



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive 1357, Light Yellow  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 08/26/13  
**Supersedes Date:** 05/14/13

**Document Group:** 10-2790-3

#### Product Use:

**Intended Use:** Adhesive  
**Limitations on Use:** Sale and use severely restricted due to high VOC in CT, DE, ME, MD, NH, NJ, NY, PA, RI, VA, DC, IL, IN, OH, in CA per R-1168.  
**Specific Use:** Contact Adhesive

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Petroleum distillates	64741-84-0	30 - 60
Acetone	67-64-1	10 - 30
n-Hexane	110-54-3	5 - 20
Polychloroprene	9010-98-4	10 - 20
Methyl ethyl ketone	78-93-3	7 - 15
Magnesium resinate	68037-42-3	5 - 10
Toluene	108-88-3	3 - 7
Rosin	8050-09-7	< 0.5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Light yellow, strong sweet/sour odor.  
**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. May cause severe skin irritation. May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Skin Contact:**

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

<b>Autoignition temperature</b>	$\geq 404$ °C
<b>Flash Point</b>	-14 °F [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> Acetone]
<b>Flammable Limits(LEL)</b>	1.0 % volume
<b>Flammable Limits(UEL)</b>	12.8 % volume
<b>OSHA Flammability Classification:</b>	Class IB Flammable Liquid

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

### 6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

### Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can

dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## **SECTION 7: HANDLING AND STORAGE**

### **7.1 HANDLING**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Extinguish pilot lights and turn off stoves, ovens and other gas and electric appliances (space and water heaters, furnaces, etc.), electric motors, and other sources of ignition during adhesive use and until all vapors are gone; i.e., until the odor of vapors at the floor level has disappeared. Do not use electric light switches. Do not generate static sparks (such as by walking on carpet, etc.). Use the same precautions in the work area and all connected areas. Be sure that any people in the area follow the precautions. Attach a copy of the precautions to any other container to which this product may be transferred. Avoid prolonged breathing of vapors. Avoid eye and skin contact. Keep container closed when not in use. If work area conditions prevent compliance with any of the above precautions, do not use the product. Keep out of the reach of children. Do not breathe vapors. Avoid contact with oxidizing agents.

### **7.2 STORAGE**

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

## **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

### **8.1 ENGINEERING CONTROLS**

Use with appropriate local exhaust ventilation. Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust ventilation on open containers. Use in an enclosed process area is recommended. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

### **8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)**

#### **8.2.1 Eye/Face Protection**

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles

#### **8.2.2 Skin Protection**

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

**8.2.3 Respiratory Protection**

Avoid breathing of vapors, mists or spray. Do not breathe vapors.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

**8.2.4 Prevention of Swallowing**

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Acetone	ACGIH	TWA	500 ppm	
Acetone	ACGIH	STEL	750 ppm	
Acetone	OSHA	TWA	2400 mg/m3	
n-Hexane	ACGIH	TWA	50 ppm	Skin Notation*
n-Hexane	OSHA	TWA	1800 mg/m3	
Methyl ethyl ketone	ACGIH	TWA	200 ppm	
Methyl ethyl ketone	ACGIH	STEL	300 ppm	
Methyl ethyl ketone	OSHA	TWA	590 mg/m3	
Rosin	ACGIH	Limit value not established	None available	Sensitizer; Cntrl all exposr-low as possib
Rosin	ACGIH	Limit value not established	None available	Sensitizer; Cntrl all exposr-low as possib
Toluene	ACGIH	TWA	20 ppm	
Toluene	CMRG	STEL	75 ppm	Skin Notation*
Toluene	OSHA	TWA	200 ppm	
Toluene	OSHA	CEIL	300 ppm	

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

**SOURCE OF EXPOSURE LIMIT DATA:**

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	Light yellow, strong sweet/sour odor.
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	>=404 °C
<b>Flash Point</b>	-14 °F [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> Acetone]
<b>Flammable Limits(LEL)</b>	1.0 % volume
<b>Flammable Limits(UEL)</b>	12.8 % volume
<b>Boiling Point</b>	>=80 °C
<b>Density</b>	0.815 g/ml

<b>Vapor Density</b>	3.0 [ <i>Ref Std:</i> AIR=1]
<b>Vapor Pressure</b>	<=185 mmHg [@ 68 °F]
<b>Specific Gravity</b>	0.815 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Negligible
<b>Evaporation rate</b>	2.0 [ <i>Ref Std:</i> ETHER=1]
<b>Hazardous Air Pollutants</b>	6.3 % weight [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	607 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> EU VOC content]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	70 - 80 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	572 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>VOC Less H2O &amp; Exempt Solvents</b>	4.78 lb/gal [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>VOC Less H2O &amp; Exempt Solvents</b>	58.6 % [ <i>Test Method:</i> calculated per CARB title 2]
<b>Viscosity</b>	200 - 450 centipoise [@ 73.4 °F]
<b>Solids Content</b>	30.6 % weight

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Sparks and/or flames  
Heat

**10.2 Materials to avoid**

Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

Substance

Hydrocarbons  
Carbon monoxide  
Carbon dioxide

Condition

During Combustion  
During Combustion  
During Combustion

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

## CHEMICAL FATE INFORMATION

### SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. Combustion products will include HCl. Facility must be capable of handling halogenated materials.

As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

### SECTION 14: TRANSPORT INFORMATION

**ID Number(s):**

62-1368-5501-2, 62-1368-6530-0, 62-1368-6535-9, 62-1368-7535-8, 62-1368-8535-7, 62-1368-8536-5, 62-1368-9535-6

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

### SECTION 15: REGULATORY INFORMATION

#### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - Yes

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Toluene	108-88-3	3 - 7
n-Hexane	110-54-3	5 - 20
n-Hexane (Hexane)	110-54-3	5 - 20

#### STATE REGULATIONS

Contact 3M for more information.

#### CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Toluene	108-88-3	*Female reproductive toxin
Toluene	108-88-3	*Developmental Toxin

\* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

- Section 3: Immediate skin hazard(s) information was modified.
- Section 3: Potential effects from skin contact information was modified.
- Section 13: Waste disposal method information was modified.
- Section 3: Other health effects information was modified.
- Section 2: Ingredient table information was modified.
- Section 8: Exposure guidelines ingredient information was modified.
- Section 6: Environmental procedures information was modified.
- Section 6: Methods for cleaning up information was modified.

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