SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name: COOLANOL 25R
Product Description: Synthetic Esters and Additives
Product Code: 201550302030, 490417-00, 97P644
Intended Use: Dielectric Heat Transfer Fluid

COMPANY IDENTIFICATION
Supplier: EXXON MOBIL CORPORATION
22777 Springwoods Village Parkway
Spring, TX 77389 USA
24 Hour Health Emergency 609-737-4411
Transportation Emergency Phone 800-424-9300 or 703-527-3887 CHEMTREC
Product Technical Information 800-662-4525
MSDS Internet Address www.exxon.com, www.mobil.com

SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:
Skin Sensitizer: Category 1.

LABEL:
Pictogram:

Signal Word: Warning

Hazard Statements:
H317: May cause allergic skin reaction.

Precautionary Statements:
P261: Avoid breathing mist / vapours. P272: Contaminated work clothing should not be allowed out of the workplace.

Contains: TETRAKIS(2-ETHYLBUTYL) ORTHOSILICATE
Other hazard information:

HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

PHYSICAL / CHEMICAL HAZARDS
No significant hazards.

HEALTH HAZARDS
Excessive exposure may result in eye, skin, or respiratory irritation.

ENVIRONMENTAL HAZARDS
Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

NFPA Hazard ID:
Health: 2
Flammability: 1
Reactivity: 0

HMIS Hazard ID:
Health: 2
Flammability: 1
Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3
COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Concentration*</th>
<th>GHS Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,6-DI-TERT-BUTYL-P-CRESOL</td>
<td>128-37-0</td>
<td>0.1 - &lt; 1%</td>
<td>H400(M factor 1), H410(M factor 1)</td>
</tr>
<tr>
<td>TETRAKIS(2-ETHYLBUTYL) ORTHOSILICATE</td>
<td>78-13-7</td>
<td>90 - &lt; 100%</td>
<td>H317</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

SECTION 4
FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT
Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.
EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES
Flash Point [Method]: >163°C (325°F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: >232°C (450°F)

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES
Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT
**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

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**SECTION 7 HANDLING AND STORAGE**

**HANDLING**

Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers.

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**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Exposure limit values (Note: Exposure limits are not additive)**

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit / Standard</th>
<th>NOTE</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,6-DI-TERT-BUTYL-P-CRESOL</td>
<td>Inhalable fraction and vapor</td>
<td>TWA 2 mg/m³</td>
<td>N/A</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.
ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.
Control measures to consider:
   No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
   No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:
   Chemical resistant gloves are recommended.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
   Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
**Physical State:** Liquid  
**Color:** Colorless  
**Odor:** Mild Sweet  
**Odor Threshold:** N/D

**IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION**

<table>
<thead>
<tr>
<th>Physical Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Relative Density (at 15 °C)</td>
<td>0.9</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>N/A</td>
</tr>
<tr>
<td>Flash Point [Method]</td>
<td>&gt;163°C (325°F) [ASTM D-92]</td>
</tr>
<tr>
<td>Flammable Limits (Approximate volume % in air)</td>
<td>LEL: N/D  UEL: N/D</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>&gt;232°C (450°F)</td>
</tr>
<tr>
<td>Boiling Point / Range</td>
<td>&gt; 288°C (550°F) [Estimated]</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>N/D</td>
</tr>
<tr>
<td>Vapor Density (Air = 1)</td>
<td>15 at 101 kPa [Estimated]</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt; 0.027 kPa (0.2 mm Hg) at 20 °C [Estimated]  0.16 kPa (1.2 mm Hg) at 100°C</td>
</tr>
<tr>
<td>Evaporation Rate (n-butyl acetate = 1)</td>
<td>N/D</td>
</tr>
<tr>
<td>pH</td>
<td>N/A</td>
</tr>
<tr>
<td>Log Pow (n-Octanol/Water Partition Coefficient)</td>
<td>N/D</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Negligible</td>
</tr>
<tr>
<td>Viscosity</td>
<td>4 cSt (4 mm2/sec) at 40 °C</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>See Hazards Identification Section.</td>
</tr>
</tbody>
</table>

**OTHER INFORMATION**

<table>
<thead>
<tr>
<th>Physical Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Freezing Point</td>
<td>N/D</td>
</tr>
<tr>
<td>Melting Point</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**SECTION 10  STABILITY AND REACTIVITY**

**REACTIVITY:** See sub-sections below.

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

**SECTION 11  TOXICOLOGICAL INFORMATION**

**INFORMATION ON TOXICOLOGICAL EFFECTS**

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td></td>
</tr>
<tr>
<td>Acute Toxicity: No end point data for material.</td>
<td>Minimally Toxic. Based on assessment of the components.</td>
</tr>
<tr>
<td>Irritation: No end point data for material.</td>
<td>Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.</td>
</tr>
<tr>
<td>Section</td>
<td>Ingestion</td>
</tr>
<tr>
<td>---------</td>
<td>-----------</td>
</tr>
<tr>
<td></td>
<td>Acute Toxicity: No end point data for material.</td>
</tr>
<tr>
<td></td>
<td>Minimally Toxic. Based on assessment of the components.</td>
</tr>
</tbody>
</table>

**OTHER INFORMATION**

For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract.

The following ingredients are cited on the lists below: None.

**REGULATORY LISTS SEARCHED**

1 = NTP CARC  
2 = NTP SUS  
3 = IARC 1  
4 = IARC 2A  
5 = IARC 2B  
6 = OSHA CARC

**SECTION 12** ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.
ECOTOXICITY
Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS
Dispose of waste at an appropriate treatment & disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Protect the environment. Dispose of used oil at designated sites. Minimize skin contact. Do not mix used oils with solvents, brake fluids or coolants. Product is suitable for burning in an enclosed, controlled burner for fuel value or disposal by supervised incineration.

REGULATORY DISPOSAL INFORMATION
RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (DOT): Not Regulated for Land Transport

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No
AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

Listed or exempt from listing/notification on the following chemical inventories: TSCA

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

SARA (311/312) REPORTABLE GHS HAZARD CLASSES: Respiratory or Skin Sensitization

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL
2 = ACGIH A1
3 = ACGIH A2
4 = OSHA Z
5 = TSCA 4
6 = TSCA 5a2
7 = TSCA 5e
8 = TSCA 6
9 = TSCA 12b
10 = CA P65 CARC
11 = CA P65 REPRO
12 = CA RTK
13 = IL RTK
14 = LA RTK
15 = MI 293
16 = MN RTK
17 = NJ RTK
18 = PA RTK
19 = RI RTK

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):
H400: Very toxic to aquatic life; Acute Env Tox, Cat 1
H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Composition: Component Table information was modified.
GHS Health Classification information was added.
GHS Health Hazards information was added.
GHS Health Symbol information was added.