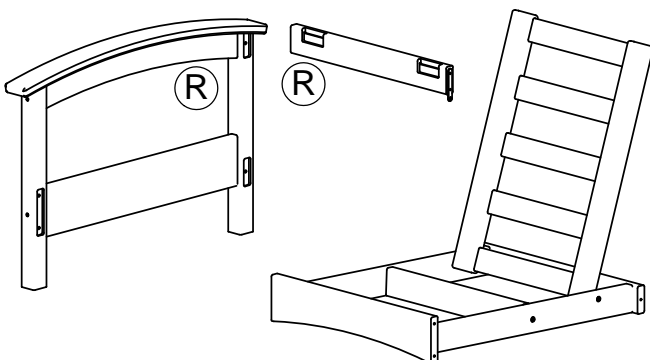


Attach Sideframe and Back rail
using (4) 3" chair screws

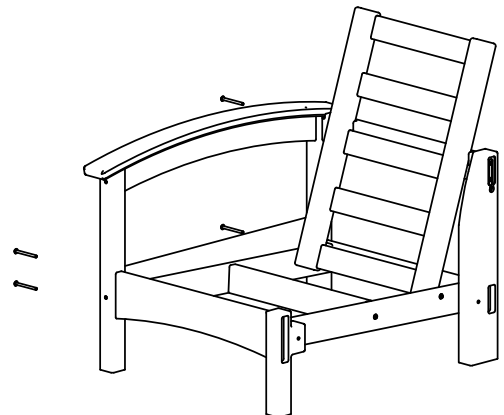


5

Right Sideframe and Back rail to Seat



Attach Sideframe and Back rail
using (4) 3" chair screws

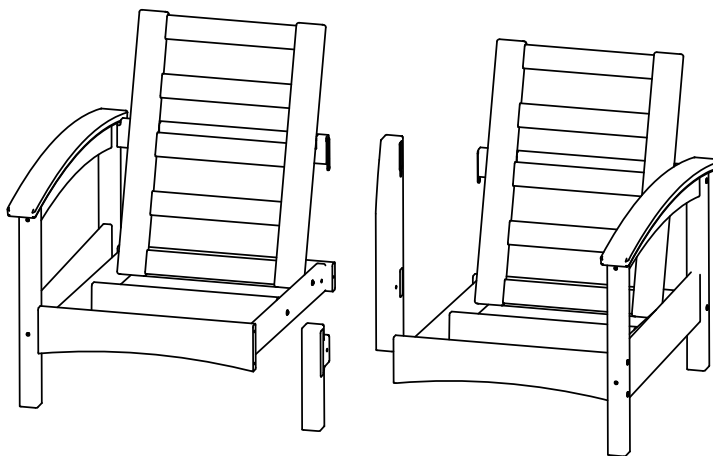
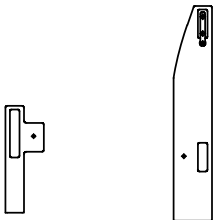


Loveseat Assembly

note: use fine thread bolts for 7, 8, 9

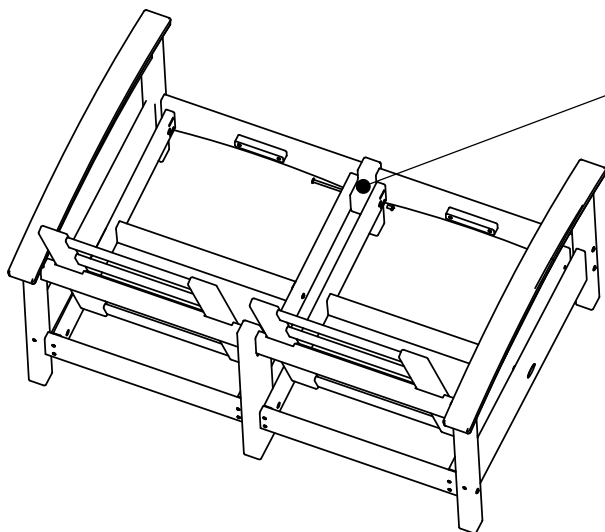
6

Fit all sections together
with Center legs



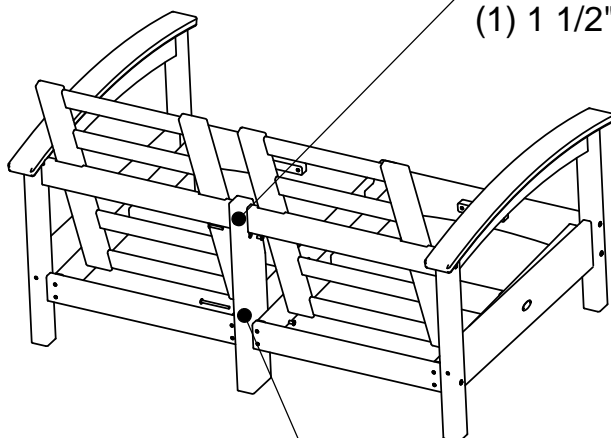
7

Attach small Center leg with
(1) 3 1/4" chair bolt and (1) capnut



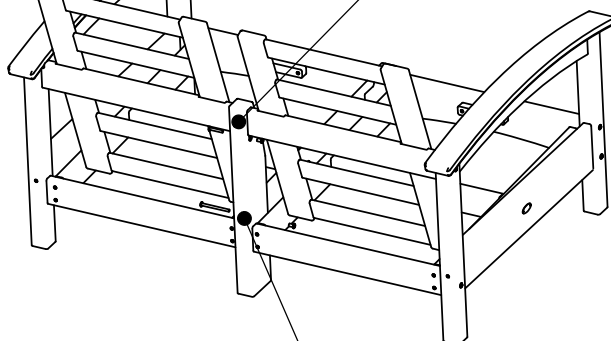
8

Attach Rails to Back leg using
(1) 1 1/2" chair bolt and capnut



9

Attach Seats to Back leg using
(1) 3 1/4" chair bolt and capnut



10

Put cushions on loveseat
Your loveseat is assembled!

Trex® Outdoor Furniture™

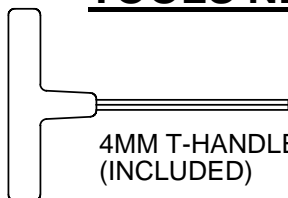
Assembly Instructions Model: TXT1818

Step 1

Lay table top face down.
Attach sideframes to table top
using (4) 3" chair screws

- (2) Sideframes
- (2) Braces
- (1) Table top
- (1) Hardware pack

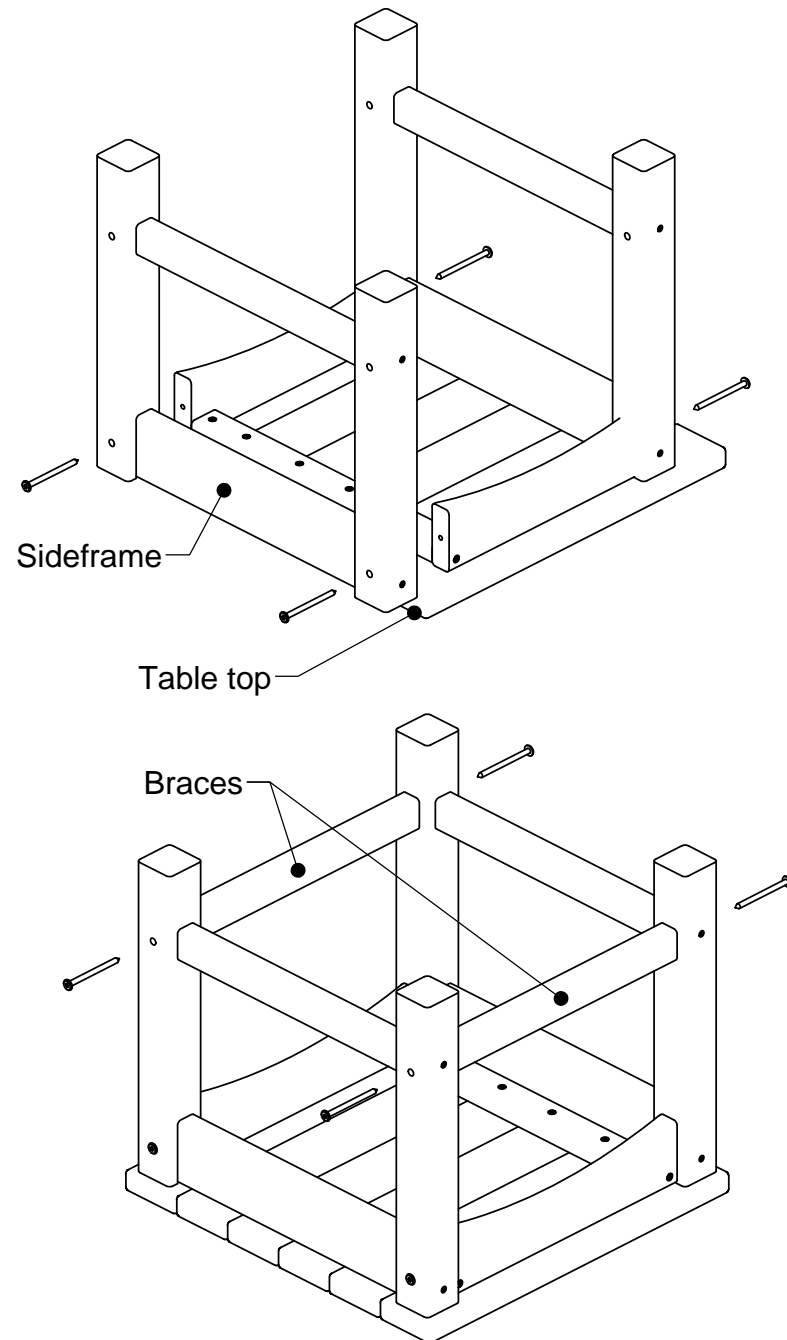
TOOLS NEEDED



4MM T-HANDLE HEX KEY
(INCLUDED)

Step 2

Attach braces to sideframes
using (4) 3" chair screws



Qty.	Description
8	.27 x 3" SOCKET WAFER "A"



ALL HARDWARE IS COATED STAINLESS STEEL

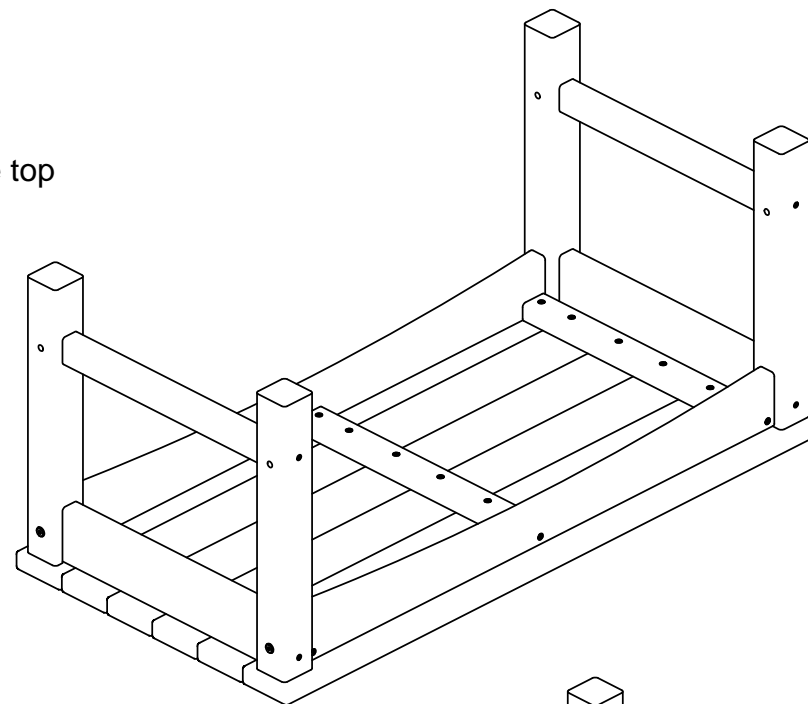
10/2/2012

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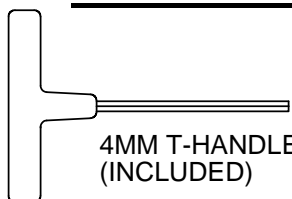
Assembly Instructions Model: TXT1836

Step 1
Lay table top face down.
Attach sideframes to table top
using (4) 3" chair screws

- (2) Sideframes
- (2) Braces
- (1) Table top
- (1) Hardware pack

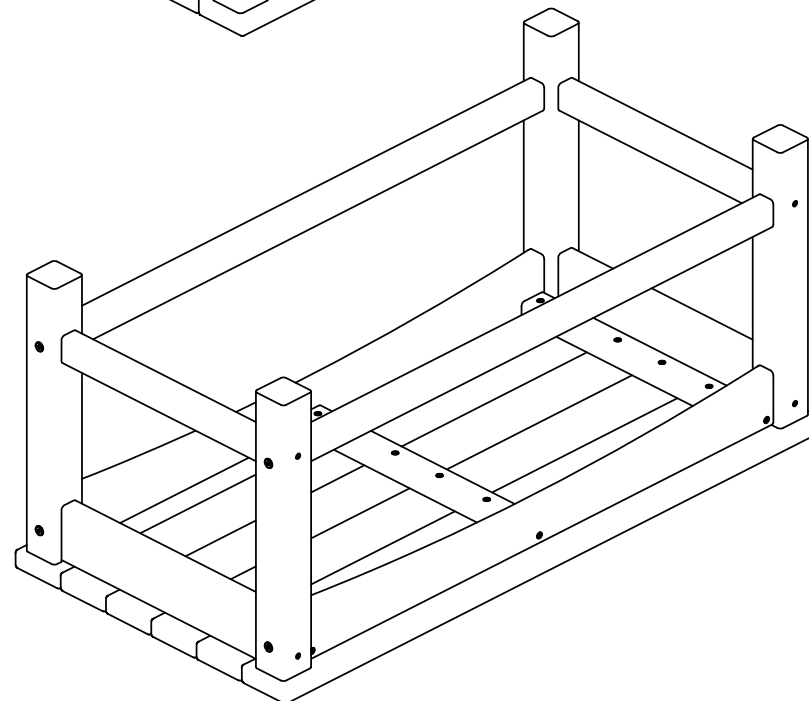


TOOLS NEEDED



4MM T-HANDLE HEX KEY
(INCLUDED)

Step 2
Attach braces to sideframes
using (4) 3" chair screws



Qty.	Description
------	-------------

8	.27 X 3" SOCKET WAFER "A"
---	---------------------------



ALL HARDWARE IS COATED STAINLESS STEEL

10/2/2012